# ANNA UNIVERSITY, CHENNAI

# AFFILIATED INSTITUTIONS

# R - 2013

# **B.E. INDUSTRIAL ENGINEERING**

# I – VIII SEMESTERS CURRICULUM AND SYLLABUS

# SEMESTER I

SL. No.	COURSE CODE	COURSE TITLE		L	т	Ρ	С			
THEC	THEORY									
1.	HS6151	<u>Technical English – I</u>		3	1	0	4			
2.	MA6151	Mathematics – I		3	1	0	4			
3.	PH6151	Engineering Physics – I		3	0	0	3			
4.	CY6151	Engineering Chemistry – I		3	0	0	3			
5.	GE6151	Computer Programming		3	0	0	3			
6.	GE6152	Engineering Graphics		2	0	3	4			
PRAC	CTICALS									
7.	GE6161	Computer Practices Laboratory		0	0	3	2			
8.	GE6162	Engineering Practices Laboratory		0	0	3	2			
9.	GE6163	Physics and Chemistry Laboratory - I		0	0	2	1			
			TOTAL	17	2	11	26			

# SEMESTER II

SL.	COURSE			т	D	C			
No.	CODE		-	•	Г	C			
THEO	THEORY								
1.	HS6251	Technical English – II	3	1	0	4			
2.	MA6251	Mathematics – II	3	1	0	4			
3.	PH6251	Engineering Physics – II	3	0	0	3			
4.	CY6251	Engineering Chemistry – II	3	0	0	3			
5.	GE6252	Basic Electrical and Electronics Engineering	4	0	0	4			
6.	GE6253	Engineering Mechanics	3	1	0	4			
PRAC	TICALS								
7.	GE6261	Computer Aided Drafting and Modeling	0	1	2	2			
		Laboratory							
8.	GE6262	Physics and Chemistry Laboratory - II	0	0	2	1			
		TOTAL	19	4	4	25			

# SEMESTER III

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С			
THE	THEORY								
1.	IE6301	Work System Design	3	0	0	3			
2.	MA6351	Transforms and Partial Differential Equations	3	1	0	4			
3.	ME6302	Manufacturing Technology - I	3	0	0	3			
4.	AT6302	Mechanics of Machines	3	1	0	4			
5.	CE6306	Strength of Materials	3	1	0	4			
6.	IE6302	Engineering Economy Costing and Accounting	3	1	0	4			
PRA	CTICALS								
7.	ME6311	Manufacturing Technology Laboratory - I	0	0	3	2			
8.	IE6311	Work System Design Laboratory	0	0	2	1			
9.	CE6315	Strength of Materials laboratory	0	0	3	2			
		TOTAL	18	3	8	27			

# **SEMESTER IV**

SL. NO	COURSE CODE	COURSE TITLE	L	т	Ρ	С			
THEORY									
1.	MA6468	Probability and Statistics	3	1	0	4			
2.	CE6451	Fluid Mechanics and Machinery	3	0	0	3			
3.	ME6503	Design of Machine Elements	3	0	0	3			
4.	ME6402	Manufacturing Technology - II	3	0	0	3			
5.	ME6455	Thermal Engineering Systems	3	1	0	4			
6.	IE6401	Operations Research - I	3	1	0	4			
PRA	CTICALS								
7.	CE6461	Fluid Mechanics and Machinery Laboratory	0	0	3	2			
8.	ME6411	Manufacturing Technology Laboratory - II	0	0	3	2			
		TOTAL	18	3	6	25			

# SEMESTER V

SL. NO.	COURSE CODE	COURSE TITLE	L	т	Ρ	С				
THEC	THEORY									
1.	MG6851	Principles of Management	3	0	0	3				
2.	IE6501	Operations Research - II	3	1	0	4				
3.	IE6502	Statistical Quality Control	3	0	0	3				
4.	IE6503	Applied Ergonomics	3	0	0	3				
5.	IE6504	Manufacturing Automation	3	0	0	3				
6.		Elective I	3	0	0	3				
PRA	CTICALS	·		•						
7.	AN6611	Automation Laboratory	0	0	3	2				
8.	IE6511	Ergonomics Laboratory	0	0	3	2				
9.	IE6512	Technical Seminar	0	0	2	1				
		TOTAL	18	1	8	24				

# SEMESTER VI

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С			
THE	THEORY								
1.	IE6601	Productivity Management and Re-Engineering	3	0	0	3			
2.	IE6602	Operations Scheduling	3	0	0	3			
3.	IE6603	Reliability Engineering	3	0	0	3			
4.	IE6604	Facility Layout and Materials Handling	3	0	0	3			
5.	IE6605	Production Planning and Control	3	0	0	3			
6.		Elective – II	3	0	0	3			
PRA	CTICALS								
7.	IE6611	Production System Design Project	0	0	6	3			
8.	IE6612	Statistical Applications and Optimization Laboratory	0	0	3	2			
9.	GE6674	Communication and Soft Skills - Laboratory Based	0	0	4	2			
		TOTAL	18	0	13	25			

# SEMESTER VII

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С				
THEC	THEORY									
1.	IE6701	Design of Experiments	3	0	0	3				
2.	GE6757	Total Quality Management	3	0	0	3				
3.	IE6702	Simulation Modeling and Analysis	3	0	0	3				
4.	MG6089	Supply Chain Management	3	0	0	3				
5.		Elective – III	3	0	0	3				
6.		Elective – IV	3	0	0	3				
PRAG	CTICALS									
7.	IE6711	Discrete Simulation Laboratory	0	0	3	2				
8.	IE6712	Comprehension	0	0	2	1				
		TOTAL	18	0	5	21				

### SEMESTER VIII

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С			
THEORY									
1.		Elective – V	3	0	0	3			
2.	IE6801	Safety Engineering and Management	3	0	0	3			
3.	GE6351	Environmental Science and Engineering	3	0	0	3			
PRACTICAL									
4.	IE6811	Project Work	0	0	12	6			
		TOTAL	9	0	12	14			

# TOTAL NUMBER OF CREDITS TO BE EARNED FOR AWARD OF THE DEGREE =188

# LIST OF ELECTIVES FOR INDUSTRIAL ENGINEERING

# SEMESTER V

# Elective I

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С
1.	MG6082	Maintenance Engineering and Management	3	0	0	3
2.	IE6001	Multivariate and Statistical Analysis	3	0	0	3
3.	MG6571	Human Resource Management	3	0	0	3
4.	IE6002	Information Systems Analysis and Design	3	0	0	3
5.	GE6084	Human Rights	3	0	0	3

# SEMESTER VI

# **Elective II**

SL. NO.	COURSE CODE	COURSE TITLE	L	т	Ρ	С
1.	IE6003	Advanced Optimization Techniques	3	0	0	3
2.	IE6004	Technology Management	3	0	0	3
3.	IE6005	Modeling of Manufacturing Systems	3	0	0	3
4.	IE6006	Evolutionary Optimization	3	0	0	3
5.	IE6007	Systems Engineering	3	0	0	3

# **SEMESTER VII**

# Elective III

SL. NO.	COURSE CODE	COURSE TITLE	L	т	Ρ	С
1.	IE6008	Metrology and Inspection	3	0	0	3
2.	IE6009	Computational Methods and Algorithms	3	0	0	3
3.	IE6010	Decision Support and Intelligent Systems	3	0	0	3
4.	ME6006	Design of Jigs, Fixtures and Press tools	3	0	0	3
5.	GE6083	Disaster Management	3	0	0	3

# **Elective IV**

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С
1.	MG6088	Software Project Management	3	0	0	3
2.	IE6011	Product Design and Development	3	0	0	3
3.	IE6012	Industrial Robotics	3	0	0	3
4.	MF6004	Electronics Manufacturing Technology	3	0	0	3

# SEMESTER VIII

# **Elective V**

SL. NO.	COURSE CODE	COURSE TITLE	L	Т	Ρ	С
1.	MF6701	Flexible Manufacturing Systems	3	0	0	3
2.	MG6072	Marketing Management	3	0	0	3
3.	MG6071	Entrepreneurship Development	3	0	0	3
4.	MF6001	Packaging Materials and Technology	3	0	0	3
5.	GE6075	Professional Ethics in Engineering	3	0	0	3
6.	ME6009	Energy Conservation and Management	3	0	0	3

# **TECHNICAL ENGLISH – I**

# LT P C 3 1 0 4

# **OBJECTIVES:**

HS6151

- To enable learners of Engineering and Technology develop their basic communication skills in English.
- To emphasize specially the development of speaking skills amongst learners of Engineering and Technology.
- To ensure that learners use the electronic media such as internet and supplement the learning materials used in the classroom.
- To inculcate the habit of reading and writing leading to effective and efficient communication.

# UNIT I

Listening - Introducing learners to GIE - Types of listening - Listening to audio (verbal & sounds); Speaking - Speaking about one's place, important festivals etc. – Introducing oneself, one's family / friend; Reading - Skimming a reading passage – Scanning for specific information - Note-making; Writing - Free writing on any given topic (My favourite place / Hobbies / School life, etc.) - Sentence completion - Autobiographical writing (writing about one's leisure time activities, hometown, etc.); Grammar - Prepositions - Reference words - Wh-questions - Tenses (Simple); Vocabulary - Word formation - Word expansion (root words / etymology); E-materials - Interactive exercises for Grammar & Vocabulary - Reading comprehension exercises - Listening to audio files and answering questions.

# UNIT II

Listening - Listening and responding to video lectures / talks; Speaking - Describing a simple process (filling a form, etc.) - Asking and answering questions - Telephone skills – Telephone etiquette; Reading – Critical reading - Finding key information in a given text - Sifting facts from opinions; Writing - Biographical writing (place, people) - Process descriptions (general/specific) - Definitions - Recommendations – Instructions; Grammar - Use of imperatives - Subject-verb agreement; Vocabulary - Compound words - Word Association (connotation); E-materials - Interactive exercises for Grammar and Vocabulary - Listening exercises with sample telephone conversations / lectures – Picture-based activities.

# UNIT III

Listening - Listening to specific task - focused audio tracks; Speaking - Role-play – Simulation - Group interaction - Speaking in formal situations (teachers, officials, foreigners); Reading - Reading and interpreting visual material; Writing - Jumbled sentences - Coherence and cohesion in writing - Channel conversion (flowchart into process) - Types of paragraph (cause and effect / compare and contrast / narrative / analytical) - Informal writing (letter/e-mail/blogs) - Paraphrasing; Grammar - Tenses (Past) - Use of sequence words - Adjectives; Vocabulary - Different forms and uses of words, Cause and effect words; E-materials - Interactive exercises for Grammar and Vocabulary - Excerpts from films related to the theme and follow up exercises - Pictures of flow charts and tables for interpretations.

# UNIT IV

Listening - Watching videos / documentaries and responding to questions based on them; Speaking - Responding to questions - Different forms of interviews - Speaking at different types of interviews; Reading - Making inference from the reading passage - Predicting the content of a reading passage; Writing - Interpreting visual materials (line graphs, pie charts etc.) - Essay writing – Different types of essays; Grammar - Adverbs – Tenses – future time reference; Vocabulary - Single word substitutes - Use of abbreviations and acronyms; E-materials - Interactive exercises for Grammar and Vocabulary - Sample interviews - film scenes - dialogue writing.

# 9+3

# 9+3

9+3

9+3

# UNIT V

# 9+3

Listening - Listening to different accents, Listening to Speeches/Presentations, Listening to broadcast and telecast from Radio and TV; Speaking - Giving impromptu talks, Making presentations on given topics; Reading - Email communication - Reading the attachment files having a poem/joke/proverb - Sending their responses through email; Writing - Creative writing, Poster making; Grammar - Direct and indirect speech; Vocabulary - Lexical items (fixed / semi fixed expressions); E-materials - Interactive exercises for Grammar and Vocabulary - Sending emails with attachment – Audio / video excerpts of different accents - Interpreting posters.

# TOTAL (L:45+T:15): 60 PERIODS

# OUTCOMES:

Learners should be able to

- speak clearly, confidently, comprehensibly, and communicate with one or many listeners using appropriate communicative strategies.
- write cohesively and coherently and flawlessly avoiding grammatical errors, using a wide vocabulary range, organizing their ideas logically on a topic.
- read different genres of texts adopting various reading strategies.
- listen/view and comprehend different spoken discourses/excerpts in different accents

# TEXTBOOKS:

- 1. Department of English, Anna University. Mindscapes: English for Technologists and Engineers. Orient Blackswan, Chennai. 2012
- 2. Dhanavel, S.P. English and Communication Skills for Students of Science and Engineering. Orient Blackswan, Chennai. 2011

# **REFERENCES:**

- 1. Raman, Meenakshi & Sangeetha Sharma. Technical Communication: Principles and Practice. Oxford University Press, New Delhi. 2011.
- 2. Regional Institute of English. English for Engineers. Cambridge University Press, New Delhi. 2006.
- 3. Rizvi, Ashraf. M. Effective Technical Communication. Tata McGraw-Hill, New Delhi. 2005
- 4. Rutherford, Andrea. J Basic Communication Skills for Technology. Pearson, New Delhi. 2001.
- 5. Viswamohan, Aysha. English for Technical Communication. Tata McGraw-Hill, New Delhi. 2008.

# **EXTENSIVE** Reading (Not for Examination)

1. Kalam, Abdul. Wings of Fire. Universities Press, Hyderabad. 1999.

# WEBSITES:

- 1. http://www.usingenglish.com
- 2. http://www.uefap.com

# **TEACHING METHODS:**

- Lectures
- Activities conducted individually, in pairs and in groups like self introduction, peer introduction, group poster making, grammar and vocabulary games, etc.
- Discussions
- Role play activities
- Short presentations
- Listening and viewing activities with follow up activities like discussion, filling up worksheets, writing exercises (using language lab wherever necessary/possible) etc.

# **EVALUATION PATTERN:**

### Internal assessment: 20%

3 tests of which two are pen and paper tests and the other is a combination of different modes of assessment like

- Project
- Assignment
- Reviews
- Creative writing
- Poster making, etc.

All the four skills are to be tested with equal weightage given to each.

- ✓ Speaking assessment: Individual speaking activities, Pair work activities like role play, Interview, Group discussions
- Reading assessment: Reading passages with comprehension questions graded from simple to complex, from direct to inferential
- ✓ Writing assessment: Writing paragraphs, essays etc. Writing should include grammar and vocabulary.
- ✓ Listening/Viewing assessment: Lectures, dialogues, film clippings with questions on verbal as well as audio/visual content.

# End Semester Examination: 80%

# MA6151

# MATHEMATICS – I

L T P C 3 1 0 4

# **OBJECTIVES:**

- To develop the use of matrix algebra techniques this is needed by engineers for practical applications.
- To make the student knowledgeable in the area of infinite series and their convergence so that he/ she will be familiar with limitations of using infinite series approximations for solutions arising in mathematical modeling.
- To familiarize the student with functions of several variables. This is needed in many branches of engineering.
- To introduce the concepts of improper integrals, Gamma, Beta and Error functions which are needed in engineering applications.
- To acquaint the student with mathematical tools needed in evaluating multiple integrals and their usage.

# UNIT I MATRICES

Eigenvalues and Eigenvectors of a real matrix – Characteristic equation – Properties of eigenvalues and eigenvectors – Statement and applications of Cayley-Hamilton Theorem – Diagonalization of matrices – Reduction of a quadratic form to canonical form by orthogonal transformation – Nature of quadratic forms.

# UNIT II SEQUENCES AND SERIES

Sequences: Definition and examples – Series: Types and Convergence – Series of positive terms – Tests of convergence: Comparison test, Integral test and D'Alembert's ratio test – Alternating series – Leibnitz's test – Series of positive and negative terms – Absolute and conditional convergence.

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# UNIT III APPLICATIONS OF DIFFERENTIAL CALCULUS

Curvature in Cartesian co-ordinates – Centre and radius of curvature – Circle of curvature – Evolutes – Envelopes - Evolute as envelope of normals.

# UNIT IV DIFFERENTIAL CALCULUS OF SEVERAL VARIABLES

Limits and Continuity – Partial derivatives – Total derivative – Differentiation of implicit functions – Jacobian and properties – Taylor's series for functions of two variables – Maxima and minima of functions of two variables – Lagrange's method of undetermined multipliers.

# UNIT V MULTIPLE INTEGRALS

Double integrals in cartesian and polar coordinates – Change of order of integration – Area enclosed by plane curves – Change of variables in double integrals – Area of a curved surface - Triple integrals – Volume of Solids.

# TOTAL (L:45+T:15): 60 PERIODS

# OUTCOMES:

• This course equips students to have basic knowledge and understanding in one fields of materials, integral and differential calculus.

# **TEXT BOOKS:**

- <sup>1.</sup> Bali N. P and Manish Goyal, "A Text book of Engineering Mathematics", Eighth Edition, Laxmi Publications Pvt Ltd., 2011.
- 2. Grewal. B.S, "Higher Engineering Mathematics", 41<sup>st</sup> Edition, Khanna Publications, Delhi, 2011.

# **REFERENCES:**

- 1. Dass, H.K., and Er. Rajnish Verma," Higher Engineering Mathematics", S. Chand Private Ltd., 2011.
- 2. Glyn James, "Advanced Modern Engineering Mathematics", 3<sup>rd</sup> Edition, Pearson Education, 2012.
- 3. Peter V. O'Neil," Advanced Engineering Mathematics", 7th Edition, Cengage learning, 2012.
- 4. Ramana B.V, "Higher Engineering Mathematics", Tata McGraw Hill Publishing Company, New Delhi, 2008.
- 5. Sivarama Krishna Das P. and Rukmangadachari E., "Engineering Mathematics", Volume I, Second Edition, PEARSON Publishing, 2011.

# PH6151

# ENGINEERING PHYSICS – I L T P C 3 0 0 3

# **OBJECTIVES:**

• To enhance the fundamental knowledge in Physics and its applications relevant to various streams of Engineering and Technology.

# UNIT I CRYSTAL PHYSICS

Lattice – Unit cell – Bravais lattice – Lattice planes – Miller indices – d spacing in cubic lattice – Calculation of number of atoms per unit cell – Atomic radius – Coordination number – Packing factor for SC, BCC, FCC and HCP structures – Diamond and graphite structures (qualitative treatment) - Crystal growth techniques –solution, melt (Bridgman and Czochralski) and vapour growth techniques (qualitative)

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#### UNIT II **PROPERTIES OF MATTER AND THERMAL PHYSICS**

Elasticity- Hooke's law - Relationship between three modulii of elasticity (qualitative) - stress -strain diagram – Poisson's ratio –Factors affecting elasticity –Bending moment – Depression of a cantilever -Young's modulus by uniform bending- I-shaped girders

Modes of heat transfer- thermal conductivity- Newton's law of cooling - Linear heat flow - Lee's disc method – Radial heat flow – Rubber tube method – conduction through compound media (series and parallel)

#### UNIT III **QUANTUM PHYSICS**

Black body radiation - Planck's theory (derivation) - Deduction of Wien's displacement law and Rayleigh - Jeans' Law from Planck's theory - Compton effect. Theory and experimental verification -Properties of Matter waves - G.P. Thomson experiment -Schrödinger's wave equation - Time independent and time dependent equations - Physical significance of wave function - Particle in a one dimensional box - Electron microscope - Scanning electron microscope - Transmission electron microscope.

#### **UNIT IV ACOUSTICS AND ULTRASONICS**

Classification of Sound- decibel- Weber-Fechner law - Sabine's formula- derivation using growth and decay method – Absorption Coefficient and its determination –factors affecting acoustics of buildings and their remedies.

Production of ultrasonics by magnetostriction and piezoelectric methods - acoustic grating -Non Destructive Testing – pulse echo system through transmission and reflection modes - A,B and C – scan displays, Medical applications - Sonogram

#### UNIT V PHOTONICS AND FIBRE OPTICS

Spontaneous and stimulated emission- Population inversion -Einstein's A and B coefficients derivation. Types of lasers – Nd:YAG, CO<sub>2</sub>, Semiconductor lasers (homojunction & heterojunction)-Industrial and Medical Applications.

Principle and propagation of light in optical fibres – Numerical aperture and Acceptance angle - Types of optical fibres (material, refractive index, mode) - attenuation, dispersion, bending - Fibre Optical Communication system (Block diagram) - Active and passive fibre sensors- Endoscope.

# **TOTAL: 45 PERIODS**

# OUTCOMES:

The students will have knowledge on the basics of physics related to properties of matter, • optics, acoustics etc., and they will apply these fundamental principles to solve practical problems related to materials used for engineering applications.

# **TEXT BOOKS:**

- 1. Arumugam M. Engineering Physics. Anuradha publishers, 2010
- 2. Gaur R.K. and Gupta S.L. Engineering Physics. Dhanpat Rai publishers, 2009
- 3. Mani Naidu S. Engineering Physics, Second Edition, PEARSON Publishing, 2011.

# **REFERENCES:**

- 1. Searls and Zemansky. University Physics, 2009
- 2. Mani P. Engineering Physics I. Dhanam Publications, 2011
- 3. Marikani A. Engineering Physics. PHI Learning Pvt., India, 2009
- 4. Palanisamy P.K. Engineering Physics. SCITECH Publications, 2011
- 5. Rajagopal K. Engineering Physics. PHI, New Delhi, 2011
- Senthilkumar G. Engineering Physics I. VRB Publishers, 2011. 6.

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CY6151

**ENGINEERING CHEMISTRY - I** 

# **OBJECTIVES:**

- To make the students conversant with basics of polymer chemistry. •
- To make the student acquire sound knowledge of second law of thermodynamics and • second law based derivations of importance in engineering applications in all disciplines.
- To acquaint the student with concepts of important photophysical and photochemical processes and spectroscopy.
- To develop an understanding of the basic concepts of phase rule and its applications to single and two component systems and appreciate the purpose and significance of alloys.
- To acquaint the students with the basics of nano materials, their properties and applications.

#### UNIT I POLYMER CHEMISTRY

Introduction: Classification of polymers – Natural and synthetic: Thermoplastic and Thermosetting. Functionality – Degree of polymerization. Types and mechanism of polymerization: Addition (Free Radical, cationic and anionic); condensation and copolymerization. Properties of polymers: Tq, Tacticity, Molecular weight – weight average, number average and polydispersity index. Techniques of polymerization: Bulk, emulsion, solution and suspension. Preparation, properties and uses of Nylon 6,6, and Epoxy resin.

#### UNIT II CHEMICAL THERMODYNAMICS

Terminology of thermodynamics - Second law: Entropy - entropy change for an ideal gas, reversible and irreversible processes; entropy of phase transitions; Clausius inequality. Free energy and work function: Helmholtz and Gibbs free energy functions (problems); Criteria of spontaneity; Gibbs-Helmholtz equation (problems); Clausius-Clapeyron equation; Maxwell relations - Van't Hoff isotherm and isochore(problems).

#### PHOTOCHEMISTRY AND SPECTROSCOPY UNIT III

Photochemistry: Laws of photochemistry - Grotthuss-Draper law, Stark-Einstein law and Lambert-Beer Law. Quantum efficiency - determination- Photo processes - Internal Conversion, Intersystem crossing, Fluorescence, Phosphorescence, Chemiluminescence and Photo-sensitization. Spectroscopy: Electromagnetic spectrum - Absorption of radiation - Electronic, Vibrational and rotational transitions. UV-visible and IR spectroscopy – principles, instrumentation (Block diagram only).

#### UNIT IV PHASE RULE AND ALLOYS

Phase rule: Introduction, definition of terms with examples, One Component System- water system - Reduced phase rule - Two Component Systems- classification - lead-silver system, zincmagnesium system. Alloys: Introduction- Definition- Properties of alloys- Significance of alloying, Functions and effect of alloying elements- Ferrous alloys- Nichrome and Stainless steel - heat treatment of steel; Non-ferrous alloys - brass and bronze.

#### UNIT V NANOCHEMISTRY

Basics - distinction between molecules, nanoparticles and bulk materials; size-dependent properties. Nanoparticles: nano cluster, nano rod, nanotube(CNT) and nanowire. Synthesis: precipitation, thermolysis, hydrothermal, solvothermal, electrode position, chemical vapour deposition, laser ablation; Properties and applications

# **OUTCOMES:**

The knowledge gained on polymer chemistry, thermodynamics. spectroscopy, phase rule and nano materials will provide a strong platform to understand the concepts on these subjects for further learning.

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**TOTAL :45 PERIODS** 

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# TEXT BOOKS:

- 1. Jain P.C. and Monica Jain, "Engineering Chemistry", Dhanpat Rai Publishing Company (P) Ltd., New Delhi, 2010
- 2. Kannan P., Ravikrishnan A., "Engineering Chemistry", Sri Krishna Hi-tech Publishing Company Pvt. Ltd. Chennai, 2009

# **REFERENCES:**

- 1. Dara S.S, Umare S.S, "Engineering Chemistry", S. Chand & Company Ltd., New Delhi 2010
- 2. Sivasankar B., "Engineering Chemistry", Tata McGraw-Hill Publishing Company, Ltd., New Delhi, 2008.
- 3. Gowariker V.R., Viswanathan N.V. and JayadevSreedhar, "Polymer Science", New Age International P (Ltd.,), Chennai, 2006.
- 4. Ozin G. A. and Arsenault A. C., "Nanochemistry: A Chemical Approach to Nanomaterials", RSC Publishing, 2005.

# GE6151 COMPUTER PROGRAMMING L T P C 3 0 0 3

# **OBJECTIVES:**

# The students should be made to:

- Learn the organization of a digital computer.
- Be exposed to the number systems.
- Learn to think logically and write pseudo code or draw flow charts for problems.
- Be exposed to the syntax of C.
- Be familiar with programming in C.
- Learn to use arrays, strings, functions, pointers, structures and unions in C.

# UNIT I INTRODUCTION

Generation and Classification of Computers- Basic Organization of a Computer –Number System – Binary – Decimal – Conversion – Problems. Need for logical analysis and thinking – Algorithm – Pseudo code – Flow Chart.

# UNIT II C PROGRAMMING BASICS

Problem formulation – Problem Solving - Introduction to 'C' programming –fundamentals – structure of a 'C' program – compilation and linking processes – Constants, Variables – Data Types – Expressions using operators in 'C' – Managing Input and Output operations – Decision Making and Branching – Looping statements – solving simple scientific and statistical problems.

# UNIT III ARRAYS AND STRINGS

Arrays – Initialization – Declaration – One dimensional and Two dimensional arrays. String- String operations – String Arrays. Simple programs- sorting- searching – matrix operations.

# UNIT IV FUNCTIONS AND POINTERS

Function – definition of function – Declaration of function – Pass by value – Pass by reference – Recursion – Pointers - Definition – Initialization – Pointers arithmetic – Pointers and arrays- Example Problems.

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# UNIT V STRUCTURES AND UNIONS

Introduction – need for structure data type – structure definition – Structure declaration – Structure within a structure - Union - Programs using structures and Unions – Storage classes, Pre-processor directives.

# TOTAL: 45 PERIODS

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# OUTCOMES:

# At the end of the course, the student should be able to:

- Design C Programs for problems.
- Write and execute C programs for simple applications.

# TEXTBOOKS:

- 1. Anita Goel and Ajay Mittal, "Computer Fundamentals and Programming in C", Dorling Kindersley (India) Pvt. Ltd., Pearson Education in South Asia, 2011.
- 2. Pradip Dey, Manas Ghosh, "Fundamentals of Computing and Programming in C", First Edition, Oxford University Press, 2009
- 3. Yashavant P. Kanetkar. "Let Us C", BPB Publications, 2011.

# **REFERENCES:**

- 1. Byron S Gottfried, "Programming with C", Schaum's Outlines, Second Edition, Tata McGraw-Hill, 2006.
- 2. Dromey R.G., "How to Solve it by Computer", Pearson Education, Fourth Reprint, 2007.
- 3. Kernighan, B.W and Ritchie, D.M, "The C Programming language", Second Edition, Pearson Education, 2006.

# GE6152 ENGINEERING GRAPHICS L T P C 2 0 3 4

# **OBJECTIVES:**

- To develop in students, graphic skills for communication of concepts, ideas and design of Engineering products.
- To expose them to existing national standards related to technical drawings.

# CONCEPTS AND CONVENTIONS (Not for Examination)

Importance of graphics in engineering applications – Use of drafting instruments – BIS conventions and specifications – Size, layout and folding of drawing sheets – Lettering and dimensioning.

# UNIT I PLANE CURVES AND FREE HAND SKETCHING

Basic Geometrical constructions, Curves used in engineering practices: Conics – Construction of ellipse, parabola and hyperbola by eccentricity method – Construction of cycloid – construction of involutes of square and circle – Drawing of tangents and normal to the above curves, Scales: Construction of Diagonal and Vernier scales.

Visualization concepts and Free Hand sketching: Visualization principles –Representation of Three Dimensional objects – Layout of views- Free hand sketching of multiple views from pictorial views of objects

# UNIT II PROJECTION OF POINTS, LINES AND PLANE SURFACES

Orthographic projection- principles-Principal planes-First angle projection-projection of points. Projection of straight lines (only First angle projections) inclined to both the principal planes -Determination of true lengths and true inclinations by rotating line method and traces Projection of

5+9

5+9

planes (polygonal and circular surfaces) inclined to both the principal planes by rotating object method.

# UNIT III PROJECTION OF SOLIDS

Projection of simple solids like prisms, pyramids, cylinder, cone and truncated solids when the axis is inclined to one of the principal planes by rotating object method and auxiliary plane method.

# UNIT IV PROJECTION OF SECTIONED SOLIDS AND DEVELOPMENT OF SURFACES

Sectioning of above solids in simple vertical position when the cutting plane is inclined to the one of the principal planes and perpendicular to the other – obtaining true shape of section. Development of lateral surfaces of simple and sectioned solids – Prisms, pyramids cylinders and cones. Development of lateral surfaces of solids with cut-outs and holes

# UNIT V ISOMETRIC AND PERSPECTIVE PROJECTIONS

Principles of isometric projection – isometric scale –Isometric projections of simple solids and truncated solids - Prisms, pyramids, cylinders, cones- combination of two solid objects in simple vertical positions and miscellaneous problems. Perspective projection of simple solids-Prisms, pyramids and cylinders by visual ray method.

# COMPUTER AIDED DRAFTING (Demonstration Only)

Introduction to drafting packages and demonstration of their use.

# OUTCOMES:

On Completion of the course the student will be able to

- perform free hand sketching of basic geometrical constructions and multiple views of objects.
- do orthographic projection of lines and plane surfaces.
- draw projections and solids and development of surfaces.
- prepare isometric and perspective sections of simple solids.
- demonstrate computer aided drafting.

# TEXT BOOK:

1. Bhatt N.D. and Panchal V.M., "Engineering Drawing", Charotar Publishing House, 50<sup>th</sup> Edition, 2010.

# **REFERENCES:**

- 1. Gopalakrishna K.R., "Engineering Drawing" (Vol. I&II combined), Subhas Stores, Bangalore, 2007.
- 2. Luzzader, Warren.J. and Duff,John M., "Fundamentals of Engineering Drawing with an introduction to Interactive Computer Graphics for Design and Production, Eastern Economy Edition, Prentice Hall of India Pvt. Ltd, New Delhi, 2005.
- 3. Shah M.B., and Rana B.C., "Engineering Drawing", Pearson, 2<sup>nd</sup> Edition, 2009.
- 4. Venugopal K. and Prabhu Raja V., "Engineering Graphics", New Age International (P) Limited, 2008.
- 5. Natrajan K.V., "A text book of Engineering Graphics", Dhanalakshmi Publishers, Chennai, 2009.
- 6. Basant Agarwal and Agarwal C.M., "Engineering Drawing", Tata McGraw Hill Publishing Company Limited, New Delhi, 2008.

3

# **TOTAL : 75 PERIODS**

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# 6+9

# Publication of Bureau of Indian Standards:

- 1. IS 10711 2001: Technical products Documentation Size and lay out of drawing sheets.
- 2. IS 9609 (Parts 0 & 1) 2001: Technical products Documentation Lettering.
- 3. IS 10714 (Part 20) 2001 & SP 46 2003: Lines for technical drawings.
- 4. IS 11669 1986 & SP 46 2003: Dimensioning of Technical Drawings.
- 5. IS 15021 (Parts 1 to 4) 2001: Technical drawings Projection Methods.

# Special points applicable to University Examinations on Engineering Graphics:

- 1. There will be five questions, each of either or type covering all units of the syllabus.
- 2. All questions will carry equal marks of 20 each making a total of 100.
- 3. The answer paper shall consist of drawing sheets of A3 size only. The students will be permitted to use appropriate scale to fit solution within A3 size.
- 4. The examination will be conducted in appropriate sessions on the same day

# GE6161 COMPUTER PRACTICES LABORATORY L T P C

0 0 3 2

**TOTAL: 45 PERIODS** 

# **OBJECTIVES:**

# The student should be made to:

- Be familiar with the use of Office software.
- Be exposed to presentation and visualization tools.
- Be exposed to problem solving techniques and flow charts.
- Be familiar with programming in C.
- Learn to use Arrays, strings, functions, structures and unions.

# LIST OF EXPERIMENTS:

- 1. Search, generate, manipulate data using MS office/ Open Office
- 2. Presentation and Visualization graphs, charts, 2D, 3D
- 3. Problem formulation, Problem Solving and Flowcharts
- 4. C Programming using Simple statements and expressions
- 5. Scientific problem solving using decision making and looping.
- 6. Simple programming for one dimensional and two dimensional arrays.
- 7. Solving problems using String functions
- 8. Programs with user defined functions Includes Parameter Passing
- 9. Program using Recursive Function and conversion from given program to flow chart.
- 10. Program using structures and unions.

# OUTCOMES:

# At the end of the course, the student should be able to:

- Apply good programming design methods for program development.
- Design and implement C programs for simple applications.
- Develop recursive programs.

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

Standalone desktops with C compiler 30 Nos.

(or)

Server with C compiler supporting 30 terminals or more.

# GE6162 ENGINEERING PRACTICES LABORATORY LTPC

### **OBJECTIVES:**

• To provide exposure to the students with hands on experience on various basic engineering practices in Civil, Mechanical, Electrical and Electronics Engineering.

# **GROUP A (CIVIL & MECHANICAL)**

# I CIVIL ENGINEERING PRACTICE

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### Buildings:

(a) Study of plumbing and carpentry components of residential and industrial buildings. Safety aspects.

### Plumbing Works:

(a) Study of pipeline joints, its location and functions: valves, taps, couplings, unions, reducers, elbows in household fittings.

- (b) Study of pipe connections requirements for pumps and turbines.
- (c) Preparation of plumbing line sketches for water supply and sewage works.
- (d) Hands-on-exercise:

Basic pipe connections – Mixed pipe material connection – Pipe connections with different joining components.

(e) Demonstration of plumbing requirements of high-rise buildings.

# **Carpentry using Power Tools only:**

- (a) Study of the joints in roofs, doors, windows and furniture.
- (b) Hands-on-exercise:

Wood work, joints by sawing, planing and cutting.

# II MECHANICAL ENGINEERING PRACTICE

### Welding:

- (a) Preparation of arc welding of butt joints, lap joints and tee joints.
- (b) Gas welding practice

# Basic Machining:

- (a) Simple Turning and Taper turning
- (b) Drilling Practice

# Sheet Metal Work:

- (a) Forming & Bending:
- (b) Model making Trays, funnels, etc.
- (c) Different type of joints.

# Machine assembly practice:

- (a) Study of centrifugal pump
- (b) Study of air conditioner

# Demonstration on:

- (a) Smithy operations, upsetting, swaging, setting down and bending. Example Exercise Production of hexagonal headed bolt.
- (b) Foundry operations like mould preparation for gear and step cone pulley.
- (c) Fitting Exercises Preparation of square fitting and vee fitting models.

# **GROUP B (ELECTRICAL & ELECTRONICS)**

# III ELECTRICAL ENGINEERING PRACTICE

- 1. Residential house wiring using switches, fuse, indicator, lamp and energy meter.
- 2. Fluorescent lamp wiring.
- 3. Stair case wiring

4. Measurement of electrical quantities – voltage, current, power & power factor in RLC circuit.

- 5. Measurement of energy using single phase energy meter.
- 6. Measurement of resistance to earth of an electrical equipment.

# IV ELECTRONICS ENGINEERING PRACTICE

- 1. Study of Electronic components and equipments Resistor, colour coding measurement of AC signal parameter (peak-peak, rms period, frequency) using CR.
- 2. Study of logic gates AND, OR, EOR and NOT.
- 3. Generation of Clock Signal.
- 4. Soldering practice Components Devices and Circuits Using general purpose PCB.
- 5. Measurement of ripple factor of HWR and FWR.

# OUTCOMES:

- ability to fabricate carpentry components and pipe connections including plumbing works.
- ability to use welding equipments to join the structures.
- ability to fabricate electrical and electronics circuits.

# **REFERENCES**:

- 1. Jeyachandran K., Natarajan S. & Balasubramanian S., "A Primer on Engineering Practices Laboratory", Anuradha Publications, 2007.
- 2. Jeyapoovan T., Saravanapandian M. & Pranitha S., "Engineering Practices Lab Manual", Vikas Puplishing House Pvt.Ltd, 2006.
- 3. Bawa H.S., "Workshop Practice", Tata McGraw Hill Publishing Company Limited, 2007.
- 4. Rajendra Prasad A. & Sarma P.M.M.S., "Workshop Practice", Sree Sai Publication, 2002.
- 5. Kannaiah P. & Narayana K.L., "Manual on Workshop Practice", Scitech Publications, 1999.

TOTAL: 45 PERIODS

10

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

# CIVIL

1. Assorted components for plumbing consisting of metallic pipes plastic pipes, flexible pipes, couplings, unions, elbows, plugs a	, nd
other fittings.	15 Sets.
2. Carpentry vice (fitted to work bench)	15 Nos.
3. Standard woodworking tools	15 Sets.
4. Models of industrial trusses, door joints, furniture joints	5 each
5. Power Tools: (a) Rotary Hammer	2 Nos
(b) Demolition Hammer	2 Nos
(c) Circular Saw	2 Nos
(d) Planer	2 Nos
(e) Hand Drilling Machine	2 Nos
(f) Jigsaw	2 Nos

# MECHANICAL

<ol> <li>Arc welding transformer with cables and holders</li> </ol>	5 Nos.
2. Welding booth with exhaust facility	5 Nos.
3. Welding accessories like welding shield, chipping hammer, wire brush, etc.	5 Sets.
<ol> <li>Oxygen and acetylene gas cylinders, blow pipe and other welding outfit.</li> </ol>	2 Nos.
5. Centre lathe	2 Nos.
6. Hearth furnace, anvil and smithy tools	2 Sets.
7. Moulding table, foundry tools	2 Sets.
8. Power Tool: Angle Grinder	2 Nos
9. Study-purpose items: centrifugal pump, air-conditioner	One each.

# ELECTRICAL

<ol> <li>Assorted electrical components for house wiring</li> </ol>	15 Sets
2. Electrical measuring instruments	10 Sets
3. Study purpose items: Iron box, fan and regulator, emergency la	mp 1 each
4. Megger (250V/500V)	1 No.
5. Power Tools: (a) Range Finder	2 Nos
(b) Digital Live-wire detector	2 Nos

# ELECTRONICS

ELECTIONICO	
1. Soldering guns	10 Nos.
2. Assorted electronic components for making circuits	50 Nos.
3. Small PCBs	10 Nos.
4. Multimeters	10 Nos.
5. Study purpose items: Telephone. FM radio. low-voltage power	

Study purpose items: Telephone, FM radio, low-voltage power supply

# GE6163

# PHYSICS LABORATORY – I

# **OBJECTIVES:**

• To introduce different experiments to test basic understanding of physics concepts applied in optics, thermal physics and properties of matter.

# LIST OF EXPERIMENTS

(Any FIVE Experiments)

- (a) Determination of Wavelength, and particle size using Laser
   (b) Determination of acceptance angle in an optical fiber.
- 2. Determination of velocity of sound and compressibility of liquid Ultrasonic interferometer.
- 3. Determination of wavelength of mercury spectrum spectrometer grating
- 4. Determination of thermal conductivity of a bad conductor Lee's Disc method.
- 5. Determination of Young's modulus by Non uniform bending method
- 6. Determination of specific resistance of a given coil of wire Carey Foster's Bridge

# OUTCOMES:

• The hands on exercises undergone by the students will help them to apply physics principles of optics and thermal physics to evaluate engineering properties of materials.

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

- 1. Diode laser, lycopodium powder, glass plate, optical fiber.
- 2. Ultrasonic interferometer
- 3. Spectrometer, mercury lamp, grating
- 4. Lee's Disc experimental set up
- 5. Traveling microscope, meter scale, knife edge, weights
- Carey foster's bridge set up (vernier Caliper, Screw gauge, reading lens are required for most of the experiments)

# CHEMISTRY LABORATORY-I

# **OBJECTIVES:**

- To make the student to acquire practical skills in the determination of water quality parameters through volumetric and instrumental analysis.
- To acquaint the students with the determination of molecular weight of a polymer by vacometry.

# LIST OF EXPERIMENTS

(Any FIVE Experiments)

- 1 Determination of DO content of water sample by Winkler's method.
- 2 Determination of chloride content of water sample by argentometric method.
- 3 Determination of strength of given hydrochloric acid using pH meter.
- 4 Determination of strength of acids in a mixture using conductivity meter.
- 5 Estimation of iron content of the water sample using spectrophotometer. (1,10- phenanthroline / thiocyanate method).
- 6 Determination of molecular weight of polyvinylalcohol using Ostwald viscometer.
- 7 Conductometric titration of strong acid vs strong base.

**TOTAL: 30 PERIODS** 

# OUTCOMES:

The students will be outfitted with hands-on knowledge in the quantitative chemical analysis of water quality related parameters.

# **REFERENCES:**

- Daniel R. Palleros, "Experimental organic chemistry" John Wiley & Sons, Inc., New York 2001. 1.
- 2. Furniss B.S. Hannaford A.J, Smith P.W.G and Tatchel A.R., "Vogel's Textbook of practical organic chemistry", LBS Singapore 1994.
- 3. Jeffery G.H., Bassett J., Mendham J.and Denny vogel's R.C, "Text book of quantitative analysis chemical analysis", ELBS 5th Edn. Longman, Singapore publishers, Singapore, 1996.
- 4. Kolthoff I.M., Sandell E.B. et al. "Quantitative chemical analysis", Mcmillan, Madras 1980.

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

1.	lodine flask	-	30 Nos
2.	pH meter	-	5 Nos
3.	Conductivity meter	-	5 Nos
4.	Spectrophotometer	-	5 Nos
5.	Ostwald Viscometer	-	10 Nos

# Common Apparatus : Pipette, Burette, conical flask, percelain tile, dropper (each 30 Nos.)

#### HS6251 **TECHNICAL ENGLISH II** LTPC 3104

# **OBJECTIVES:**

- To make learners acquire listening and speaking skills in both formal and informal contexts. •
- To help them develop their reading skills by familiarizing them with different types of reading • strategies.
- To equip them with writing skills needed for academic as well as workplace contexts.
- To make them acquire language skills at their own pace by using e-materials and language lab • components.

9+3

# UNIT I

Listening - Listening to informal conversations and participating; Speaking - Opening a conversation (greetings, comments on topics like weather) - Turn taking - Closing a conversation (excuses, general wish, positive comment, thanks); Reading - Developing analytical skills, Deductive and inductive reasoning - Extensive reading: Writing - Effective use of SMS for sending short notes and messages - Using 'emoticons' as symbols in email messages; Grammar - Regular and irregular verbs - Active and passive voice; Vocabulary - Homonyms (e.g. 'can') - Homophones (e.g. 'some', 'sum'); E-materials - Interactive exercise on Grammar and vocabulary - blogging; Language Lab -Listening to different types of conversation and answering questions.

# UNIT II

9+3 Listening - Listening to situation based dialogues; Speaking - Conversation practice in real life situations, asking for directions (using polite expressions), giving directions (using imperative sentences), Purchasing goods from a shop, Discussing various aspects of a film (they have already seen) or a book (they have already read); Reading - Reading a short story or an article from newspaper, Critical reading, Comprehension skills; Writing - Writing a review / summary of a story / article, Personal letter (Inviting your friend to a function, congratulating someone for his / her success, thanking one's friends / relatives); Grammar - modal verbs, Purpose expressions; Vocabulary -Phrasal verbs and their meanings, Using phrasal verbs in sentences; E-materials - Interactive

exercises on Grammar and vocabulary, Extensive reading activity (reading stories / novels), Posting reviews in blogs - Language Lab - Dialogues (Fill up exercises), Recording students' dialogues.

# UNIT III

Listening - Listening to the conversation - Understanding the structure of conversations; Speaking - Conversation skills with a sense of stress, intonation, pronunciation and meaning - Seeking information – expressing feelings (affection, anger, regret, etc.); Reading - Speed reading – reading passages with time limit - Skimming; Writing - Minutes of meeting – format and practice in the preparation of minutes - Writing summary after reading articles from journals - Format for journal articles – elements of technical articles (abstract, introduction, methodology, results, discussion, conclusion, appendices, references) - Writing strategies; Grammar - Conditional clauses - Cause and effect expressions; Vocabulary - Words used as nouns and verbs without any change in the spelling (e.g. 'rock', 'train', 'ring'); E-materials - Interactive exercise on Grammar and vocabulary - Speed Reading practice exercises; Language Lab - Intonation practice using EFLU and RIE materials – Attending a meeting and writing minutes.

# UNIT IV

Listening - Listening to a telephone conversation, Viewing model interviews (face-to-face, telephonic and video conferencing); Speaking - Role play practice in telephone skills - listening and responding, -asking questions, -note taking – passing on messages, Role play and mock interview for grasping interview skills; Reading - Reading the job advertisements and the profile of the company concerned – scanning; Writing - Applying for a job – cover letter - résumé preparation – vision, mission and goals of the candidate; Grammar - Numerical expressions - Connectives (discourse markers); Vocabulary - Idioms and their meanings – using idioms in sentences; E-materials - Interactive exercises on Grammar and Vocabulary - Different forms of résumés- Filling up a résumé / cover letter; Language Lab - Telephonic interview – recording the responses - e-résumé writing.

# UNIT V

Listening - Viewing a model group discussion and reviewing the performance of each participant - Identifying the characteristics of a good listener; Speaking - Group discussion skills – initiating the discussion – exchanging suggestions and proposals – expressing dissent/agreement – assertiveness in expressing opinions – mind mapping technique; Reading - Note making skills – making notes from books, or any form of written materials - Intensive reading; Writing – Checklist - Types of reports – Feasibility / Project report – report format – recommendations / suggestions – interpretation of data (using charts for effective presentation); Grammar - Use of clauses; Vocabulary – Collocation; E-materials - Interactive grammar and vocabulary exercises - Sample GD - Pictures for discussion, Interactive grammar and vocabulary exercises; Language Lab - Different models of group discussion.

# TOTAL (L:45+T:15): 60 PERIODS

# OUTCOMES:

- Learners should be able to
- speak convincingly, express their opinions clearly, initiate a discussion, negotiate, argue using appropriate communicative strategies.
- write effectively and persuasively and produce different types of writing such as narration, description, exposition and argument as well as creative, critical, analytical and evaluative writing.
- read different genres of texts, infer implied meanings and critically analyse and evaluate them for ideas as well as for method of presentation.
- listen/view and comprehend different spoken excerpts critically and infer unspoken and implied meanings.

### 9+3

# 9+3

# 9+3

# TEXTBOOKS:

- 1. Department of English, Anna University. Mindscapes: English for Technologists and Engineers. Orient Blackswan, Chennai. 2012
- 2. Dhanavel, S.P. English and Communication Skills for Students of Science and Engineering. Orient Blackswan, Chennai. 2011

# **REFERENCES:**

- 1. Anderson, Paul V. Technical Communication: A Reader-Centered Approach. Cengage. New Delhi. 2008
- 2. Muralikrishna, & Sunita Mishra. Communication Skills for Engineers. Pearson, New Delhi. 2011
- 3. Riordan, Daniel. G. Technical Communication. Cengage Learning, New Delhi. 2005
- 4. Sharma, Sangeetha & Binod Mishra. Communication Skills for Engineers and Scientists. PHI Learning, New Delhi. 2009
- 5. Smith-Worthington, Darlene & Sue Jefferson. Technical Writing for Success. Cengage, Mason USA. 2007

# EXTENSIVE Reading (Not for Examination)

1. Khera, Shiv. You can Win. Macmillan, Delhi. 1998.

# Websites

- 1. http://www.englishclub.com
- 2. http://owl.english.purdue.edu

# **TEACHING METHODS:**

- Lectures
- Activities conducted individually, in pairs and in groups like individual writing and presentations, group discussions, interviews, reporting, etc
- Long presentations using visual aids
- Listening and viewing activities with follow up activities like discussions, filling up worksheets, writing exercises (using language lab wherever necessary/possible) etc
- Projects like group reports, mock interviews etc using a combination of two or more of the language skills

# **EVALUATION PATTERN:**

# Internal assessment: 20%

3 tests of which two are pen and paper tests and the other is a combination of different modes of assessment like

- Project
- Assignment
- Report
- Creative writing, etc.

All the four skills are to be tested with equal weightage given to each.

- ✓ Speaking assessment: Individual presentations, Group discussions
- ✓ Reading assessment: Reading passages with comprehension questions graded following Bloom's taxonomy
- ✓ Writing assessment: Writing essays, CVs, reports etc. Writing should include grammar and vocabulary.
- ✓ Listening/Viewing assessment: Lectures, dialogues, film clippings with questions on verbal as well as audio/visual content graded following Bloom's taxonomy.

# End Semester Examination: 80%

# MATHEMATICS – II

# **OBJECTIVES:**

- To make the student acquire sound knowledge of techniques in solving ordinary differential equations that model engineering problems.
- To acquaint the student with the concepts of vector calculus needed for problems in all . engineering disciplines.
- To develop an understanding of the standard techniques of complex variable theory so as to . enable the student to apply them with confidence, in application areas such as heat conduction, elasticity, fluid dynamics and flow the of electric current.
- To make the student appreciate the purpose of using transforms to create a new domain in which it is easier to handle the problem that is being investigated.

#### UNIT I **VECTOR CALCULUS**

Gradient, divergence and curl - Directional derivative - Irrotational and solenoidal vector fields -Vector integration – Green's theorem in a plane, Gauss divergence theorem and Stokes' theorem (excluding proofs) – Simple applications involving cubes and rectangular parallelopipeds.

#### UNIT II **ORDINARY DIFFERENTIAL EQUATIONS**

Higher order linear differential equations with constant coefficients - Method of variation of parameters - Cauchy's and Legendre's linear equations - Simultaneous first order linear equations with constant coefficients.

#### UNIT III LAPLACE TRANSFORM

Laplace transform – Sufficient condition for existence – Transform of elementary functions – Basic properties - Transforms of derivatives and integrals of functions - Derivatives and integrals of transforms - Transforms of unit step function and impulse functions - Transform of periodic functions. Inverse Laplace transform -Statement of Convolution theorem - Initial and final value theorems -Solution of linear ODE of second order with constant coefficients using Laplace transformation techniques.

#### UNIT IV ANALYTIC FUNCTIONS

Functions of a complex variable - Analytic functions: Necessary conditions - Cauchy-Riemann equations and sufficient conditions (excluding proofs) - Harmonic and orthogonal properties of analytic function – Harmonic conjugate – Construction of analytic functions – Conformal mapping: w = z+k, kz, 1/z,  $z^2$ ,  $e^z$  and bilinear transformation.

#### UNIT V COMPLEX INTEGRATION

Complex integration – Statement and applications of Cauchy's integral theorem and Cauchy's integral formula – Taylor's and Laurent's series expansions – Singular points – Residues – Cauchy's residue theorem – Evaluation of real definite integrals as contour integrals around unit circle and semi-circle (excluding poles on the real axis).

# TOTAL (L:45+T:15): 60 PERIODS

# OUTCOMES:

The subject helps the students to develop the fundamentals and basic concepts in vector calculus. ODE, Laplace transform and complex functions. Students will be able to solve problems related to engineering applications by using these techniques.

# **TEXT BOOKS:**

Bali N. P and Manish Goyal, "A Text book of Engineering Mathematics", Eighth Edition, Laxmi 1. Publications Pvt Ltd., 2011.

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# 9+3

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# 9+3

9+3

2. Grewal. B.S, "Higher Engineering Mathematics", 41<sup>st</sup> Edition, Khanna Publications, Delhi, 2011.

# **REFERENCES:**

- 1. Dass, H.K., and Er. Rajnish Verma," Higher Engineering Mathematics", S. Chand Private Ltd., 2011
- 2. Glyn James, "Advanced Modern Engineering Mathematics", 3<sup>rd</sup> Edition, Pearson Education, 2012.
- 3. Peter V. O'Neil," Advanced Engineering Mathematics", 7th Edition, Cengage learning, 2012.
- 4. Ramana B.V, "Higher Engineering Mathematics", Tata McGraw Hill Publishing Company, New Delhi, 2008.
- 5. Sivarama Krishna Das P. and Rukmangadachari E., "Engineering Mathematics" Volume II, Second Edition, PEARSON Publishing, 2011.

PH6251	ENGINEERING PHYSICS – II	L	Т	Ρ	С
		3	0	0	3

# **OBJECTIVES:**

• To enrich the understanding of various types of materials and their applications in engineering and technology.

# UNIT I CONDUCTING MATERIALS

Conductors – classical free electron theory of metals – Electrical and thermal conductivity – Wiedemann – Franz law – Lorentz number – Draw backs of classical theory – Quantum theory – Fermi distribution function – Effect of temperature on Fermi Function – Density of energy states – carrier concentration in metals.

# UNIT II SEMICONDUCTING MATERIALS

Intrinsic semiconductor – carrier concentration derivation – Fermi level – Variation of Fermi level with temperature – electrical conductivity – band gap determination – compound semiconductors -direct and indirect band gap- derivation of carrier concentration in n-type and p-type semiconductor – variation of Fermi level with temperature and impurity concentration — Hall effect –Determination of Hall coefficient – Applications.

# UNIT III MAGNETIC AND SUPERCONDUCTING MATERIALS

Origin of magnetic moment – Bohr magneton – comparison of Dia, Para and Ferro magnetism – Domain theory – Hysteresis – soft and hard magnetic materials – antiferromagnetic materials – Ferrites and its applications

Superconductivity: properties – Type I and Type II superconductors – BCS theory of superconductivity(Qualitative) - High  $T_c$  superconductors – Applications of superconductors – SQUID, cryotron, magnetic levitation.

# UNIT IV DIELECTRIC MATERIALS

Electrical susceptibility – dielectric constant – electronic, ionic, orientational and space charge polarization – frequency and temperature dependence of polarisation – internal field – Claussius – Mosotti relation (derivation) – dielectric loss – dielectric breakdown – uses of dielectric materials (capacitor and transformer) – ferroelectricity and applications.

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- 1. Palanisamy P.K. Materials Science. SCITECH Publishers, 2011
- 2. Senthilkumar G. Engineering Physics II. VRB Publishers, 2011
- Mani P. Engineering Physics II. Dhanam Publications, 2011 3.
- 4. Marikani A. Engineering Physics. PHI Learning Pvt., India, 2009

### **OBJECTIVES:**

CY6251

To make the students conversant with boiler feed water requirements, related problems and water treatment techniques.

**ENGINEERING CHEMISTRY - II** 

- Principles of electrochemical reactions, redox reactions in corrosion of materials and methods for corrosion prevention and protection of materials.
- Principles and generation of energy in batteries, nuclear reactors, solar cells, wind mills and fuel cells.
- Preparation, properties and applications of engineering materials.
- Types of fuels, calorific value calculations, manufacture of solid, liquid and gaseous fuels. •

#### UNIT I WATER TECHNOLOGY

Introduction to boiler feed water-requirements-formation of deposits in steam boilers and heat exchangers- disadvantages (wastage of fuels, decrease in efficiency, boiler explosion) prevention of scale formation -softening of hard water -external treatment zeolite and demineralization - internal treatment- boiler compounds (phosphate, calgon, carbonate, colloidal) - caustic embrittlement -boiler corrosion-priming and foaming- desalination of brackish water -reverse osmosis.

#### UNIT II ELECTROCHEMISTRY AND CORROSION

Electrochemical cell - redox reaction, electrode potential- origin of electrode potential- oxidation potential- reduction potential, measurement and applications - electrochemical series and its significance - Nernst equation (derivation and problems). Corrosion- causes- factors- types-chemical, electrochemical corrosion (galvanic, differential aeration), corrosion control - material selection and design aspects - electrochemical protection - sacrificial anode method and impressed current cathodic method. Paints- constituents and function. Electroplating of Copper and electroless plating of nickel.

Metallic glasses: preparation, properties and applications. Shape memory alloys (SMA): Characteristics, properties of NiTi alloy, application, Nanomaterials- Preparation -pulsed laser deposition – chemical vapour deposition – Applications – NLO materials –Birefringence- optical Kerr effect – Classification of Biomaterials and its applications

### OUTCOMES:

• The students will have the knowledge on physics of materials and that knowledge will be used by them in different engineering and technology applications.

### **TEXT BOOKS:**

- 1. Arumugam M., Materials Science. Anuradha publishers, 2010
- 2. Pillai S.O., Solid State Physics. New Age International(P) Ltd., publishers, 2009

# **REFERENCES**:

LTPC 3003

**TOTAL: 45 PERIODS** 

9

# 9

# UNIT III ENERGY SOURCES

Introduction- nuclear energy- nuclear fission- controlled nuclear fission- nuclear fusion- differences between nuclear fission and fusion- nuclear chain reactions- nuclear reactor power generator- classification of nuclear reactor- light water reactor- breeder reactor- solar energy conversion- solar cells- wind energy. Batteries and fuel cells:Types of batteries- alkaline battery- lead storage battery- nickel-cadmium battery- lithium battery- fuel cell  $H_2$ - $O_2$  fuel cell- applications.

# UNIT IV ENGINEERING MATERIALS

Abrasives: definition, classification or types, grinding wheel, abrasive paper and cloth. Refractories: definition, characteristics, classification, properties – refractoriness and RUL, dimensional stability, thermal spalling, thermal expansion, porosity; Manufacture of alumina, magnesite and silicon carbide, Portland cement- manufacture and properties - setting and hardening of cement, special cement-waterproof and white cement-properties and uses. Glass - manufacture, types, properties and uses.

# UNIT V FUELS AND COMBUSTION

Fuel: Introduction- classification of fuels- calorific value- higher and lower calorific values- coalanalysis of coal (proximate and ultimate)- carbonization- manufacture of metallurgical coke (Otto Hoffmann method) - petroleum- manufacture of synthetic petrol (Bergius process)- knocking- octane number - diesel oil- cetane number - natural gas- compressed natural gas(CNG)- liquefied petroleum gases(LPG)- producer gas- water gas. Power alcohol and bio diesel. Combustion of fuels: introduction- theoretical calculation of calorific value- calculation of stoichiometry of fuel and air ratioignition temperature- explosive range - flue gas analysis (ORSAT Method).

# TOTAL: 45 PERIODS

# OUTCOMES:

• The knowledge gained on engineering materials, fuels, energy sources and water treatment techniques will facilitate better understanding of engineering processes and applications for further learning.

# **TEXT BOOKS:**

- 1. Vairam S, Kalyani P and SubaRamesh., "Engineering Chemistry"., Wiley India PvtLtd., New Delhi., 2011
- 2. DaraS.S,UmareS.S."Engineering Chemistry", S. Chand & Company Ltd., New Delhi , 2010

# **REFERENCES:**

- 1 Kannan P. and Ravikrishnan A., "Engineering Chemistry", Sri Krishna Hi-tech Publishing Company Pvt. Ltd. Chennai, 2009
- 2. AshimaSrivastava and Janhavi N N., "Concepts of Engineering Chemistry", ACME Learning Private Limited., New Delhi., 2010.
- 3. RenuBapna and Renu Gupta., "Engineering Chemistry", Macmillan India Publisher Ltd., 2010.
- 4 Pahari A and Chauhan B., "Engineering Chemistry"., Firewall Media., New Delhi., 2010

### GE6252 BASIC ELECTRICAL AND ELECTRONICS ENGINEERING L T P C 4 0 0 4

# **OBJECTIVES:**

- To explain the basic theorems used in Electrical circuits and the different components and function of electrical machines.
- To explain the fundamentals of semiconductor and applications.
- To explain the principles of digital electronics
- To impart knowledge of communication.

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#### UNIT I **ELECTRICAL CIRCUITS & MEASURMENTS**

Ohm's Law - Kirchoff's Laws - Steady State Solution of DC Circuits - Introduction to AC Circuits -Waveforms and RMS Value – Power and Power factor – Single Phase and Three Phase Balanced Circuits.

Operating Principles of Moving Coil and Moving Iron Instruments (Ammeters and Voltmeters), Dynamometer type Watt meters and Energy meters.

#### UNIT II ELECTRICAL MECHANICS

Construction, Principle of Operation, Basic Equations and Applications of DC Generators, DC Motors, Single Phase Transformer, single phase induction Motor.

#### UNIT III SEMICONDUCTOR DEVICES AND APPLICATIONS

Characteristics of PN Junction Diode - Zener Effect - Zener Diode and its Characteristics - Half wave and Full wave Rectifiers - Voltage Regulation.

Bipolar Junction Transistor – CB, CE, CC Configurations and Characteristics – Elementary Treatment of Small Signal Amplifier.

#### UNIT IV DIGITAL ELECTRONICS

Binary Number System - Logic Gates - Boolean Algebra - Half and Full Adders - Flip-Flops -Registers and Counters – A/D and D/A Conversion (single concepts)

#### UNIT V FUNDAMENTALS OF COMMUNICATION ENGINEERING

Types of Signals: Analog and Digital Signals – Modulation and Demodulation: Principles of Amplitude and Frequency Modulations.

Communication Systems: Radio, TV, Fax, Microwave, Satellite and Optical Fibre (Block Diagram Approach only).

# **TOTAL: 60 PERIODS**

# **OUTCOMES:**

- ability to identify the electrical components explain the characteristics of electrical machines.
- ability to identify electronics components and use of them to design circuits.

# **TEXT BOOKS:**

- Mittle N., "Basic Electrical Engineering", Tata McGraw Hill Edition, New Delhi, 1990. 1.
- 2. Sedha R.S., "Applied Electronics", S. Chand & Co., 2006.

# **REFERENCES:**

- 1. Muthusubramanian R, Salivahanan S and Muraleedharan K A, "Basic Electrical, Electronics and Computer Engineering", Tata McGraw Hill, Second Edition, 2006.
- 2. Nagsarkar T K and Sukhija M S, "Basics of Electrical Engineering", Oxford press 2005.
- 3. Mehta V K, "Principles of Electronics", S.Chand & Company Ltd, 1994.
- 4. Mahmood Nahvi and Joseph A. Edminister, "Electric Circuits", Schaum' Outline Series, McGraw Hill, 2002.
- 5. Premkumar N, "Basic Electrical Engineering", Anuradha Publishers, 2003.

GE6253

# ENGINEERING MECHANICS

LTPC 3104

# **OBJECTIVES:**

To develop capacity to predict the effect of force and motion in the course of carrying out the design functions of engineering.

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# UNIT I BASICS AND STATICS OF PARTICLES

Introduction – Units and Dimensions – Laws of Mechanics – Lami's theorem, Parallelogram and triangular Law of forces — Vectorial representation of forces – Vector operations of forces - additions, subtraction, dot product, cross product – Coplanar Forces – rectangular components – Equilibrium of a particle – Forces in space – Equilibrium of a particle in space – Equivalent systems of forces – Principle of transmissibility.

# UNIT II EQUILIBRIUM OF RIGID BODIES

Free body diagram – Types of supports –Action and reaction forces –stable equilibrium – Moments and Couples – Moment of a force about a point and about an axis – Vectorial representation of moments and couples – Scalar components of a moment – Varignon's theorem – Single equivalent force -Equilibrium of Rigid bodies in two dimensions – Equilibrium of Rigid bodies in three dimensions

# UNIT III PROPERTIES OF SURFACES AND SOLIDS

Centroids and centre of mass– Centroids of lines and areas - Rectangular, circular, triangular areas by integration – T section, I section, - Angle section, Hollow section by using standard formula – Theorems of Pappus - Area moments of inertia of plane areas – Rectangular, circular, triangular areas by integration – T section, I section, Angle section, Hollow section by using standard formula – Parallel axis theorem and perpendicular axis theorem –Principal moments of inertia of plane areas – Principal axes of inertia-Mass moment of inertia –mass moment of inertia for prismatic, cylindrical and spherical solids from first principle – Relation to area moments of inertia.

# UNIT IV DYNAMICS OF PARTICLES

Displacements, Velocity and acceleration, their relationship – Relative motion – Curvilinear motion - Newton's laws of motion – Work Energy Equation– Impulse and Momentum – Impact of elastic bodies.

# UNIT V FRICTION AND ELEMENTS OF RIGID BODY DYNAMICS

Friction force – Laws of sliding friction – equilibrium analysis of simple systems with sliding friction – wedge friction-. Rolling resistance -Translation and Rotation of Rigid Bodies – Velocity and acceleration – General Plane motion of simple rigid bodies such as cylinder, disc/wheel and sphere.

# OUTCOMES:

- ability to explain the differential principles applies to solve engineering problems dealing with force, displacement, velocity and acceleration.
- ability to analyse the forces in any structures.
- ability to solve rigid body subjected to dynamic forces.

# **TEXT BOOKS:**

- 1. Beer, F.P and Johnston Jr. E.R., "Vector Mechanics for Engineers (In SI Units): Statics and Dynamics", 8<sup>th</sup> Edition, Tata McGraw-Hill Publishing company, New Delhi (2004).
- 2. Vela Murali, "Engineering Mechanics", Oxford University Press (2010)

# **REFERENCES:**

- 1. Hibbeller, R.C and Ashok Gupta, "Engineering Mechanics: Statics and Dynamics", 11<sup>th</sup> Edition, Pearson Education 2010.
- 2. Irving H. Shames and Krishna Mohana Rao. G., "Engineering Mechanics Statics and Dynamics", 4<sup>th</sup> Edition, Pearson Education 2006.
- 3. Meriam J.L. and Kraige L.G., "Engineering Mechanics- Statics Volume 1, Dynamics- Volume 2", Third Edition, John Wiley & Sons, 1993.
- 4. Rajasekaran S and Sankarasubramanian G., "Engineering Mechanics Statics and Dynamics", 3<sup>rd</sup> Edition, Vikas Publishing House Pvt. Ltd., 2005.

# TOTAL: 60 PERIODS

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- 5. Bhavikatti, S.S and Rajashekarappa, K.G., "Engineering Mechanics", New Age International (P) Limited Publishers, 1998.
- 6. Kumar, K.L., "Engineering Mechanics", 3<sup>rd</sup> Revised Edition, Tata McGraw-Hill Publishing company, New Delhi 2008.

# GE6261 COMPUTER AIDED DRAFTING AND MODELING LABORATORY L T P C

0 1 2 2

# **OBJECTIVES:**

• To develop skill to use software to create 2D and 3D models.

# List of Exercises using software capable of Drafting and Modeling

- 1. Study of capabilities of software for Drafting and Modeling Coordinate systems (absolute, relative, polar, etc.) Creation of simple figures like polygon and general multi-line figures.
- 2. Drawing of a Title Block with necessary text and projection symbol.
- 3. Drawing of curves like parabola, spiral, involute using Bspline or cubic spline.
- 4. Drawing of front view and top view of simple solids like prism, pyramid, cylinder, cone, etc, and dimensioning.
- 5. Drawing front view, top view and side view of objects from the given pictorial views (eg. Vblock, Base of a mixie, Simple stool, Objects with hole and curves).
- 6. Drawing of a plan of residential building (Two bed rooms, kitchen, hall, etc.)
- 7. Drawing of a simple steel truss.
- 8. Drawing sectional views of prism, pyramid, cylinder, cone, etc,
- 9. Drawing isometric projection of simple objects.
- 10. Creation of 3-D models of simple objects and obtaining 2-D multi-view drawings from 3-D model.

Note: Plotting of drawings must be made for each exercise and attached to the records written by students.

# OUTCOMES:

- ability to use the software packers for drafting and modeling
- ability to create 2D and 3D models of Engineering Components

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

SI.No	Description of Equipment	Quantity		
1.	Pentium IV computer or better hardware, with suitable graphics facility	30 No.		
2.	Licensed software for Drafting and Modeling.	30 Licenses		
3.	Laser Printer or Plotter to print / plot drawings	2 No.		

# GE6262 PHYSICS AND CHEMISTRY LABORATORY – II

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**TOTAL: 45 PERIODS** 

# **OBJECTIVES:**

• To introduce different experiments to test basic understanding of physics concepts applied in optics, thermal physics and properties of matter.

**PHYSICS LABORATORY – II** 

# LIST OF EXPERIMENTS

# (Any FIVE Experiments)

- 1. Determination of Young's modulus by uniform bending method
- 2. Determination of band gap of a semiconductor
- 3. Determination of Coefficient of viscosity of a liquid –Poiseuille's method
- 4. Determination of Dispersive power of a prism Spectrometer
- 5. Determination of thickness of a thin wire Air wedge method
- 6. Determination of Rigidity modulus Torsion pendulum

# OUTCOMES:

• The students will have the ability to test materials by using their knowledge of applied physics principles in optics and properties of matter.

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

- 1. Traveling microscope, meter scale, Knife edge, weights
- 2. Band gap experimental set up
- 3. Burette, Capillary tube, rubber tube, stop clock, beaker and weighing balance
- 4. spectrometer, prism, sodium vapour lamp.
- 5. Air-wedge experimental set up.
- 6. Torsion pendulum set up. (vernier Caliper, Screw gauge, reading lens are required for most of the experiments)

# CHEMISTRY LABORATORY - II

# **OBJECTIVES:**

• To make the student acquire practical skills in the wet chemical and instrumental methods for quantitative estimation of hardness, alkalinity, metal ion content, corrosion in metals and cement analysis.

# LIST OF EXPERIMENTS

# (Any FIVE Experiments)

- 1 Determination of alkalinity in water sample
- 2 Determination of total, temporary & permanent hardness of water by EDTA method
- 3 Estimation of copper content of the given solution by EDTA method
- 4 Estimation of iron content of the given solution using potentiometer
- 5 Estimation of sodium present in water using flame photometer
- 6 Corrosion experiment weight loss method
- 7 Conductometric precipitation titration using BaCl<sub>2</sub> and Na<sub>2</sub>SO<sub>4</sub>
- 8 Determination of CaO in Cement.

# OUTCOMES:

# **TOTAL: 30 PERIODS**

• The students will be conversant with hands-on knowledge in the quantitative chemical analysis of water quality related parameters, corrosion measurement and cement analysis.

# **REFERENCES:**

- 1. Daniel R. Palleros, "Experimental organic chemistry" John Wiley & Sons, Inc., New York, 2001.
- 2. Furniss B.S. Hannaford A.J, Smith P.W.G and Tatchel A.R., "Vogel's Textbook of practical organic chemistry, LBS Singapore ,1994.
- 3. Jeffery G.H, Bassett J., Mendham J. and Denny R.C., "Vogel's Text book of quantitative analysis chemical analysis", ELBS 5th Edn. Longman, Singapore

publishers, Singapore, 1996.

- 4. Kolthoff I.M. and Sandell E.B. et al. Quantitative chemical analysis, McMillan, Madras 1980
- Laboratory classes on alternate weeks for Physics and Chemistry. .

# LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS:

1.	Potentiometer	-	5 Nos
2.	Flame photo meter	-	5 Nos
3.	Weighing Balance	-	5 Nos
4.	Conductivity meter	-	5 Nos

# Common Apparatus : Pipette, Burette, conical flask, percelain tile, dropper (30 Nos each)

# WORK SYSTEM DESIGN

# **OBJECTIVES:**

IE6301

• To impart knowledge in the area of Method study and Time study, principles and techniques to improve productivity in manufacturing and Service sectors.

#### UNIT I PRODUCTIVITY

Production and Productivity - Total time for a job or operation, total work content and ineffective time, - Measures of Productivity - Productivity and standard of living, Factors affecting Productivity, Productivity measurement Models.

#### METHODS ENGINEERING UNIT II

Methods Engineering-Steps -Tools and techniques, Motion study.

#### UNIT III WORK MEASUREMENT

Stop watch time study, performance rating, allowances, Development of Standard data. learning effect. Work measurement in Automated Processes. Computerised Labour standards .

#### **UNIT IV** APPLIED WORK MEASUREMENT

Work sampling, Group Timing Technique (GTT), predetermined time systems, types, Methods Time Measurement (MTM), Introduction to MOST standard, Wage incentive plans.

#### UNIT V WORK DESIGN FOR OFFICE WORK

Organization and methods (O & M), Work measurement of office work, Work Analysis techniques applied to support staff, Form design and control.

# OUTCOMES:

The Students should be able to measure productivity of a work system through work system design and apply various above mentioned techniques.

# **TEXT BOOKS:**

- 1. Barnes, R.M, "Motion and Time Study, Design and Measurement of Work", Seventh Edition, John Wiley sons(Asia), 2003.
- 2. ILO, "Introduction to Work Study", Oxford and IBH publishing, 2008.

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# **TOTAL: 45 PERIODS**

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# **REFERENCES:**

- 1. Benjamin W.Niebel, Andris Freivalds, "Methods, Standards and Work Design", Eleventh Edition, McGraw Hill, 2002.
- 2. Maynard H.B, "Industrial Engineering Hand Book", McGraw-Hill, 2008
- 3. Prem Vrat, G.D. Sardana and B.S. Sahay, "Productivity Management A Systems Approach", Narosa Publishing House, 1998

#### TRANSFORMS AND PARTIAL DIFFERENTIAL EQUATIONS MA6351 LTPC

# **OBJECTIVES**

- To introduce Fourier series analysis which is central to many applications in engineering apart • from its use in solving boundary value problems.
- To acquaint the student with Fourier transform techniques used in wide variety of situations.
- To introduce the effective mathematical tools for the solutions of partial differential equations that model several physical processes and to develop Z transform techniques for discrete time systems.

#### UNIT I PARTIAL DIFFERENTIAL EQUATIONS

Formation of partial differential equations - Singular integrals -- Solutions of standard types of first order partial differential equations - Lagrange's linear equation -- Linear partial differential equations of second and higher order with constant coefficients of both homogeneous and non-homogeneous types.

#### UNIT II FOURIER SERIES

Dirichlet's conditions - General Fourier series - Odd and even functions - Half range sine series -Half range cosine series – Complex form of Fourier series – Parseval's identity – Harmonic analysis.

#### UNIT III APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS 9 + 3

Classification of PDE - Method of separation of variables - Solutions of one dimensional wave equation – One dimensional equation of heat conduction – Steady state solution of two dimensional equation of heat conduction (excluding insulated edges).

#### UNIT IV FOURIER TRANSFORMS

Statement of Fourier integral theorem - Fourier transform pair - Fourier sine and cosine transforms - Properties - Transforms of simple functions - Convolution theorem - Parseval's identity.

#### UNIT V **Z-TRANSFORMS AND DIFFERENCE EQUATIONS**

Z- transforms - Elementary properties – Inverse Z - transform (using partial fraction and residues) – Convolution theorem - Formation of difference equations - Solution of difference equations using Z - transform.

# TOTAL (L:45+T:15): 60 PERIODS

# OUTCOMES:

• The understanding of the mathematical principles on transforms and partial differential equations would provide them the ability to formulate and solve some of the physical problems of engineering.

# **TEXT BOOKS:**

1. Veerarajan. T., "Transforms and Partial Differential Equations", Tata McGraw Hill Education Pvt. Ltd., New Delhi, Second reprint, 2012.

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- 2. Grewal. B.S., "Higher Engineering Mathematics", 42<sup>nd</sup> Edition, Khanna Publishers, Delhi, 2012.
- 3. Narayanan.S., Manicavachagom Pillay.T.K and Ramanaiah.G "Advanced Mathematics for Engineering Students" Vol. II & III, S.Viswanathan Publishers Pvt Ltd. 1998.

# **REFERENCES:**

- 1. Bali.N.P and Manish Goyal, "A Textbook of Engineering Mathematics", 7<sup>th</sup> Edition, Laxmi Publications Pvt Ltd, 2007.
- 2. Ramana.B.V., "Higher Engineering Mathematics", Tata Mc-GrawHill Publishing Company Limited, NewDelhi, 2008.
- 3. Glyn James, "Advanced Modern Engineering Mathematics", 3<sup>rd</sup> Edition, Pearson Education, 2007.
- 4. Erwin Kreyszig, "Advanced Engineering Mathematics", 8th Edition, Wiley India, 2007.
- 5. Ray Wylie. C and Barrett.L.C, "Advanced Engineering Mathematics" Tata Mc Graw Hill Education Pvt Ltd, Sixth Edition, New Delhi, 2012.
- 6. Datta.K.B., "Mathematical Methods of Science and Engineering", Cengage Learning India Pvt Ltd, Delhi, 2013.

# ME6302 MANUFACTURING TECHNOLOGY – I

# **OBJECTIVE:**

• To introduce the concepts of basic manufacturing processes and fabrication techniques, such as metal casting, metal joining, metal forming and manufacture of plastic components.

# UNIT I METAL CASTING PROCESSES

**Sand Casting** : Sand Mould – Type of patterns - Pattern Materials – Pattern allowances –Moulding sand Properties and testing – Cores –Types and applications – Moulding machines– Types and applications; **Melting furnaces** : Blast and Cupola Furnaces; **Principle of special casting processes :** Shell - investment – Ceramic mould – Pressure die casting - Centrifugal Casting - CO<sub>2</sub> process – Stir casting; **Defects in Sand casting** 

# UNIT II JOINING PROCESSES

**Operating principle, basic equipment, merits and applications of :** Fusion welding processes : Gas welding - Types – Flame characteristics; Manual metal arc welding – Gas Tungsten arc welding - Gas metal arc welding – Submerged arc welding – Electro slag welding; **Operating principle and applications of** : Resistance welding - Plasma arc welding – Thermit welding – Electron beam welding – Friction welding and Friction Stir Welding; Brazing and soldering; **Weld defects:** types, causes and cure.

# UNIT III METAL FORMING PROCESSES

Hot working and cold working of metals – Forging processes – Open, impression and closed die forging – forging operations. Rolling of metals– Types of Rolling – Flat strip rolling – shape rolling operations – Defects in rolled parts. Principle of rod and wire drawing – Tube drawing – Principles of Extrusion – Types – Hot and Cold extrusion.

# UNIT IV SHEET METAL PROCESSES

Sheet metal characteristics – shearing, bending and drawing operations – Stretch forming operations – Formability of sheet metal – Test methods –special forming processes-Working principle and applications – Hydro forming – Rubber pad forming – Metal spinning– Introduction of Explosive forming, magnetic pulse forming, peen forming, Super plastic forming – Micro forming

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#### UNIT V MANUFACTURE OF PLASTIC COMPONENTS

Types and characteristics of plastics – Moulding of thermoplastics – working principles and typical applications - injection moulding - Plunger and screw machines - Compression moulding. Transfer Moulding – Typical industrial applications – introduction to blow moulding – Rotational moulding – Film blowing – Extrusion – Thermoforming – Bonding of Thermoplastics.

# **TOTAL: 45 PERIODS**

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 Upon completion of this course, the students can able to apply the different manufacturing process and use this in industry for component production

# **TEXT BOOKS:**

OUTCOME:

- 1. Hajra Chouldhary S.K and Hajra Choudhury. AK., "Elements of workshop Technology", volume I and II. Media promoters and Publishers Private Limited. Mumbai. 1997
- 2. Kalpakjian. S, "Manufacturing Engineering and Technology", Pearson Education India Edition, 2006

# **REFERENCES:**

- 1. Gowri P. Hariharan, A.Suresh Babu, "Manufacturing Technology I", Pearson Education, 2008
- 2. Roy. A. Lindberg, "Processes and Materials of Manufacture", PHI / Pearson Education, 2006
- 3. Paul Degarma E, Black J.T and Ronald A. Kosher, "Materials and Processes", Eight Edition Manufacturing prentice – Hall of India, 1997.
- 4. Sharma, P.C., "A Text book of production Technology", S. Chand and Co. Ltd., 2004.
- 5. Rao, P.N. "Manufacturing Technology Foundry, Forming and Welding", 2<sup>nd</sup> Edition, TMH-2003; 2003

**MECHANICS OF MACHINES** 

# AT6302

# **OBJECTIVES:**

- To understand the principles in the formation of mechanisms and their kinematics.
- To understand the effect of friction in different machine elements.
- To analyse the forces and toques acting on simple mechanical systems
- To understand the importance of balancing and vibration.

#### UNIT I KINEMATIC OF MECHANICS

Mechanisms - Terminology and definitions - kinematics inversions of 4 bar and slide crank chain kinematics analysis in simple mechanisms – velocity and acceleration polygons – Analytical methods - computer approach - cams - classifications - displacement diagrams - layout of plate cam profiles - derivatives of followers motion - circular arc and tangent cams.

#### UNIT II **GEARS and GEAR TRAINS**

Spur gear – law of toothed gearing – involute gearing – Interchangeable gears – Gear tooth action interference and undercutting - nonstandard teeth - gear trains - parallel axis gears trains - epicyclic gear trains - automotive transmission gear trains.

#### UNIT III FRICTION

Sliding and Rolling Friction angle - friction in threads - Friction Drives - Friction clutches - Belt and rope drives - brakes - Tractive resistance.

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#### UNIT IV FORCE ANALYSIS

Applied and Constrained Forces – Free body diagrams – static Equilibrium conditions – Two, Three and four members - Static Force analysis in simple machine members - Dynamic Force Analysis -Inertia Forces and Inertia Torque – D'Alembert's principle – superposition principle – dynamic Force Analysis in simple machine members.

#### UNIT V **BALANCING AND VIBRATION**

Static and Dynamic balancing - Balancing of revolving and reciprocating masses - Balancing machines - free vibrations - Equations of motion - natural Frequency - Damped Vibration - bending critical speed of simple shaft - Torsional vibration - Forced vibration - harmonic Forcing - Vibration solation. TOTAL (L:45+T:15): 60 PERIODS

# OUTCOME

- Upon completion of this course, the students can able to apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can critically analyse the performance of pumps and turbines. •

# **TEXT BOOKS**

- 1. Ambekar A.G., "Mechanism and Machine Theory" Prentice Hall of India, New Delhi, 2007
- 2. Shigley J.E., Pennock G.R and Uicker J.J., "Theory of Machines and Mechanisms", Oxford University Press, 2003

# REFERENCES

- 1. Thomas Bevan, "Theory of Machines", CBS Publishers and Distributors, 1984.
- 2. Ghosh.A, and A.K.Mallick, "Theory and Machine", Affiliated East-West Pvt. Ltd., New Delhi, 1988.
- 3. Rao.J.S. and Dukkipatti R.V. "Mechanisms and Machines", Wiley-Eastern Ltd., New Delhi, 1992.
- 4. V.Ramamurthi, "Mechanisms of Machine", Narosa Publishing House, 2002.
- 5. Robert L.Norton, "Design of Machinery", McGraw-Hill, 2004.

#### STRENGTH OF MATERIALS CE6306

# **OBJECTIVES:**

To understand the stresses developed in bars, compounds bars, beams, shafts, cylinders and spheres.

#### UNIT I STRESS, STRAIN AND DEFORMATION OF SOLIDS

Rigid bodies and deformable solids - Tension, Compression and Shear Stresses - Deformation of simple and compound bars - Thermal stresses - Elastic constants - Volumetric strains - Stresses on inclined planes – principal stresses and principal planes – Mohr's circle of stress.

#### UNIT II TRANSVERSE LOADING ON BEAMS AND STRESSES IN BEAM

Beams - types transverse loading on beams - Shear force and bending moment in beams -Cantilevers - Simply supported beams and over - hanging beams. Theory of simple bendingbending stress distribution - Load carrying capacity - Proportioning of sections - Flitched beams -Shear stress distribution.

#### UNIT III TORSION

Torsion formulation stresses and deformation in circular and hollows shafts - Stepped shafts-Deflection in shafts fixed at the both ends – Stresses in helical springs – Deflection of helical springs, carriage springs.

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# UNIT IV DEFLECTION OF BEAMS

Double Integration method – Macaulay's method – Area moment method for computation of slopes and deflections in beams - Conjugate beam and strain energy – Maxwell's reciprocal theorems.

# UNIT V THIN CYLINDERS, SPHERES AND THICK CYLINDERS

Stresses in thin cylindrical shell due to internal pressure circumferential and longitudinal stresses and deformation in thin and thick cylinders – spherical shells subjected to internal pressure –Deformation in spherical shells – Lame's theorem.

# OUTCOMES:

- Upon completion of this course, the students can able to apply mathematical knowledge to calculate the deformation behavior of simple structures.
- Critically analyse problem and solve the problems related to mechanical elements and analyse the deformation behavior for different types of loads.

# **TEXT BOOKS:**

- 1. Bansal, R.K., "Strength of Materials", Laxmi Publications (P) Ltd., 2007
- 2. Jindal U.C., "Strength of Materials", Asian Books Pvt. Ltd., New Delhi, 2007

# **REFERENCES:**

- 1. Egor. P.Popov "Engineering Mechanics of Solids" Prentice Hall of India, New Delhi, 2001
- 2. Subramanian R., "Strength of Materials", Oxford University Press, Oxford Higher Education Series, 2007.
- 3. Hibbeler, R.C., "Mechanics of Materials", Pearson Education, Low Price Edition, 2007
- 4. Ferdinand P. Been, Russell Johnson, J.r. and John J. Dewole "Mechanics of Materials", Tata McGraw Hill Publishing 'co. Ltd., New Delhi, 2005.

# IE6302 ENGINEERING ECONOMY COSTING AND ACCOUNTING L T P C

# **OBJECTIVES:**

• To impart knowledge in the areas of cost estimation, pricing of products, cost control methods and principles of accounting.

# UNIT I INTRODUCTION

Objectives of Managerial Economics, Firm, Cost Estimation, Costing, Cost Accounting, Factors Influencing Managerial Decisions & Theoretical Concepts, Classification and Elements of cost.

# UNIT II PRODUCTION ANALYSIS AND PRICING

Production Function-Least Cost Combination of Inputs-Factor Productivities & Return to Scale-Determinants of Price-Pricing under different objectives and Market Structures-Price Discrimination & Pricing methods in practice

# UNIT III ESTIMATION

Estimation of Material, Labor and Overhead Cost, Allocation of Overheads. Estimation for different types of jobs.

# UNIT IV COSTING

Job Costing-Operating Costing-Process Costing- Marginal Costing -Standard Costing (Variance Analysis).

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TOTAL (L:45+T:15): 60 PERIODS
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### UNIT V ACCOUNTING AND INVESTMENT DECISION

Balance Sheet-Profit & Loss Statement-Evaluation of Investment decisions- Average Rate of Return-Payback Period-Net Present Value & IRR. .

#### OUTCOMES:

• Students will be able to estimate and analyze cost of products and suggest cost reduction measure.

### TEXT BOOKS:

- 1. Jawaharlal, "Cost Accounting", TMH, 1996
- 2. Ramachandran Aryasry & VV.Ramana Murthy, "Engg Economics & Financial Accounting", TMH, New Delhi, 2004.

#### **REFERENCES:**

- 1. James.C.Van Home, "Fundamentals of Financial Management", PHI, NewDelhi, 2004.
- 2. Mote. V.L., Samuel Paul & Gupta. G.S., "Managerial Economics-Concepts & Cases", TMH, Co, NewDelhi, 1989
- 3. Banga. T.P. & Sharma. S.C., "Mechancial Estimating and Costing", Khanna Publishers, 1984.

#### ME6311 MANUFACTURING TECHNOLOGY LABORATORY – I L T P C 0 0 3 2

#### **OBJECTIVES:**

• To Study and practice the various operations that can be performed in lathe, shaper, drilling, milling machines etc. and to equip with the practical knowledge required in the core industries.

#### LIST OF EXPERIMENTS:

Machining and Machining time estimations for :

- 1. Taper Turning
- 2. External Thread cutting
- 3. Internal Thread Cutting
- 4. Eccentric Turning
- 5. Knurling
- 6. Square Head Shaping
- 7. Hexagonal Head Shaping

#### OUTCOMES:

• Upon completion of this course, the students can able to apply the students can demonstrate and fabricate different types of components using the machine tools

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1 No

1 No

1 Nos.

#### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS Lathes - 7 Nos.

- 1. Centre Lathes
- 2. Horizontal Milling Machine
- 3. Vertical Milling Machine
- 4. Shaper

TOTAL: 45 PERIODS

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TOTAL (L:45+T:15): 60 PERIODS

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#### **OBJECTIVES:**

• To understand the theory better and apply in practice, practical training is given in the following areas:

#### LIST OF EXPERIMENTS:

- 1. Graphic tools for method study
- 2. Peg board experiment
- 3. Stop watch time study
- 4. Performance rating exercise
  - a. Walking rating
  - b. Card dealing
- 5. Work sampling
- 6. MTM practice
- 7. Video Based Time Study

#### OUTCOMES:

 Students should able to design, analyse and apply the above mentioned techniques to measure productivity

### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

- 1. Peg Board
- 2. Stop Watch with Pad
- 3. Set of Cards
- 4. Sampling beads
- 5. MTM Tables
- 6. Video camera.
- 7. Nut, Bolt and Washer Assembly Setup

#### CE6315 STRENGTH OF MATERIALS LABORATORY L T P C 0 0 3 2

#### OBJECTIVES

To supplement the theoretical knowledge gained in Mechanics of Solids with practical testing for determining the strength of materials under externally applied loads. This would enable the student to have a clear understanding of the design for strength and stiffness

#### LIST OF EXPERIMENTS

- 1. Tension test on a mild steel rod
- 2. Double shear test on Mild steel and Aluminium rods
- 3. Torsion test on mild steel rod
- 4. Impact test on metal specimen
- 5. Hardness test on metals Brinnell and Rockwell Hardness Number
- 6. Deflection test on beams
- 7. Compression test on helical springs
- 8. Strain Measurement using Rosette strain gauge
- 9. Effect of hardening- Improvement in hardness and impact resistance of steels.
- 10. Tempering- Improvement Mechanical properties Comparison
- (i) Unhardened specimen

#### **TOTAL: 30 PERIODS**

#### (ii) Quenched Specimen and

- (iii) Quenched and tempered specimen.
- 11. Microscopic Examination of
- (i) Hardened samples and
- (ii) Hardened and tempered samples.

#### OUTCOMES:

- Ability to perform different destructive testing
- Ability to characteristic materials

#### LIST OF EQUIPMENT FOR BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Universal Tensile Testing machine with double 1 shear attachment –	1
	40 Ton Capacity	
2	Torsion Testing Machine (60 NM Capacity)	1
3	Impact Testing Machine (300 J Capacity)	1
4	Brinell Hardness Testing Machine	1
5	Rockwell Hardness Testing Machine	1
6	Spring Testing Machine for tensile and compressive loads (2500 N)	1
7	Metallurgical Microscopes	3
8	Muffle Furnace (800 C)	1

#### MA6468

### **PROBABILITY AND STATISTICS**

#### **OBJECTIVES**

This course aims at providing the required skill to apply the statistical tools in engineering problems.

#### UNIT I RANDOM VARIABLES

Discrete and continuous random variables – Moments – Moment generating functions – Binomial, Poisson, Geometric, Uniform, Exponential, Gamma and Normal distributions.

#### UNIT II **TWO - DIMENSIONAL RANDOM VARIABLES**

Joint distributions - Marginal and conditional distributions - Covariance - Correlation and Linear regression - Transformation of random variables - Central limit theorem (for independent and identically distributed random variables).

#### UNIT III **TESTING OF HYPOTHESIS**

Sampling distributions - Estimation of parameters - Statistical hypothesis - Large sample test based on Normal distribution for single mean and difference of means -Tests based on t, Chi-square and F distributions for mean, variance and proportion - Contingency table (test for independent) - Goodness of fit.

#### UNIT IV **DESIGN OF EXPERIMENTS**

One way and Two way classifications - Completely randomized design – Randomized block design – Latin square design -  $2^2$  factorial design.

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## **TOTAL: 45 PERIODS**

### UNIT V STATISTICAL QUALITY CONTROL

Control charts for measurements (X and R charts) – Control charts for attributes (p, c and np charts) – Tolerance limits - Acceptance sampling.

#### OUTCOMES:

### TOTAL (L:45+T:15): 60 PERIODS

• The students will have a fundamental knowledge of the concepts of probability. Have knowledge of standard distributions which can describe real life phenomenon. Have the notion of sampling distributions and statistical techniques used in engineering and management problems.

### TEXT BOOKS:

- 1. Milton. J. S. and Arnold. J.C., "Introduction to Probability and Statistics", 4<sup>th</sup> Edition, Tata McGraw Hill, 2007.
- 2. Johnson. R.A. and Gupta. C.B., "Miller and Freund's Probability and Statistics for Engineers", 7<sup>th</sup> Edition, Pearson Education, Asia, 2007.
- 3. Papoulis. A and Unnikrishnapillai. S., "Probability, Random Variables and Stochastic Processes " 4<sup>th</sup> Edition, Mc Graw Hill Education India , New Delhi , 2010.

### **REFERENCES:**

- 1. Devore. J.L., "Probability and Statistics for Engineering and the Sciences", 8<sup>th</sup> Edition, Cengage Learning, New Delhi, 2012.
- 2. Walpole. R.E., Myers. R.H., Myers. S.L. and Ye. K., "Probability and Statistics for Engineers and Scientists", 8<sup>th</sup> Edition, Pearson Education, Asia , 2007.
- 3. Ross, S.M., "Introduction to Probability and Statistics for Engineers and Scientists", 3<sup>rd</sup> Edition, Elsevier, 2004.
- 4. Spiegel. M.R., Schiller. J. and Srinivasan. R.A., "Schaum's Outline of Theory and Problems of Probability and Statistics", Tata McGraw Hill Edition, 2004.

## CE6451 FLUID MECHANICS AND MACHINERY

#### **OBJECTIVES:**

- The applications of the conservation laws to flow through pipes and hydraulic machines are studied
- To understand the importance of dimensional analysis.
- To understand the importance of various types of flow in pumps and turbines.

#### UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS

Units and dimensions- Properties of fluids- mass density, specific weight, specific volume, specific gravity, viscosity, compressibility, vapor pressure, surface tension and capillarity. Flow characteristics – concept of control volume - application of continuity equation, energy equation and momentum equation.

### UNIT II FLOW THROUGH CIRCULAR CONDUITS

Hydraulic and energy gradient - Laminar flow through circular conduits and circular annuli-Boundary layer concepts – types of boundary layer thickness – Darcy Weisbach equation –friction factor- Moody diagram- commercial pipes- minor losses – Flow through pipes in series and parallel.

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### UNIT III DIMENSIONAL ANALYSIS

### Need for dimensional analysis – methods of dimensional analysis – Similitude –types of similitude -Dimensionless parameters- application of dimensionless parameters – Model analysis.

### UNIT IV PUMPS

Impact of jets - Euler's equation - Theory of roto-dynamic machines – various efficiencies– velocity components at entry and exit of the rotor- velocity triangles - Centrifugal pumps– working principle - work done by the impeller - performance curves - Reciprocating pump- working principle – Rotary pumps –classification.

### UNIT V TURBINES

Classification of turbines – heads and efficiencies – velocity triangles. Axial, radial and mixed flow turbines. Pelton wheel, Francis turbine and Kaplan turbines- working principles - work done by water on the runner – draft tube. Specific speed - unit quantities – performance curves for turbines – governing of turbines.

### TOTAL: 45 PERIODS

### OUTCOMES:

- Upon completion of this course, the students can able to apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can critically analyse the performance of pumps and turbines.

### TEXT BOOK:

1. Modi P.N. and Seth, S.M. "Hydraulics and Fluid Mechanics", Standard Book House, New Delhi 2004.

#### **REFERENCES:**

- 1. Streeter, V. L. and Wylie E. B., "Fluid Mechanics", McGraw Hill Publishing Co. 2010
- 2. Kumar K. L., "Engineering Fluid Mechanics", Eurasia Publishing House(p) Ltd., New Delhi 2004
- 3. Robert W.Fox, Alan T. McDonald, Philip J.Pritchard, "Fluid Mechanics and Machinery", 2011.
- 4. Graebel. W.P, "Engineering Fluid Mechanics", Taylor & Francis, Indian Reprint, 2011

#### ME6503

#### DESIGN OF MACHINE ELEMENTS

L T P C 3 0 0 3

### **OBJECTIVES**

- To familiarize the various steps involved in the Design Process
- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data
- To learn to use catalogues and standard machine components (Use of P S G Design Data Book is permitted)

#### UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 10

Introduction to the design process - factors influencing machine design, selection of materials based on mechanical properties - Preferred numbers, fits and tolerances – Direct, Bending and torsional stress equations – Impact and shock loading – calculation of principle stresses for various load combinations, eccentric loading – curved beams – crane hook and 'C' frame- Factor of safety theories of failure – Design based on strength and stiffness – stress concentration – Design for variable loading.

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#### **TEXT BOOKS:**

OUTCOMES:

- 1. Bhandari V, "Design of Machine Elements", 3rd Edition, Tata McGraw-Hill Book Co, 2010.
- 2. Joseph Shigley, Charles Mischke, Richard Budynas and Keith Nisbett "Mechanical Engineering" Design", 8th Edition, Tata McGraw-Hill, 2008.

Upon completion of this course, the students can able to successfully design engine components

#### **REFERENCES:**

- 1. Sundararajamoorthy T. V. Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2003.
- 2. Robert C. Juvinall and Kurt M. Marshek, "Fundamentals of Machine Design", 4th Edition, Wiley, 2005
- 3. Alfred Hall, Halowenko, A and Laughlin, H., "Machine Design", Tata McGraw-Hill BookCo.(Schaum's Outline), 2010
- 4. Bernard Hamrock, Steven Schmid, Bo Jacobson, "Fundamentals of Machine Elements",2<sup>nd</sup> Edition, Tata McGraw-Hill Book Co., 2006.
- 5. Orthwein W, "Machine Component Design", Jaico Publishing Co, 2003.
- 6. Ansel Ugural, "Mechanical Design An Integral Approach, 1<sup>st</sup> Edition, Tata McGraw-Hill Book Co. 2003.
- 7. Merhyle F. Spotts, Terry E. Shoup and Lee E. Hornberger, "Design of Machine Elements" 8<sup>th</sup> Edition, Printice Hall, 2003.

# **OBJECTIVES:**

ME6402

• To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching. To understand the basic concepts of Computer Numerical Control (CNC) of machine tools and CNC Programming

MANUFACTURING TECHNOLOGY - II

#### UNIT II SHAFTS AND COUPLINGS

Design of solid and hollow shafts based on strength, rigidity and critical speed - Keys, keyways and splines – crankshafts - Rigid and flexible couplings.

#### UNIT III **TEMPORARY AND PERMANENT JOINTS**

Threaded fastners - Bolted joints including eccentric loading, Knuckle joints, Cotter joints - Welded joints, riveted joints for structures - theory of bonded joints.

#### **UNIT IV ENERGY STORING ELEMENTS AND ENGINE COMPONENTS**

Various types of springs, optimization of helical springs - rubber springs - Flywheels considering stresses in rims and arms for engines and punching machines- Connecting Rods and crank shafts.

#### UNIT V BEARINGS

Sliding contact and rolling contact bearings - Hydrodynamic journal bearings, Sommerfeld Number, Raimondi and Boyd graphs, -- Selection of Rolling Contact bearings.

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## **TOTAL: 45 PERIODS**

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### UNIT I THEORY OF METAL CUTTING

Mechanics of chip formation, single point cutting tool, forces in machining, Types of chip, cutting tools – nomenclature, orthogonal metal cutting, thermal aspects, cutting tool materials, tool wear, tool life, surface finish, cutting fluids and Machinability.

### UNIT II TURNING MACHINES

Centre lathe, constructional features, specification, operations – taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes- tool layout – automatic lathes: semi automatic – single spindle : Swiss type, automatic screw type – multi spindle:

### UNITIII SHAPER, MILLING AND GEAR CUTTING MACHINES

Shaper - Types of operations. Drilling ,reaming, boring, Tapping. Milling operations-types of milling cutter. Gear cutting – forming and generation principle and construction of gear milling, hobbing and gear shaping processes –finishing of gears.

### UNIT IV ABRASIVE PROCESS AND BROACHING

Abrasive processes: grinding wheel – specifications and selection, types of grinding process– cylindrical grinding, surface grinding, centreless grinding and internal grinding- Typical applications – concepts of surface integrity, broaching machines: broach construction – push, pull, surface and continuous broaching machines

### UNIT V CNC MACHINING

Numerical Control (NC) machine tools – CNC types, constructional details, special features, machining centre, part programming fundamentals CNC – manual part programming – micromachining – wafer machining

### OUTCOMES:

• Upon completion of this course, the students can able to apply the students can understand and compare the functions and applications of different metal cutting tools and also demonstrate the programming in CNC machining.

### **TEXT BOOKS:**

- 1. Hajra Choudhury. "Elements of Workshop Technology" Vol.II. Media Promoters
- 2. Rao. P.N "Manufacturing Technology," "Metal Cutting and Machine Tools" Tata McGraw-Hill, New Delhi, 2003.

### **REFERENCES:**

- 1. Richerd R kibbe, John E. Neely, Roland O.Merges and Warren J.White "Machine Tool Practices", Prentice Hall of India, 1998
- 2. HMT Production Technology, Tata McGraw Hill, 1998.
- 3. Geofrey Boothroyd, "Fundamentals of Metal Machining and Machine Tools", McGraw Hill, 1984
- 4. Roy. A.Lindberg, "Process and Materials of Manufacture," fourth Edition, PHI/Pearson Education, 2006.

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## TOTAL : 45 PERIODS

#### THERMAL ENGINEERING SYSTEMS

### **OBJECTIVES:**

- To understand the basic laws of Thermodynamics and Heat transfer.
- To understand the principle of operation of thermal equipments like IC engine, boilers, turbine and refrigerator etc.

#### UNIT I **BASIC CONCEPTS OF THERMODYNAMICS**

Thermodynamics and Energy – Systems – Types and properties - State and Equilibrium - Processes and Cycles – Forms of Energy – Temperature and Zeroth law of Thermodynamics – Pure substances - Phase change processes of pure substances - Property diagrams - Internal energy - Enthalpy -Energy transfer by Heat, Work and Mass – Applications.

#### UNIT II FIRST AND SECOND LAW OF THERMODYNAMIC

First law of thermodynamics - Energy balance for closed systems and steady flow systems -Applications of First law of Thermodynamics – Energy balance for Unsteady flow processes – Second law of Thermodynamics - Entropy - Carnot principles - Change in Entropy - Entropy and irreversibility -Applications.

#### UNIT III **HEAT ENGINES**

Internal Combustion Engines – C.I and S.I Engines – Four Stroke and Two Stroke Engines – Gas Turbines - Boilers – Fire Tube Boiler & Water Tube Boilers, Boiler Accessories and Components. Turbines - Impulse Turbine and Reaction Turbine, Turbine Components - Refrigeration Cycle -Vapour Compression & Vapour Absorption System ,Gas Refrigeration System - Environmental friendly Refrigerants - Air Conditioning.

#### UNIT IV **GASES AND VAPOUR MIXTURES**

Ideal and Real gases - Vander waals equations - Reduced property - Compressibility chart -Properties of mixture of gases – Dalton's law and Gibbs – Dalton law – Internal energy, Enthalpy and specific heats of gas mixtures.

#### UNIT V **HEAT TRANSFER**

Conduction – Plane Wall, Cylinder system, Composite Walls – Critical insulation thickness– Simple problems, fins convection – Free convection and forced convection – Flow overFlat plates and Flow through Pipes – Heat Exchangers - Radiation – Black Body, Grey Body Radiation. TOTAL : 60 PERIODS

#### OUTCOMES:

The Student must apply basic concepts 1<sup>st</sup> and 2<sup>nd</sup> law of thermodynamics to solve problems • involving heat engines, gas adn vaopur mixtures and heat transfer.

#### **TEXT BOOKS:**

- 1. Cenegal Y.A. and Boles M.A., "Thermodynamics an Engineering Approach", Fourth Edition, Tata McGraw hill, 2004.
- 2. Moran M.J. and Shapiro H.N., "Fundamentals of Engineering Thermodynamics", Fourth Edition, John Wiley & Sons, 2000.

#### **REFERENCES:**

- 1. Dhar P.L., "Engineering Thermodynamics A Generalized Approach", Elsevier, 2008.
- 2. Rathakrishnan E., "Fundamentals of Engineering Thermodynamics", Second Edition, Prentice Hall of India.
- 3. Nag P.K., "Engineering Thermodynamics", Third edition, Tata McGraw hill, 2005

#### ME6455

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#### **OPERATIONS RESEARCH - I**

### **OBJECTIVES** :

- To create awareness about optimization in utilization of resources.
- To enable the students to understand and apply operations research techniques in industrial operations.

#### UNIT I LINEAR PROGRAMMING

Introduction - Formulation of linear programming model - Graphical solution – Solving LPP using simplex algorithm – Revised Simplex Method.

### UNIT II ADVANCES IN LPP

Duality theory – Primal – Dual Relationship – simplex method solves both the primal and the dual -Dual simplex Algorithm - Sensitivity analysis – Change in values of objective function coefficients – Changes in RHS value – Changes in coefficient of constraint- Adding new product – Adding a new constraint.

#### UNIT III NETWORK MODELS

Transportation problems – Assignment problems - Traveling sales man problem - Maximal flow problems – Shortest route problem – Minimal spanning tree - Project network - CPM – PERT – Crashing.

### UNIT IV INTEGER PROGRAMMING

Integer programming formulation – Branch and bound technique for Integer programming – Gomory's cutting plane algorithm

#### UNIT V DYNAMIC PROGRAMMING

Elements of dynamic programming – stage and state, characteristics of DP problems, recursive relationship, Bellman's principle of optimality – computational procedure for shortest route problem, knapsack problem, production and inventory control problem. **TOTAL (L:45+T:15): 60 PERIODS** 

#### OUTCOMES:

- Identify and develop operational research models from the verbal description of the real system.
- Understand and use the mathematical tools that are needed to solve optimization problems.
- Develop a report that describes the model and the solving technique, analyze the results and propose recommendations in language understandable to the decision-making processes in Management Engineering.

#### **TEXT BOOKS:**

- 1. Philips, Ravindran and Solberg, "Operations Research", John Wiley, 2002
- 2. R. Panneerselvam, "Operations Research", PHI, 2006

### **REFERENCES:**

- 1. Srinivasan.G., "Operations Research Principles and Applications", PHI, 2008.
- 2. Hamdy A Taha, "Operations Research An Introduction", Prentice Hall India, 2003.
- 3. Ronald L Rardin, "Optimisation in Operations Research", Pearson, 2003.
- 4. David R. Anderson, et al, "An Introduction to Management Science" Quantitative approaches to Decision Making, Thomson, 2003.
- 5. Hillier and Lieberman, "Introduction to Operations Research", TMH, 2000.

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# IE6401

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#### CE6461 FLUID MECHANICS AND MACHINERY LABORATORY

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#### **OBJECTIVES:**

 Upon Completion of this subject, the students can able to have hands on experience in flow measurements using different devices and also perform calculation related to losses in pipes and also perform characteristic study of pumps, turbines etc.,

#### LIST OF EXPERIMENTS

- 1. Determination of the Coefficient of discharge of given Orifice meter.
- 2. Determination of the Coefficient of discharge of given Venturi meter.
- 3. Calculation of the rate of flow using Rota meter.
- 4. Determination of friction factor for a given set of pipes.
- 5. Conducting experiments and drawing the characteristic curves of centrifugal pump/ submergible pump
- 6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
- 7. Conducting experiments and drawing the characteristic curves of Gear pump.
- 8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
- 9. Conducting experiments and drawing the characteristics curves of Francis turbine.
- 10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

#### **TOTAL: 45 PERIODS**

#### OUTCOMES:

- Ability to use the measurement equipments for flow measurement
- Ability to do performance trust on different fluid machinery

### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S. No.	NAME OF THE EQUIPMENT	Qty.
1	Orifice meter setup	1
2	Venturi meter setup	1
3	Rotameter setup	1
4	Pipe Flow analysis setup	1
5	Centrifugal pump/submergible pump setup	1
6	Reciprocating pump setup	1
7	Gear pump setup	1
8	Pelton wheel setup	1
9	Francis turbine setup	1
10	Kaplan turbine setup	1

#### ME6411 MANUFACTURING TECHNOLOGY LABORATORY – II L T P C 0 0 3 2

#### **OBJECTIVES:**

• To Study and acquire knowledge on various basic machining operations in special purpose machines and its applications in real life manufacture of components in the industry

#### LIST OF EXPERIMENTS:

- 1. Contour milling using vertical milling machine
- 2. Spur gear cutting in milling machine
- 3. Helical Gear Cutting in milling machine
- 4. Gear generation in hobbing machine
- 5. Gear generation in gear shaping machine

- 6. Plain Surface grinding
- 7. Cylindrical grinding
- 8. Tool angle grinding with tool and Cutter Grinder
- 9. Measurement of cutting forces in Milling / Turning Process
- 10. CNC Part Programming.

#### OUTCOMES:

#### **TOTAL : 45 PERIODS**

- Ability to use different machine tools to manufacturing gears.
- Ability to use different machine tools for finishing operations
- Ability to manufacture tools using cutter grinder
- Develop CNC part programming

#### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Turret and Capstan Lathes	1 No each
2	Horizontal Milling Machine	2 No
3	Vertical Milling Machine	1 No
4	Surface Grinding Machine	1 No.
5	Cylinderical Grinding Machine	1 No.
6	Radial Drilling Machine	1 No.
7	lathe Tool Dynamometer	1 No
8	Milling Tool Dynamometer	1 No
9	Gear Hobbing Machine	1 No
10	Tool Makers Microscope	1 No
11	CNC Lathe	1 No
12	CNC Milling machine	1 No
13	Gear Shaping machine	1 No
14	Centerless grinding machine	1 No
15	Tool and cutter grinder	1 No

#### MG6851

#### PRINCIPLES OF MANAGEMENT

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#### **OBJECTIVES:**

• To enable the students to study the evolution of Management, to study the functions and principles of management and to learn the application of the principles in an organization .

#### UNIT I INTRODUCTION TO MANAGEMENT AND ORGANIZATIONS

Definition of Management – Science or Art – Manager Vs Entrepreneur - types of managers - managerial roles and skills – Evolution of Management – Scientific, human relations, system and contingency approaches – Types of Business organization - Sole proprietorship, partnership, company-public and private sector enterprises - Organization culture and Environment – Current trends and issues in Management.

#### UNIT II PLANNING

Nature and purpose of planning – planning process – types of planning – objectives – setting objectives - policies - Planning premises - Strategic Management - Planning Tools and Techniques - Decision making steps and process.

#### UNIT III ORGANISING

Nature and purpose - Formal and informal organization - organization chart - organization structure - types - Line and staff authority - departmentalization - delegation of authority - centralization and decentralization - Job Design - Human Resource Management - HR Planning, Recruitment, selection, Training and Development, Performance Management, Career planning and management.

#### UNIT IV DIRECTING

Foundations of individual and group behaviour - motivation - motivation theories - motivational techniques - job satisfaction - job enrichment - leadership - types and theories of leadership communication - process of communication - barrier in communication - effective communication communication and IT.

#### UNIT V CONTROLLING

System and process of controlling - budgetary and non-budgetary control techniques - use of computers and IT in Management control - Productivity problems and management - control and performance - direct and preventive control - reporting.

#### **OUTCOMES:**

• Upon completion of the course, students will be able to have clear understanding of managerial functions like planning, organizing, staffing, leading & controlling and have same basic knowledge on international aspect of management

#### **TEXTBOOKS:**

- Stephen P. Robbins & Mary Coulter, "Management", 10<sup>th</sup> Edition, Prentice Hall (India)Pvt. Ltd., 1. 2009.
- JAF Stoner, Freeman R.E and Daniel R Gilbert "Management", 6<sup>th</sup> Edition, Pearson Education, 2. 2004.

#### **REFERENCES:**

- Stephen A. Robbins & David A. Decenzo & Mary Coulter, "Fundamentals of Management" 7<sup>th</sup> 1. Edition, Pearson Education, 2011.
- 2. Robert Kreitner & Mamata Mohapatra, "Management", Biztantra, 2008.
- 3. Harold Koontz & Heinz Weihrich "Essentials of management" Tata McGraw Hill, 1998.
- 4. Tripathy PC & Reddy PN, "Principles of Management", Tata Mcgraw Hill, 1999

IE6501	OPERATIONS RESEARCH – II	L	Т	Ρ	С

#### **OBJECTIVES**:

- Understand the probability theory that is the foundation of the models.
- Derive the fundamental concepts associated with each model.
- Apply the models to real-world applications.

#### UNIT I DETERMINISTIC INVENTORY MODELS

Purchase model with no shortages - Manufacturing model with no shortages - purchase model with shortages – Manufacturing model with shortages – Inventory model with discount.

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**TOTAL: 45 PERIODS** 

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#### **REFERENCES:**

- 1. Hamdy A Taha, "Operations Research An Introduction", Prentice Hall India, 2003.
- 2. G.Srinivasan., "Operations Research Principles and Applications", PHI, 2008.
- Ronald L Rardin, "Optimisation in Operations Research", Pearson, 2003.
- Hillier and Lieberman, "Introduction to Operations Research", TMH, 2000.

### **OBJECTIVES:**

IE6502

 To impart knowledge on the application of statistical methods for measuring and controlling quality of processes / products.

STATISTICAL QUALITY CONTROL

#### UNIT I QUALITY FUNDAMENTALS

Importance of quality- evolution of quality- definitions of quality- dimensions of quality- quality controlquality assurance- areas of quality- quality planning- quality objectives and policies-quality costseconomics of quality- quality loss function- quality Vs productivity- quality in random and selective assembly.

#### UNIT II PROBABILISTIC INVENTORY MODELS

Multiple items inventory model - constraint with total number of orders - constraint on inventory value - constraint on space - Probabilistic inventory model - Reorder point model - Periodic review system.

#### **QUEUING THEORY** UNIT III

Queuing theory terminology - Single server, multi server, -infinite queue - infinite population -limited queue capacity -, limited population capacity.

#### **UNIT IV DECISION THEORY**

Decision making under certainty – Decision making under risk – Decision making under uncertainty-Decision tree analysis -. Game Theory - Two person zero sum games, pure and mixed strategies -Theory of dominance - Graphical Solution – Solving by LP.

#### UNIT V **NON-LINEAR PROGRAMMING**

Introduction to non-linear programming – Unconstrained extreme points – Constrained problems with equality constraints: Lagrangean method - Constrained problems with inequalities: Kuhn tucker conditions - Quadratic programming.

#### TOTAL (L:45+T:15): 60 PERIODS

#### **OUTCOMES:**

- Have the ability to classify, formulate, and solve operations research problems.
- Have knowledge of operations research areas such as probabilistic modeling, applied statistics, mathematical programming, simulation, and decision analysis to directly support decision and policy making activities.

# **TEXT BOOKS:**

# 1. Ravindran A., Don T. Phillips, James J. Solberg "Operations Research: Principles and Practice",

2 R.Panneerselvam, "Operations Research", PHI, 2006.

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#### UNIT II CONTROL CHARTS FOR VARIABLES

Process variation- preliminary decisions- control limits and their computation- construction and application of X bar, R and S charts- warning and modified control limits- process adjustment for trend,- Comparison of process variation with specification limits- O.C. curve for X bar chart.

#### UNIT III STATISTICAL PROCESS CONTROL

Process stability- process capability study using control charts- capability evaluation- Cp, Cpk and Cpm - capability analysis using histogram and normal probability plot- machine capability studygauge capability study- setting statistical tolerances for components and assemblies-individual measurement charts- X-chart, moving average and moving range chart, multi-vari chart.

#### UNIT IV **CONTROL CHARTS FOR ATTRIBUTES**

Limitations of variable control charts- Control charts for fraction non-conforming- p and np charts. variable sample size, operating characteristic function, run length- Control chart for nonconformities (defects)- c, u, ku charts, demerits control chart- applications.

#### UNIT V ACCEPTANCE SAMPLING

Need- economics of sampling- sampling procedure- single and double sampling- O.C. curves-Average outgoing quality- Average sample number- Average total inspection- Multiple and sequential sampling- Standard sampling plans- Military, Dodge-Roming, IS 2500.

#### OUTCOMES:

 Must able to apply statistical process control for variables and attributes and acceptance sampling procedures in manufacturing environment to improve quality of processes / products

#### **TEXT BOOK:**

1. Douglus C. Montgomery, "Introduction to Statistical Quality Control", John Wiley & Sons, 2004.

#### **REFERENCES:**

- Eugene L. Grant and Richard S. Leaven Worth, "Statistical Quality Control", Seventh Edition, 1. TMH. 2000.
- 2. Dale H. Besterfield, "Quality Control", Seventh Edition, Pearson Education Asia, 2004.

#### IE6503

### APPLIED ERGONOMICS

#### **OBJECTIVES:**

 To explain the general principles that governs the interaction of humans and their working environment for improving worker performance and safety.

#### UNIT I INTRODUCTION

Brief history of human factors Engineering/Ergonomics – Interdisciplinary nature- Principles of Human factors Engineering- Biostatic and Biodynamic Mechanics.

#### UNIT II HUMAN PERFORMANCE

Factors influencing performance – Information receiving and processing – Information theory and its application – Human response and errors – Signal detection theory.

#### PHYSIOLOGICAL ASPECTS OF HUMAN AT WORK UNIT III

Metabolism – Physiological factors involved in muscular activity – Measurement of energy expenditure - Quantitative work load analysis - Physical work capacity and its evaluation -Physiological fatigue – Work and rest schedules – Physical fitness tests.

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**TOTAL: 45 PERIODS** 

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#### UNIT IV WORK PLACE DESIGN

Problems of body size, Anthropometry measures, Work posture – Work space layout and work station design – Design of displays, controls and VDT work stations – Hand tool design, illumination.

#### UNIT V **OCCUPATIONAL HEALTH AND SAFETY**

Industrial accidents, Personnel Protective devices, Safety Management practices - Effect of Environment – heat, cold & noise – NIOSH regulations and Factories Act

#### **OUTCOMES:**

• The Student should apply ergonomic principles to design workplaces for the improvement of human performance and implement latest occupational health and safety to the work place.

### **TEXT BOOKS:**

- 1. Bridger, R.S., "Introduction to Ergonomics", McGraw Hill, 1995.
- 2. Martin Helander, "A guide to Ergonomics of Manufacturing", TMH, 2006.

#### **REFERENCES:**

- 1. Mecormik, T.J., "Human Factors Engineering", TMH, 1990.
- 2. John Grimaldi, "Safety Management", 5th Edition, A.I.B.S., Hazard Control Technology 2003

MANUFACTURING AUTOMATION

3. Philips, Chandler A, "Human Factors Engineering", John Wiley and Sons, Inc. 2000

## **OBJECTIVES:**

IE6504

 To give a brief exposure to automation principles and applications to production systems covering few types of automation.

#### UNIT I MANUFACTURING OPERATIONS

Automation in production systems, principles and strategies, Product/production relationships, Production concepts and mathematical models, Costs of manufacturing operations.

#### UNIT II **CONTROL TECHNOLOGIES**

Automated systems - elements, functions, levels, Continuous Vs discrete control, Computer process control, Sensors, Actuators, ADC, DAC, Programmable logic controllers - ladder logic diagrams.

#### UNIT III NUMERICAL CONTROL AND ROBOTICS

NC - CNC - Part programming - DNC - Adaptive control - Robot anatomy - Specifications - End effectors – Industrial applications

#### **UNIT IV** AUTOMATED HANDLING AND STORAGE

Automated guided vehicle systems – AS/RS – carousel storage, Automatic data capture- Bar coding technology.

#### **COMPUTER-AIDED DESIGN** UNIT V

Fundamentals of CAD – design process, manufacturing database – Computer graphics – functions, constructing the geometry, transformation, wire frame Vs solid modelling.

**TOTAL: 45 PERIODS** 

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### TOTAL: 45 PERIODS

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#### OUTCOMES:

- Ability to understand the requirements of automation in manufacturing systems.
- Knowledge in the techniques of machinery automation, shop floor automation.
- Selection of material handling systems for automated industries.
- Gaining basic knowledge in CAD systems.

#### **REFERENCES:**

- 1. Mikell P.Groover, Automation, "Production Systems and Computer Integrated Manufacturing" PHI, 2003.
- 2. Mikell P.Groover, Emory W. Zimmers, Jr., "CAD/CAM: Computer Aided Design and Manufacturing", PHI, 2007.

#### AN6611 AUTOMATION LABORATORY L T P C 0 0 3 2

#### **OBJECTIVES:**

- To train the students to write part programming using G-codes and M-codes for maching operations
- To train the students to write programming for robot control and PLC

#### LIST OF EXPERIMENTS

- 1. Part programming for CNC lathe
- 2. Simulation and machining practice in CNC lathe
- 3. Part programming for CNC Milling machine
- 4. Practice in CNC milling machine
- 5. Programming exercise for robot
- 6. Programming of PLC using ladder logic diagram
- 7. Experiments using PLC.

#### OUTCOMES:

- Ability to write CNC programming using G-code nd M-code
- Ability to write programming for robot control
- Ability to use PLC for actutation

#### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

- 1. CNC Lathe
- 2. CNC Milling Machine
- 3. Pick and Place Robot
- 4. PLC Trainer

## IE6511 ERGONOMICS LABORATORY L T P C

0032

**TOTAL: 45 PERIODS** 

#### **OBJECTIVES:**

• To introduce the concepts of ergonomics design n industry practices

#### LIST OF EXPERIMENTS

- 1. Effect of speed of walking on tread mill using heart rate and energy expenditure
- 2. Effect of workload on heart rate using Ergo cycle.

- 3. Evaluation of physical fitness using step test
- 4. Effect of work-rest schedule on physical performance (Ergo cycle / tread mill)
- 5. Development of anthropometric data for male and female.
- 6. Application of anthropometric data for the design of desk for students
- 7. Evaluation of physical facilities (chairs, tables etc.)Through comfort rating.
- 8. Evaluation of cognitive performance of individuals
- 9. Analysis of noise level in different environment
- 10. Study of Illumination of work places.

### OUTCOMES:

• Ability to design the industry with ergonomics consideration

### LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS

- 1. Tread mill with Heart rate measurement and Energy Expenditure Measurement
- 2. Ergo Cycle with Heart rate measurement and Energy Expenditure Measurement
- 3. Step Test Arrangement
- 4. Sound Meter
- 5. LUX meter
- 6. Height Measuring Tape and Weight Measuring Instrument.

#### IE6512

### **TECHNICAL SEMINAR**

#### L T P C 0 0 2 1

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To enrich the communication skills of the student and presentations of technical topics of interest, this course is introduced. In this course, a student has to present three Technical papers or recent advances in engineering/technology that will be evaluated by a Committee constituted by the Head of the Department.

### TOTAL : 30 PERIODS

**TOTAL: 45 PERIODS** 

### IE6601 PRODUCTIVITY MANAGEMENT AND RE-ENGINEERING L T P C

#### **OBJECTIVES:**

• To introduce the basic principles of Productivity Models and the applications of Re-Engineering Concepts required for various organizations.

#### UNIT I INTRODUCTION

Basic concept and meaning of Productivity – Significance of Productivity – Factors affecting Productivity – Productivity cycle, Scope of Productivity Engineering and Management.

### UNIT II PRODUCTIVITY MEASUREMENT AND EVALUATION

Productivity measurement in International, National and Industrial level – Total Productivity Model – Productivity measurement in Manufacturing and Service sectors – Performance Objective Productivity (POP) model – Need for Productivity Evaluation – Evaluation Methodology.

### UNIT III PRODUCTIVITY PLANNING AND IMPLEMENTATION

Need for Productivity Planning – Short term and long term productivity planning – Productivity improvement approaches, Principles - Productivity Improvement techniques – Technology based, Material based, Employee based, Product based techniques – Managerial aspects of Productivity Implementation schedule, Productivity audit and control.

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Characteristics – Johnson's algorithm – Extension of Johnson's rule for 3 machines– Campbell Dudek Smith algorithm – Palmer's method – Start lag, Stop lag – Mitten's algorithm –Ignall Schrage algorithm – Despatch index heuristic.

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#### UNIT IV **REENGINEERING PROCESS**

Definition, Fundamentals of process reengineering - Principles, Methodology and guidelines for Organization Transformation, DSMCQ and PMP organization Transformation models - Process Improvement Models like PMI, Edosomwan, LMICIP and NPRDC Models.

#### UNIT V **BPR TOOLS AND IMPLEMENTATION**

Analytical and Process Tools and Techniques - Role of Information and Communication Technology in BPR – Requirements and steps in BPR Implementation – Case studies. **TOTAL: 45 PERIODS** 

#### OUTCOMES:

The Student must be able to:

- Measure and evaluate productivity
- Plan and implement various productivity techniques.
- Reengineer the process for improving the productivity
- Implement BPR tools for improving the productivity. •

### **TEXT BOOK:**

1. Sumanth. D.J. "Productivity Engineering and Management". TMH. New Delhi, 1990.

#### **REFERENCES:**

- 1. Edosomwan, J.A, "Organizational Transformation and Process re- Engineering", British Cataloging in publications, 1996.
- 2. Premvrat, Sardana, G.D. and Sahay, B.S, "Productivity Management A systems approach", Narosa Publications, New Delhi, 1998.

OPERATIONS SCHEDULING	L	т	Ρ	С
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#### **OBJECTIVES:**

IE6602

To impart knowledge on various scheduling algorithms applicable to single machine, parallel machines, flow shop and job shop models.

#### UNIT I SCHEDULING THEORY

Scheduling background - Scheduling function - Sequencing - Measures of performance - Scheduling theorems – Pure sequencing model assumptions.

#### UNIT II SINGLE MACHINE SCHEDULING

Hogdson's algorithm – Smith's application – Wilkerson-Irwin algorithm – Neighborhood search technique – Dynamic programming approach – Branch and Bound algorithm – Non simultaneous arrivals – Dependent job problems – Sequence dependent set up times.

#### UNIT III PARALLEL MACHINE SCHEDULING

Preemptive jobs: McNaughton's algorithm – Non preemptive jobs – Heuristic procedures – Minimizing weighted mean flow time: H1 & Hm heuristics – Dependent jobs: Hu's algorithm – Muntz Coffman algorithm

#### UNIT IV FLOW SHOP SCHEDULING

OPERATIONS SCHEDULING	LTPC
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## TEXT BOOKS:

1. Kenneth R.Baker, "Introduction to Sequencing and Scheduling", John Wiley & Sons, New York, 1974.

Students will be able to design, analyse and implement single machine, parallel machine, flow

Characteristics – Graphical representation – Jackson's algorithm – Feasible, Semi-active and active schedules – Single pass approach for active schedule generation – Non delay schedule generation – Priority dispatching rules – Heuristic schedule generation – Dynamic job shop-Open shop scheduling.

2. Kenneth R.Baker and Dan Trietsch, "Principles of Sequencing and Scheduling", John Wiley & Sons, New Jersey, 2009.

IE6603

#### **OBJECTIVES:**

OUTCOMES:

• To stress the importance of reliability in Engineering and products also the concept of maintability, failure modes and testing methods.

#### UNIT I CONCEPTS OF RELIABILITY, SYSTEM AND MODELS

Definition of reliability – reliability Vs quality-reliability function-MTTF – hazard rate function- bathtub curve – derivation of the reliability function-constant failure rate model – time dependent failure models. Weibull distribution – normal distribution – the lognormal distribution. Serial configuration – parallel configuration – combined series parallel systems – system structure function, minimal cuts and minimal paths – Markov analysis – load sharing systems, standby system, degraded systems, three state devices – covariate models, static models, dynamic models, physics of failure models.

#### UNIT II DESIGN FOR RELIABILITY AND MAINTAINABILITY

Reliability design process – system effectiveness – economic analysis and life cycle cost – reliability allocation – optimal, Arinc, Agree, - Design methods – parts and material selection, derating, stress-strength analysis – failure analysis – identification of failure mode – determination of causes – assessment of effects – classification of seventy – computation of critically index – corrective action – system safety and FTA. Analysis of downtime – the repair time distribution – stochastic point processes – system repair time – reliability under preventive maintenance – state dependent systems with repair – MTTR-mean system downtime – MTR – MH/OH – cost model – fault isolation and self diagnostics – repair Vs replacement – replacement model – proactive, preventive, predictive maintenance – maintenance and spares provisioning – maintainability prediction and demonstration – concepts and definition of availability.

#### UNIT III OPTIMIZATION OF SYSTEM RELIABILITY

Optimization techniques for system reliability with redundancy – heuristic methods applied to optimal system reliability- redundancy allocation by dynamic programming – reliability optimization by non linear programming.

#### UNIT IV THE ANALYSIS OF FAILURE DATA AND RELIABILITY TESTING

Data collection – empirical methods – ungrouped and grouped complete, censored data – static life estimation – test time calculation – burn in testing, acceptance, sequential, binomial testing –

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#### UNIT V JOB SHOP SCHEDULING

shop, job shop scheduling techniques

#### RELIABILITY ENGINEERING

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**TOTAL: 45 PERODS** 

accelerated life testing – ther acceleration models – experimental design – reliability growth process – idealized growth curve – various growth models – identifying failure and repair distributions.

### UNIT V PACKAGING AND TRANSPORTATION FOR RELIABILITY

Objectives – preservation-packaging – transportation and subsequent storage – reliability and the customer - Purchase of equipment – installation – commissioning a new system – reliability prediction and control – reliability management – the people concerned with reliability, coordination, training

### OUTCOMES:

• The Student must apply and optimize reliability for time independent and time dependent failure models through various testing methods for various manufacturing amnesty process

### TEXT BOOK:

1. Charles E. Ebling, "An introduction to Reliability and Maintainability Engg", Tata McGraw-Hill, 2000.

### **REFERENCES:**

- 1. Patrick D T o'connor, "Practical Reliability Engineering", John-Wiley and Sons inc, 2002.
- 2. David J Smith, "Reliability, Maintainability and Risk: Practical Methods for Engineers", Butterworth, 2002
- 3. Way kuo, Rajendra Prasad V, Frank A and Tillman, ching- lai Hwang "Optimal Reliability Design and Applications", Cambridge University Press P ltd., 2001.
- 4. Srinath I.S, "Engineering Design and Reliability", ISTE, 1999.
- 5. Oleg Vinogradov, "Introduction to Mechanical Reliability: A Designers Approach, Hemisphere Publications, 1991.

### IE6604 FACILITY LAYOUT AND MATERIALS HANDLING L T P C

### **OBJECTIVES:**

 To explain the basic principles in facilities planning, location, layout designs and material handling systems

### UNIT I PLANT LOCATION

Introduction, Factors affecting location decisions, Location theory, Qualitative models,

Semi-Quantitative models -Composite measure, Brown & Gibbs model, Break-Even analysis model, Single facility location problems – Median model, Gravity location model, Mini-Max model, Multi-facility location problems, Network and warehouse location problems.

### UNIT II FACILITY LAYOUT DESIGN

Need for Layout study , Factors influencing plant layout ,Objectives of a good facility layout, Classification of layout , Layout procedure – Nadler's ideal system approach, Immer's basic steps, Apple's layout procedure, Reed's layout procedure –Layout planning – Systematic Layout Planning – Information gathering, flow analysis and activity analysis, relationship diagram, space requirements and availability, designing the layout. Utilities planning

### UNIT III COMPUTERISED LAYOUT PLANNING

Concepts, Designing process layout – CRAFT, ALDEP, CORELAP – Trends in computerized layout, Algorithms and models for Group Technology.

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**TOTAL: 45 PERIODS** 

### UNIT IV DESIGNING PRODUCT LAYOUT

Line balancing - Objectives, Line balancing techniques – Largest Candidate rule- Kilbridge and Wester method- RPW method- COMSOAL.

### UNIT V MATERIAL HANDLING AND PACKAGING

Objectives and benefits of Material handling, Relationship between layout and Material handling, Principles of material handling, Unit load concept, Classification of material handling equipments, Equipment selection, Packaging. TOTAL: 45 PERIODS

### OUTCOMES:

• Students must analyse, design and apply layout principles for layout product, material handling and packaging.

### **TEXT BOOK:**

1. Francis, R.L., and White, J.A, "Facilities layout and Location", Prentice Hall of India, 2002.

### **REFERENCES:**

- 1. Pannerselvam.R, "Production and Operations Management", PHI, 2nd Edition, 2005.
- 2. Tompkins, White et al., "Facilities planning", John Wiley & Sons, inc. 2003.
- 3. James, Apple, "Material Handling System design", Ronald Press, 1980.
- 4. Krajewski, J. and Ritzman, "Operations Management Strategy and Analysis", 5th Edition, Addison Wesley publishing company, 1999.

## IE6605 PRODUCTION PLANNING AND CONTROL L T P C

### **OBJECTIVES:**

- To understand the various components and functions of production planning and control such as work study, product planning, process planning, production scheduling, Inventory Control.
- To know the recent trends like manufacturing requirement Planning (MRP II) and Enterprise Resource Planning (ERP).

### UNIT I INTRODUCTION

Objectives and benefits of planning and control-Functions of production control-Types of productionjob- batch and continuous-Product development and design-Marketing aspect - Functional aspects-Operational aspect-Durability and dependability aspect aesthetic aspect. Profit consideration-Standardization, Simplification & specialization- Break even analysis-Economics of a new design.

### UNIT II WORK STUDY

Method study, basic procedure-Selection-Recording of process - Critical analysis, Development - Implementation - Micro motion and memo motion study – work measurement - Techniques of work measurement - Time study - Production study - Work sampling - Synthesis from standard data - Predetermined motion time standards.

### UNIT III PRODUCT PLANNING AND PROCESS PLANNING

Product planning-Extending the original product information-Value analysis-Problems in lack of product planning-Process planning and routing-Pre requisite information needed for process planning-Steps in process planning-Quantity determination in batch production-Machine capacity, balancing-Analysis of process capabilities in a multi product system.

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#### **PRODUCTION SCHEDULING** UNIT IV

Production Control Systems-Loading and scheduling-Master Scheduling-Scheduling rules-Gantt charts-Perpetual loading-Basic scheduling problems - Line of balance - Flow production scheduling-Batch production scheduling-Product sequencing – Production Control systems-Periodic batch control-Material requirement planning kanban - Dispatching-Progress reporting and expediting-Manufacturing lead time-Techniques for aligning completion times and due dates.

#### INVENTORY CONTROL AND RECENT TRENDS IN PPC UNIT V

Inventory control-Purpose of holding stock-Effect of demand on inventories-Ordering procedures. Two bin system -Ordering cycle system-Determination of Economic order quantity and economic lot size-ABC analysis-Recorder procedure-Introduction to computer integrated production planning systemselements of JUST IN TIME SYSTEMS-Fundamentals of MRP II and ERP.

### OUTCOMES:

### **TOTAL: 45 PERIODS**

- Upon completion of this course, the students can able to prepare production planning and control activities such as work study, product planning, production scheduling, Inventory Control
- They can plan manufacturing requirements manufacturing requirement Planning (MRP II) and Enterprise Resource Planning (ERP).

### **TEXT BOOKS:**

- 1. Martand Telsang, "Industrial Engineering and Production Management", First Edition, S. Chand and Company, 2000.
- 2. James.B.Dilworth,"Operations Management Design, Planning and Control for Manufacturing and Services" McGraw Hill International Edition1992.

### **REFERENCES:**

- 1. Samson Eilon, "Elements of Production Planning and Control", Universal Book Corpn. 1984
- 2. Elwood S.Buffa, and Rakesh K.Sarin, "Modern Production / Operations Management", 8th Edition John Wiley and Sons, 2000.
- 3. Kanishka Bedi, "Production and Operations management", 2<sup>nd</sup> Edition, Oxford university press, 2007.
- 4. Melynk, Denzler, "Operations management A value driven approach" Irwin Mcgrawhill.
- 5. Norman Gaither, G. Frazier, "Operations Management" 9th Edition, Thomson learning IE, 2007
- 6. Jain. K.C. & Aggarwal. L.N., "Production Planning Control and Industrial Management", Khanna Publishers, 1990.
- 7. Chary. S.N., "Theory and Problems in Production & Operations Management", Tata McGraw Hill, 1995.
- 8. Upendra Kachru, "Production and operations management Text and cases" 1<sup>st</sup> Edition, Excel books 2007.

#### LT P C IE6611 **PRODUCTION SYSTEM DESIGN PROJECT**

# 0063

#### **OBJECTIVES:**

To apply the concepts of various techniques covered in the areas of Industrial Engineering in a given practical situation.

#### Projects shall be assigned in the following areas:

- Quality Control
- Reliability engineering

- Forecasting and Aggregate Planning
- Materials Requirement Planning and Capacity Planning
- Transportation and Distribution of goods
- Group technology and Cellular manufacturing
- Production and Project Scheduling
- Plant Layout Design
- Work System Design and Time Study
- Methods improvement in manufacturing and service organisation

**TOTAL: 90 PERIODS** 

#### IE6612 STATISTICAL APPLICATIONS AND OPTIMIZATION LABORATORY L T P C 0 0 3 2

#### **OBJECTIVES:**

To give adequate exposure to applications of software packages in the areas of Applied Statistics, Operations Research and Reliability

#### LIST OF EXPERIMENTS

- 1. Mean, Median, Mode, measures of dispersion
- 2. Look up tables, Statistics
- 3. Data analysis

#### **Simple Operation Research Programs**

4. Initial Solution of TP, Inventory Price Break Models

#### **Optimization Package (TORA /LINDO)**

- 5. LP Models
- 6. Transportation
- 7. Assignment
- 8. Maximal flow
- 9. Minimal spanning tree
- 10. Shortest route
- 11. Network scheduling

#### OUTCOMES:

#### **TOTAL: 45 PERIODS**

 Ability to use software packages in the area of statistical analysis operation research and reliability predicitions.

#### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

- 1. Personal computers with following software, Language and packages
  - a. MS Excel
  - b. TORA
  - c. LINDO
  - d. C or Other equivalent Language.

#### LTPC 0 0 4 2

#### **OBJECTIVES:**

To enable learners to,

- Develop their communicative competence in English with specific reference to speaking and listening
- Enhance their ability to communicate effectively in interviews.
- Strengthen their prospects of success in competitive examinations.

#### UNIT I LISTENING AND SPEAKING SKILLS

Conversational skills (formal and informal)- group discussion- making effective presentations using computers, listening/watching interviews conversations, documentaries. Listening to lectures, discussions from TV/ Radio/ Podcast.

#### UNIT II **READING AND WRITING SKILLS**

Reading different genres of tests ranging from newspapers to creative writing. Writing job applications- cover letter- resume- emails- letters- memos- reports. Writing abstracts- summariesinterpreting visual texts.

#### UNIT III ENGLISH FOR NATIONAL AND INTERNATIONAL EXAMINATIONS AND PLACEMENTS

International English Language Testing System (IELTS) - Test of English as a Foreign Language (TOEFL) - Civil Service(Language related)- Verbal Ability.

#### **UNIT IV INTERVIEW SKILLS**

Different types of Interview format- answering questions- offering information- mock interviews-body language(paralinguistic features)- articulation of sounds- intonation.

#### UNIT V SOFT SKILLS

Motivation- emotional intelligence-Multiple intelligences- emotional intelligence- managing changes-time management-stress management-leadership straits-team work- career planning intercultural communication- creative and critical thinking

#### **Teaching Methods:**

- 1. To be totally learner-centric with minimum teacher intervention as the course revolves around practice.
- 2. Suitable audio/video samples from Podcast/YouTube to be used for illustrative purposes.
- 3. Portfolio approach for writing to be followed. Learners are to be encouraged to blog, tweet, text and email employing appropriate language.
- 4. GD/Interview/Role Play/Debate could be conducted off the laboratory (in a regular classroom) but learners are to be exposed to telephonic interview and video conferencing.
- 5. Learners are to be assigned to read/write/listen/view materials outside the classroom as well for graining proficiency and better participation in the class.

S. No.	Description of Equipment (minimum configuration)	Qty Required		
1	Server	1 No.		
	PIV System	_		
	1 GB RAM / 40 GB HDD			
	OS: Win 2000 server			

#### Lab Infrastructure

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**TOTAL: 60 PERIODS** 

	<ul> <li>Audio card with headphones</li> </ul>	
	• JRE 1.3	
2	Client Systems	60 Nos.
	PIII or above	
	<ul> <li>256 or 512 MB RAM / 40 GB HDD</li> </ul>	
	• OS: Win 2000	
	Audio card with headphones	
	• JRE 1.3	
3	Handicam	1 No.
4	Television 46"	1 No.
5	Collar mike	1 No.
6	Cordless mike	1 No.
7	Audio Mixer	1 No.
8	DVD recorder/player	1 No.
9	LCD Projector with MP3/CD/DVD provision for	1 No.
	Audio/video facility	

#### **Evaluation:**

#### Internal: 20 marks

Record maintenance: Students should write a report on a regular basis on the activities conducted, focusing on the details such as the description of the activity, ideas emerged, learning outcomes and so on. At the end of the semester records can be evaluated out of 20 marks.

#### External: 80 marks

Online Test	- 35 marks
Interview	- 15 marks
Presentation	- 15 marks
Group Discussion	- 15 marks

#### Note on Internal and External Evaluation:

- 1. Interview mock interview can be conducted on one-on-one basis.
- 2. Speaking example for role play:
  - a. Marketing engineer convincing a customer to buy his product.
  - b. Telephonic conversation- fixing an official appointment / placing an order / enquiring and so on.
- 3. Presentation should be extempore on simple topics.
- 4. Discussion topics of different kinds; general topics, and case studies.

#### OUTCOMES:

#### At the end of the course, learners should be able to

- Take international examination such as IELTS and TOEFL
- Make presentations and Participate in Group Discussions.
- Successfully answer questions in interviews.

#### **REFERENCES**:

- 1. Business English Certificate Materials, Cambridge University Press.
- 2. Graded Examinations in Spoken English and Spoken English for Work downloadable materials from Trinity College, London.
- 3. International English Language Testing System Practice Tests, Cambridge University Press.
- 4. Interactive Multimedia Programs on Managing Time and Stress.
- 5. Personality Development (CD-ROM), Times Multimedia, Mumbai.

6. Robert M Sherfield and et al. "Developing Soft Skills" 4th edition, New Delhi: Pearson Education, 2009.

#### Web Sources:

http://www.slideshare.net/rohitjsh/presentation-on-group-discussion http://www.washington.edu/doit/TeamN/present\_tips.html http://www.oxforddictionaries.com/words/writing-job-applications http://www.kent.ac.uk/careers/cv/coveringletters.htm http://www.mindtools.com/pages/article/newCDV\_34.htm

#### IE6701

### **DESIGN OF EXPERIMENTS**

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### **OBJECTIVES:**

• To impart knowledge on various types of experimental designs conduct of experiments and data analysis techniques.

#### UNIT I FUNDAMENTALS OF EXPERIMENTAL DESIGNS

Hypothesis testing – single mean, two means, dependant/ correlated samples – confidence intervals, Experimentation – need, Conventional test strategies, Analysis of variance, F-test, terminology, basic principles of design, steps in experimentation – choice of sample size – Normal and half normal probability plot – simple linear and multiple linear regression, testing using Analysis of variance.

#### UNIT II SINGLE FACTOR EXPERIMENTS

Completely Randomized Design- effect of coding the observations- model adequacy checking - estimation of model parameters, residuals analysis- treatment comparison methods-Duncan's multiple range test, Newman-Keuel's test, Fisher's LSD test, Tukey's test- testing using contrasts-Randomized Block Design – Latin Square Design- Graeco Latin Square Design – Applications.

#### UNIT III FACTORIAL DESIGNS

Main and Interaction effects - Two and three factor full factorial designs- Fixed effects and random effects model - Rule for sum of squares and Expected Mean Squares- 2<sup>K</sup> Design with two and three factors- Yate's Algorithm- fitting regression model- Randomized Block Factorial Design - Practical applications.

### UNIT IV SPECIAL EXPERIMENTAL DESIGNS

Blocking and Confounding in 2<sup>K</sup> Designs- blocking in replicated design- 2<sup>K</sup> Factorial Design in two blocks- Complete and partial confounding- Confounding 2<sup>K</sup> Design in four blocks- Two level Fractional Factorial Designs- one-half fraction of 2<sup>K</sup> Design, design resolution, Construction of one-half fraction with highest design resolution, one-quarter fraction of 2<sup>K</sup> Design

### UNIT V TAGUCHI METHODS

Design of experiments using Orthogonal Arrays, Data analysis from Orthogonal experiments-Response Graph Method, ANOVA- attribute data analysis- Robust design- noise factors, Signal to noise ratios, Inner/outer OA design.

#### OUTCOMES:

• Able to apply experimental techniques to practical problems to improve quality of processes / products by optimizing the process / product parameters.

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**TOTAL: 45 PERIODS** 

#### **TEXT BOOK:**

Krishnaiah K, and Shahabudeen P, "Applied Design of Experiments and Taguchi Methods", PHI, 1. India. 2011.

#### **REFERENCES:**

- Phillip J. Ross, "Taguchi Techniques for Quality Engineering", Tata McGraw-Hill, India, 2005. 1.
- Douglas C. Montgomery, "Design and Analysis of Experiments", John Wiley & sons, 2005. 2.

#### **GE6757** TOTAL QUALITY MANAGEMENT LTPC

#### **OBJECTIVES:**

To facilitate the understanding of Quality Management principles and process.

#### UNIT I INTRODUCTION

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Costs of quality.

#### UNIT II TQM PRINCIPLES

Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

#### UNIT III **TQM TOOLS AND TECHNIQUES I**

The seven traditional tools of quality - New management tools - Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT - Bench marking - Reason to bench mark, Bench marking process - FMEA - Stages, Types.

#### UNIT IV TQM TOOLS AND TECHNIQUES II

Control Charts - Process Capability - Concepts of Six Sigma - Quality Function Development (QFD) -Taguchi guality loss function - TPM - Concepts, improvement needs - Performance measures.

#### UNIT V QUALITY SYSTEMS

Need for ISO 9000 - ISO 9001-2008 Quality System - Elements, Documentation, Quality Auditing -QS 9000 - ISO 14000 - Concepts, Requirements and Benefits - TQM Implementation in manufacturing and service sectors...

#### OUTCOMES:

• The student would be able to apply the tools and techniques of quality management to manufacturing and services processes.

#### **TEXTBOOK:**

1. Dale H. Besterfiled, et at., "Total Quality Management", Pearson Education Asia, Third Edition, Indian Reprint (2006).

#### **REFERENCES**:

- 1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8<sup>th</sup> Edition, First Indian Edition, Cengage Learning, 2012.
- 2. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.

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3. Janakiraman. B and Gopal .R.K., "Total Quality Management - Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.

## SIMULATION MODELING AND ANALYSIS

#### **OBJECTIVES:**

IE6702

 To cover various aspects of discrete dynamic, stochastic systems modeling and conducting experiments with those models on a computer.

#### UNIT I INTRODUCTION

Systems – Modelling – Types – Systems components – Simulation basics

#### UNIT II **RANDOM NUMBERS / VARIATES**

Random numbers – Methods of generation – Random variates for standard distributions like uniform, exponential, poisson, binomial, normal etc - Testing of Random variates - Input Data Modeling -Monte Carlo Simulation.

#### **DESIGN OF SIMULATION EXPERIMENTS** UNIT III

Steps on Design of Simulation Experiments – Development of models using High level language for systems like Queuing, Inventory, Replacement, Production etc., - Model validation and verification. Output analysis. Use of DOE tools.

#### SIMULATION LANGUAGES UNIT IV

Need for simulation Languages – Modules of Simulation Package, Functions – Input- Reports - Study of GPSS.

#### UNIT V **CASE STUDIES USING SIMULATION**

Case studies in Queuing, Inventory, Replacement and Production

#### **OUTCOMES:**

 Will be able to analyse, models and simulate experiments to meet real world system and evaluate the performance.

### **TEXT BOOKS:**

- 1. Jerry Banks, John S Corson, Barry.L. Nelson, David M.Nicol and P.Shahabudeen, "Discrete Event Systems Simulation". Fourth Edition. Pearson education. 2007.
- 2. Thomas J Schriber, "Simulation Using GPSS", John Wiley, 2002.

### **REFERENCES:**

- 1. Law A M and Kelton W D, "Simulation Modelling and Analysis", Tata McGraw Hill, 2003.
- 2. Geoffrey Gordon, "Systems Simulation", Prentice Hall, 2002.

#### MG6089

#### **OBJECTIVES:**

• To provide an insight on the fundamentals of supply chain networks, tools and techniques.

SUPPLY CHAIN MANAGEMENT

#### UNIT I INTRODUCTION

Role of Logistics and Supply chain Management: Scope and Importance- Evolution of Supply Chain -Decision Phases in Supply Chain - Competitive and Supply chain Strategies - Drivers of Supply Chain Performance and Obstacles.

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**TOTAL: 45 PERIODS** 

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#### SUPPLY CHAIN NETWORK DESIGN UNIT II

Role of Distribution in Supply Chain - Factors influencing Distribution network design - Design options for Distribution Network Distribution Network in Practice-Role of network Design in Supply Chain – Framework for network Decisions.

#### UNIT III LOGISTICS IN SUPPLY CHAIN

Role of transportation in supply chain - factors affecting transportations decision - Design option for transportation network – Tailored transportation – Routing and scheduling in transportation.

#### UNIT IV SOURCING AND COORDINATION IN SUPPLY CHAIN

Role of sourcing supply chain supplier selection assessment and contracts- Design collaboration sourcing planning and analysis - supply chain co-ordination - Bull whip effect - Effect of lack of co-ordination in supply chain and obstacles – Building strategic partnerships and trust within a supply chain.

#### UNIT V SUPPLY CHAIN AND INFORMATION TECHNOLOGY

The role IT in supply chain- The supply chain IT frame work Customer Relationship Management -Internal supply chain management – supplier relationship management – future of IT in supply chain – E-Business in supply chain.

### **OUTCOMES:**

• The student would understand the framework and scope of supply chain networks and functions.

### **TEXTBOOK:**

Sunil Chopra, Peter Meindl and Kalra, "Supply Chain Management, Strategy, Planning, and 1. Operation", Pearson Education, 2010.

#### **REFERENCES:**

- 1. Jeremy F.Shapiro, "Modeling the Supply Chain", Thomson Duxbury, 2002.
- 2. Srinivasan G.S, "Quantitative models in Operations and Supply Chain Management, PHI, 2010
- David J.Bloomberg, Stephen Lemay and Joe B.Hanna, "Logistics", PHI 2002. 3.
- 4. James B.Ayers, "Handbook of Supply Chain Management", St.Lucle press, 2000.

#### IE6711

### DISCRETE SIMULATION LABORATORY

LTPC 0 0 3 2

### **OBJECTIVES:**

To give hands on experience with reference to computer based discrete system simulation experiments

#### LIST OF EXPERIMENTS

- 1. Random Number Generation Mid Square, Constant Multiplier, Congruential
- Random variates Generation Exponential, Poisson, Normal, Binomial 2.
- Testing of Random variates Chi-Square, KS, Run, Poker 4-5. Monte Carlo Simulation 3. Random Walk Problem with graphical application Paper Boy Problem
  - 6-7. Queuing Models Single, Multi Server
  - 8-9 Other IE oriented Models Inventory, Replacement, Production system etc.

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### **TOTAL: 45 PERIODS**

10-11. Use of Simulation Language/Package

#### **OUTCOMES:**

The students would gain knowledge on computer based discrete system simulation experiments

### LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

- 1. Personal computers with following software, Language and packages
  - a. C or Other equivalent Language
  - b. GPSS

#### IE6712

#### COMPREHENSION

#### **OBJECTIVES:**

 To encourage the students to comprehend the knowledge acquired from the first Semester to Sixth Semester of B.E Degree Course through periodic exercise.

#### **METHOD OF EVALUATION:**

The students will be assessed 100% internally through weekly test with objective type questions on all the subject related topics

#### OUTCOMES:

ability to understand and comprehend any given problem related to mechanical engineering field.

#### IE6801 SAFETY ENGINEERING AND MANAGEMENT LTPC

#### **OBJECTIVES:**

To impart knowledge on safety engineering fundamentals and safety management practices.

#### UNIT I INTRODUCTION

Evolution of modern safety concepts - Fire prevention - Mechanical hazards - Boilers, Pressure vessels, Electrical Exposure.

#### UNIT II CHEMICAL HAZARDS

Chemical exposure - Toxic materials - Ionizing Radiation and Non-ionizing Radiation - Industrial Hygiene – Industrial Toxicology.

#### UNIT III **ENVIRONMENTAL CONTROL**

Industrial Health Hazards - Environmental Control - Industrial Noise - Noise measuring instruments, Control of Noise, Vibration, - Personal Protection.

#### **UNIT IV** HAZARD ANALYSIS

System Safety Analysis – Techniques – Fault Tree Analysis (FTA), Failure Modes and Effects Analysis (FMEA), HAZOP analysis and Risk Assessment

#### UNIT V SAFETY REGULATIONS

Explosions - Disaster management - catastrophe control, hazard control, Safety education and training - Factories Act, Safety regulations Product safety - case studies.

#### **TOTAL: 45 PERIODS**

#### **TOTAL: 45 PERIODS**

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**TOTAL: 30 PERIODS** 

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#### OUTCOMES:

• Students must be able to identify and prevent chemical, environmental mechanical, fire hazard through analysis and apply proper safety techniques on safety engineering and management.

#### **TEXT BOOK:**

1. John V.Grimaldi, "Safety Management", AITB S Publishers, 2003.

#### **REFERENCES:**

- 1. Safety Manual, "EDEL Engineering Consultancy", 2000.
- 2. David L.Goetsch, "Occupational Safety and Health for Technologists", 5<sup>th</sup> Edition, Engineers and Managers, Pearson Education Ltd., 2005.

#### GE6351 ENVIRONMENTAL SCIENCE AND ENGINEERING L T P C 3 0 0 3

#### **OBJECTIVES:**

To the study of nature and the facts about environment.

- To finding and implementing scientific, technological, economic and political solutions to environmental problems.
- To study the interrelationship between living organism and environment.
- To appreciate the importance of environment by assessing its impact on the human world; envision the surrounding environment, its functions and its value.
- To study the dynamic processes and understand the features of the earth's interior and surface.
- To study the integrated themes and biodiversity, natural resources, pollution control and waste management.

#### UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY

Definition, scope and importance of Risk and hazards; Chemical hazards, Physical hazards, Biological hazards in the environment – concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers-Oxygen cycle and Nitrogen cycle – energy flow in the ecosystem – ecological succession processes – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity. Field study of common plants, insects, birds Field study of simple ecosystems – pond, river, hill slopes, etc.

#### UNIT II ENVIRONMENTAL POLLUTION

Definition – causes, effects and control measures of: (a) Air pollution (Atmospheric chemistry-Chemical composition of the atmosphere; Chemical and photochemical reactions in the atmosphere formation of smog, PAN, acid rain, oxygen and ozone chemistry;- Mitigation procedures- Control of particulate and gaseous emission, Control of  $SO_2$ ,  $NO_X$ , CO and HC) (b) Water pollution : Physical and chemical properties of terrestrial and marine water and their environmental significance; Water quality parameters – physical, chemical and biological; absorption of heavy metals - Water treatment

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processes. (c) Soil pollution - soil waste management: causes, effects and control measures of municipal solid wastes – (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards–role of an individual in prevention of pollution – pollution case studies – Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

#### UNIT III NATURAL RESOURCES

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and overutilization of surface and ground water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. Energy Conversion processes – Biogas – production and uses, anaerobic digestion; case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles. Introduction to Environmental Biochemistry: Proteins –Biochemical degradation of pollutants, Bioconversion of pollutants. Field study of local area to document environmental assets – river / forest / grassland / hill / mountain.

### UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – 12 Principles of green chemistry- nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act – Air act – Water act – Wildlife protection act – Forest conservation act –The Biomedical Waste (Management and Handling) Rules; 1998 and amendments-scheme of labeling of environmentally friendly products (Ecomark). enforcement machinery involved in environmental legislation- central and state pollution control boards- disaster management: floods, earthquake, cyclone and landslides. Public awareness.

#### UNIT V HUMAN POPULATION AND THE ENVIRONMENT

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare –Environmental impact analysis (EIA)- -GIS-remote sensing-role of information technology in environment and human health – Case studies.

### TOTAL : 45 PERIODS

Environmental Pollution or problems cannot be solved by mere laws. Public participation is an important aspect which serves the environmental Protection. One will obtain knowledge on the following after completing the course.

- Public awareness of environmental is at infant stage.
- Ignorance and incomplete knowledge has lead to misconceptions
- Development and improvement in std. of living has lead to serious environmental disasters

#### **TEXT BOOKS** :

OUTCOMES:

- 1. Gilbert M.Masters, "Introduction to Environmental Engineering and Science", 2nd edition, Pearson Education, 2004.
- 2. Benny Joseph, "Environmental Science and Engineering", Tata McGraw-Hill, New Delhi, 2006.

#### **REFERENCES**:

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- 1. Trivedi.R.K., "Handbook of Environmental Laws, Rules, Guidelines, Compliances and Standards", Vol. I and II, Enviro Media, 3<sup>rd</sup> edition, BPB publications, 2010.
- 2. Cunningham, W.P. Cooper, T.H. Gorhani, "Environmental Encyclopedia", Jaico Publ., House, Mumbai, 2001.
- 3. Dharmendra S. Sengar, "Environmental law", Prentice hall of India PVT LTD, New Delhi, 2007.
- 4. Rajagopalan, R, "Environmental Studies-From Crisis to Cure", Oxford University Press, 2005.

#### IE6811

#### PROJECT WORK

### L T P C 0 0 12 6

#### **OBJECTIVES:**

• To develop the ability to solve a specific problem right from its identification and literature review till the successful solution of the same. To train the students in preparing project reports and to face reviews and viva voce examination.

The students in a group of 3 to 4 works on a topic approved by the head of the department under the guidance of a faculty member and prepares a comprehensive project report after completing the work to the satisfaction of the supervisor. The progress of the project is evaluated based on a minimum of three reviews. The review committee may be constituted by the Head of the Department. A project report is required at the end of the semester. The project work is evaluated based on oral presentation and the project report jointly by external and internal examiners constituted by the Head of the Department.

#### **TOTAL: 180 PERIODS**

#### OUTCOMES:

• On Completion of the project work students will be in a position to take up any challenging practical problems and find solution by formulating proper methodology.

#### MG6082 MAINTENANCE ENGINEERING AND MANAGEMENT L T P C 3 0 0 3

### **OBJECTIVES** :

- To create an awareness for the need for maintenance.
- To impart the basic concepts in maintenance management and various maintenance policies.

#### UNIT 1 MAINTENANCE CONCEPT

Need for maintenance-Challenges in maintenance-Objectives of maintenance-Maintenance organization- Scope of maintenance department- Maintenance management-Tero Technology- Five zero concept-Maintenance performance measurement- Maintenance costs-Maintenance audit.

#### UNIT II MAINTENANCE POLICIES

Planned vs unplanned maintenance-Preventive maintenance vs Breakdown maintenance-Predictive maintenance-Corrective maintenance-Opportunistic maintenance-Design out maintenance-Condition Based Maintenance (CBM)- Analysis of downtime-Repair time distribution (exponential, lognormal)-MTTR-System repair time-Maintainability prediction.

### UNIT III MAINTENANCE LOGISTICS

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Proactive and Reactive maintenance-Minimum vs Extensive maintenance-Work order form-Maintenance planning-Maintenance scheduling-Spare parts control & inventory management- Human factors in maintenance-Maintenance crew size-Replacement models.

**UNIT IV** FAULT DIAGNOSIS

Non destructive and destructive testing-Shock pulse monitoring-Condition monitoring-Lubrication practices-Wear Debris Monitoring (WDM)-Vibration monitoring-Corrosion control-Signature analysis-Compterized Maintenance Management System-Use of Fault Trees.

#### TOTAL PRODUCTIVE MAINTENANCE UNIT V

TPM Philosophy-Chronic and sporadic losses- Six big losses- Overall Equipment Effectiveness-Autonomous Maintenance-TPM Pillars-Reliability prediction-MTBF, MTTF-Reliability of series & parallel systems-Reliability Centered Maintenance.

### **OUTCOMES:**

The students would gain knowledge on maintenance logistics, fault diagnosis and TP M.

### **TEXTBOOK:**

1. Tanmoy Deb, "Maintenance Management and Engineering" Ane Books Pvt.Ltd., 2011.

### **REFERENCES**:

- 1. Charles E.Ebeling, "An Introduction to Reliability and Maintainability Engineering", McGraw Hill Education (India) Pvt.Ltd, 2013.
- 2. Seiichi Nakajima, "Introduction to Total Productive Maintenance", Productivity Press, 1988.

IE6001	MULTIVARIATE AND STATSTICAL ANALYSIS	LTPC
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#### **OBJECTIVES:**

To impart knowledge on the applications of multivariate statistical analysis

#### **MULTIVARIATE METHODS** UNIT I

An overview of multivariate methods, Multivariate normal distribution, Eigen values and Eigen vectors.

#### UNIT II REGRESSION

Simple Regression, and Correlation – Estimation using the regression line, correlation analysis, Multiple Regression and Canonical Correlation analysis – Inferences about population parameters.

#### UNIT III FACTOR ANALYSIS

Principal components analysis - Objectives, estimation of principal components, testing for independence of variables, Factor analysis model – Factor analysis equations and solution.

#### **UNIT IV DISCRIMINANT ANALYSIS**

Discriminant analysis – Discrimination for two multi variate normal populations.

#### UNIT V **CLUSTER ANALYSIS**

Cluster analysis – Clustering methods, Multivariate analysis of variance.

### **OUTCOMES:**

Can apply the multivariate, regression, factor, discriminent and cluster analysis techniques for

**TOTAL: 45 PERIODS** 

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**TOTAL: 45 PERIODS** 

statistical analysis.

#### **TEXT BOOKS:**

- 1. Dallas E Johnson, "Applied multi variate methods for data analysis", Duxbury Press 1998.
- 2. R. Paneerselvam, "Research Methodology", PHI, 2004.

#### **REFERENCE** :

1. Richard I Levin, "Statistics for Management", PHI, 2000.

# MG6571 HUMAN RESOURCE MANAGEMENT L T P C 3 0 0 3 OBJECTIVES:

• To acquaint students with the issues related to staffing, training, performance and compensation of Human Resources.

### UNIT I INTRODUCTION TO HUMAN RESOURCE MANAGEMENT

The importance of human resources – Objective of Human Resource Management - Human resource policies - Role of human resource manager.

### UNIT II HUMAN RESOURCE PLANNING

Importance of Human Resource Planning – Internal and External sources of Human Resources - Recruitment - Selection – Socialization.

### UNIT III TRAINING AND EXECUTIVE DEVELOPMENT

Types of training and Executive development methods – purpose – benefits.

#### UNIT IV EMPLOYEE COMPENSATION

Compensation plan – Reward – Motivation – Career Development - Mentor – Protégé relationships.

#### UNIT V PERFORMANCE EVALUATION AND CONTROL

Performance evaluation – Feedback - The control process – Importance – Methods – grievances – Causes – Redressal methods.

### OUTCOMES:

• To understand the process of effective Human Resource Management.

#### **TEXTBOOKS**:

- 1. Decenzo and Robbins, "Human Resource Management", Wiley, 8th Edition, 2007.
- 2. H. John Bernardin, "Human Resource Management An Experimental Approach", 5<sup>th</sup> Edition, Tata McGraw Hill, New Delhi, 2013,

#### **REFERENCES**:

- 1. Luis R,. Gomez-Mejia, DavidB. Balkin and Robert L. Cardy, "Managing Human Resources",7<sup>th</sup> Edition PHI, 2012.
- 2. Dessler, "Human Resource Management", Pearson Education Limited, 2007.

# IE6002INFORMATION SYSTEMS ANALYSIS AND DESIGNL T P C3 0 0 3

#### **OBJECTIVES:**

TOTAL: 45 PERIODS

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To describe the design data flow and ER diagrams Management Information Systems to business organisation

#### UNIT I **OVERVIEW**

Information concepts, System concepts, Examples of Information systems, Information Systems analysis overview, Information gathering – sources.

#### UNIT II DATA FLOW DIAGRAMS and ER DIAGRAMS

System Requirements specifications, Feasibility analysis, Data flow diagrams - logical and physical DFDs, Process specification methods, Decision tables.

Logical database design - ER model, Normalizing relations; Data input methods; Structured Systems Analysis and Design.

#### UNIT III MANAGEMENT INFORMATION SYSTEMS

Development of MIS, Choice of Information technology, Applications in manufacturing and service sector, Enterprise management systems.

#### UNIT IV **TECHNOLOGY and INFORMATION SYSTEMS**

Database management systems, Object oriented technology, Client-server architecture, Local area network, network topology.

#### UNIT V **APPLICATIONS**

Data warehouse design and implementation, Models of E-business, MIS and E-business, Web enabled business management, Introduction to ERP, Case studies.

#### OUTCOMES:

• The Student must be able to design data flow and ER diagrams, manage information system and apply modern concepts to business organizations.

#### **REFERENCES:**

- 1. V. Rajaraman, "Analysis and Design of Information Systems", PHI, 2004.
- 2. Jeffrey L Whitten et al, "Systems Analysis and Design Methods", McGraw Hill, 2003.

HUMAN RIGHTS

#### GE6084

#### **OBJECTIVES:**

To sensitize the Engineering students to various aspects of Human Rights.

#### UNIT I

Human Rights – Meaning, origin and Development. Notion and classification of Rights – Natural, Moral and Legal Rights. Civil and Political Rights, Economic, Social and Cultural Rights; collective / Solidarity Rights.

#### UNIT II

Evolution of the concept of Human Rights Magana carta – Geneva convention of 1864. Universal Declaration of Human Rights, 1948. Theories of Human Rights.

### UNIT III

Theories and perspectives of UN Laws – UN Agencies to monitor and compliance.

#### **UNIT IV**

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**TOTAL: 45 PERIODS**
Human Rights in India – Constitutional Provisions / Guarantees.

### UNIT V

Human Rights of Disadvantaged People - Women, Children, Displaced persons and Disabled persons, including Aged and HIV Infected People. Implementation of Human Rights - National and State Human Rights Commission – Judiciary – Role of NGO's, Media, Educational Institutions, Social Movements.

### OUTCOME :

• Engineering students will acquire the basic knowledge of human rights.

### **REFERENCES:**

- 1. Kapoor S.K., "Human Rights under International law and Indian Laws", Central Law Agency, Allahabad, 2014.
- 2. Chandra U., "Human Rights", Allahabad Law Agency, Allahabad, 2014.
- 3. Upendra Baxi, The Future of Human Rights, Oxford University Press, New Delhi.

#### IE6003 **ADVANCED OPTIMIZATION TECHNIQUES** LTPC 3003

### **OBJECTIVES**:

- Understand the nonlinear problem.
- Know about multi-objective problem.
- To create awareness of meta heuristic algorithms.

#### UNIT I **DECISION ANALYSIS**

Decision Trees, Utility theory, Game theory, MCDM - Goal programming, AHP and ANP; Markov **Decision processes** 

#### UNIT II **NON-LINEAR OPTIMIZATION - I**

Types of Non-linear programming problems, Unconstrained optimization, KKT conditions for constrained optimization, Quadratic programming

#### UNIT III **NON-LINEAR OPTIMIZATION - II**

Separable programming, Convex programming, Non-convex programming, Geometric programming, Stochastic programming

#### UNIT IV META-HEURISTICS OPTIMIZATION

Principles, Parameters, and working - Genetic Algorithms, Simulated annealing, Tabu search, Ant Colony Optimization – Particle swarm Optimization – Applications.

#### UNIT V NON-TRADITIONAL OPTIMIZATION

Neural network based optimization, Optimization of Fuzzy systems

### OUTCOMES:

### The Students must be able to

- Solve a nonlinear problem through its linear approximation.
- Solve a multi-objective problem through weighted and constrained methods.
- Apply various direct and indirect search methods.

### **REFERENCES:**

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### **TOTAL: 45 PERIODS**

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**TOTAL : 45 PERIODS** 

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- 1. Hillier and Liberman, "Introduction to Operations Research", TMH, 2000.
- 2. Singiresu S Rao, "Engineering Optimization", Wiley, 1998.
- 3. Kalyanmoy Deb, "Optimization for Engineering Design", PHI, 2000.

### TECHNOLOGY MANAGEMENT

### **OBJECTIVES:**

 Study of this subject provides an understanding of the Technology Management principles to the various organizations.

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**TOTAL: 45 PERIODS** 

### UNIT I

**IE6004** 

Technology management - Scope, components, and overview. Technology and environment, Technology and society, Technology Impact analysis, environmental, social, legal, political aspects, techniques for analysis - steps involved. Technology policy strategy: Science and technology Policy of India, implications to industry

### UNIT II

Technology forecasting - Need, methodology and methods - Trend Analysis, Analogy, Delphi, Soft System Methodology, Mathematical Models, Simulation, and System Dynamics.

### UNIT III

Technology Choice and Evaluation - Methods of analysing alternate technologies, Techno-economic feasibility studies, Need for multi-criteria considerations such as, social, environmental, and political, Analytic hierarchy method, Fuzzy multi-criteria decision making, and other methods.

### **UNIT IV**

Technology Transfer and Acquisition - Import regulations, Implications of agreements like Uruguay Round and WTO, Bargaining process, Transfer option, MOU- Technology Adoption and Productivity - Adopting technology-human interactions, Organisational redesign and re-engineering, Technology productivity.

### UNIT V

Technology Absorption and Innovation - Present status in India, Need for new outlook, Absorption strategies for acquired technology, creating new/improved technologies, Innovations. Technology Measurement-Technology Audit.

### OUTCOMES:

### Upon completion of the course, students will be able to

- Have clear understanding of managerial functions like planning, organizing, staffing, leading and controlling
- Have same basic knowledge on international aspect of management

### **REFERENCES:**

- 1. Joseph M. Putti, "Management A Functional Approach", McGraw Hill, 1997
- 2. Kenneth C. Lauden, "MIS: Organisation and Technology", Prentice Hall, 1995
- 3. James A.Senn, "Information technology in Business", Prentice Hall, 1995
- 4. Ronald J. Jordan, "Security analysis and Portfolio Management", Prentice Hall, 1995
- 5. Irvin M. Rubin, "Organisational behavior an experimental approach", Prentice Hall, 1995
- 6. Gerard H. Gaynor, "Handbook of Technology Management", McGraw-Hill Professional, 1996

7. Richard C. Dorf, "Technology Management Handbook", CRC, 1999

#### MODELING OF MANUFACTURING SYSTEMS IE6005 LTPC 3 0 0 3

### **OBJECTIVES:**

To introduce the students different models used to describe the manufacturing systems and use of them for effective operations of manufacturing industries.

#### UNIT I INTRODUCTION

Manufacturing systems types and concepts, manufacturing automation, performance measures types, classification and uses of manufacturing system models

#### UNIT II FOCUSSED FACTORIES

Focused flow lines - Work cells- work centers, Group technology, Process planning types, General serial systems - Analysis of paced and unpaced lines, system effectiveness, impact of random processing times, FMS planning and scheduling - Part selection and loading problems.

#### UNIT III MARKOV AND PETRINET MODELS

Stochastic processes in manufacturing, Markov chain models - DTMC and CTMC, steady state analysis, Petrinets in manufacturing - Basic concepts, stochastic petrinets.

#### **UNIT IV QUEUING MODELS OF MANUFACTURING**

Basic queuing models, Queuing networks in manufacturing - Jackson and Gordon Newell, product form solution

#### UNIT V LEAN SYSTEMS

Characteristics of lean systems, Pull method of work flow, lot size reduction, Kanban system, Value stream mapping, JIT principles **TOTAL: 45 PERIODS** 

### **OUTCOMES:**

The Student must be able to apply the principles behind focused factory, Markov and Petrinet Models, Queuing models, lean system to model modern manufacturing systems.

### **TEXT BOOKS:**

- 1. Ronald G Askin, "Modeling and Analysis of Manufacturing systems", Wiley & sons, 1993.
- 2. Nicholas J M, "Competitive Manufacturing Management", TMH, 2001.

### **REFERENCES:**

- 1. Viswanadham and Narahari, "Performance modeling of Automated Manufacturing Systems", PHI, 1998
- Buzacot and Shantikumar, "Queueing Networks in Manufacturing", Wiley Sons, 2000. 2.
- Reisig W, "System Design Using Petrinets", Springer, 2000. 3.

**IE6006** 

### **EVOLUTIONARY OPTIMIZATION**

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**TOTAL: 45 PERIODS** 

• To introduce different evolutionary optimization techniques for the problems related to the

manufacturing systems

**OBJECTIVES:** 

### **UNIT I**

Conventional Optimization techniques, Overview of evolutionary computation, Historical branches of evolutionary computation

### **UNIT II**

Search operators, Selection schemes, Ranking methods, Importance of representation

### UNIT III

Evolutionary combinatorial optimization: evolutionary algorithms, Constrained optimization, Evolutionary multi-objective optimization.

### **UNIT IV**

Genetic programming - Steps, Search operators on trees, examples, Hybrid genetic algorithms, Combining choices of heuristics

### UNIT V

Pareto optimality, Analysis of evolutionary algorithms

### **OUTCOMES:**

The students will be able to make decisions in the semi structured and unstructured problem • situations.

### **TEXT BOOK:**

1. X Yao, "Evolutionary computations – Theory and Applications", World Scientific Publications, 1999

### **REFERENCES:**

- 1. J Baeck, "Handbook of Evolutionary computation", IOS Press, 1997.
- 2. Goldberg D E, "Genetic Algorithms in search, optimization", Addison Wesley, 1989.
- 3. Ruhul Sarker, Masoud Mohammadian, Yao, "Evolutionary Optimization", Kluwers's Academic Publishers, 2002. SYSTEMS ENGINEERING

### **IE6007**

### **OBJECTIVES:**

• To introduce system engineering concepts to design the manufacturing system for optimum utilization of source for effective functioning.

#### UNIT I INTRODUCTION

Definitions of Systems Engineering, Systems Engineering Knowledge, Life cycles, Life-cycle phases, logical steps of systems engineering, Frame works for systems engineering.

#### UNIT II SYSTEMS ENGINEERING PROCESSES

Formulation of issues with a case study, Value system design, Functional analysis, Business Process Reengineering, Quality function deployment, System synthesis, Approaches for generation of alternatives.

#### UNIT III **ANALYSIS OF ALTERNATIVES - I**

Cross-impact analysis, Structural modeling tools, System Dynamics models with case studies, Economic models: present value analysis - NPV, Benefits and costs over time, ROI, IRR; Work and

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Cost breakdown structure,

#### **ANALYSIS OF ALTERNATIVES – II** UNIT IV

Reliability, Availability, Maintainability, and Supportability models; Stochastic networks and Markov models, Queuing network optimization, Time series and Regression models, Evaluation of large scale models

### UNIT V **DECISION ASSESSMENT**

Decision assessment types, Five types of decision assessment efforts, Utility theory, Group decision making and Voting approaches, Social welfare function; Systems Engineering methods for Systems Engineering Management,

### **OUTCOMES:**

- The Student must be able to apply systems engineering principles ot make decision for optimization.
- Hence an understanding of the systems engineering discipline and be able to use the core principles and processes for designing effective system.

### **TEXT BOOK:**

1. Andrew P. Sage, James E. Armstrong Jr. "Introduction to Systems Engineering", John Wiley and Sons, Inc, 2000.

### **IE6008** METROLOGY AND INSPECTION LTPC

### **OBJECTIVES:**

- To impart knowledge about linear and angular measuring instruments.
- To impart knowledge about CMM and Machine vision system.
- To create awareness of non-destructive testing methods.

#### UNIT I LINEAR MEASUREMENT AND ANGULAR MEASUREMENT

Precision, Readability, Sensitivity etc., Linear measuring instruments - Accuracy, verniermicrometer-Gauge blocks- dial indicator-comparators – Angle standards – vernier bevel protrctor-sine bar - autocollimator. 8

#### UNIT II STANDARDS FOR LINEAR AND ANGULAR MEASUREMENTS

Shop floor standards and their calibration, light interference, Method of coincidence, Slip gauge calibration, Measurement errors, Limits, fits, Tolerance, Gauges, Gauge design.

#### UNIT III **MEASUREMENT APPLICATION**

Measurement of screw threads and gears - Radius measurement - surface finish measurement -Measurement of straightness-flatness-parallelism – squareness- roundness – circularity

#### **UNIT IV MODERN CONCEPTS**

Image processing and its application in Metrology, Co-ordinate measuring machine, Types of CMM, Probes used, Application, Non-contact CMM using Electro-optical sensors for dimensional metrology

#### UNIT V INTRODUCTION TO MEASUREMENT SYSTEMS

System configuration, basic characteristics of measuring devices, Displacement, force and torque measurement, standards, Calibration, Sensors, Basic principles and concepts of temperature, Pressure and flow measurement, Destructive testing – Nondestructive testing. **TOTAL: 45 PERIODS** 

### **OUTCOMES:**

### **TOTAL : 45 PERIODS**

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### The student must be able to

- Apply various linear and angular measuring instruments.
- Apply measure linear, angular and surface profile using CMM.
- Apply non-destructive techniques.

### **TEXT BOOK:**

1. Galyer J.F. and Shotbolt C.R, "Metrology for Engineers" ELBS, 1992.

### **REFERENCES:**

- 1. Hune, K.J, "Engineering Metrology", Kalyani Publishers, India, 1980.
- 2. Robinson, S.L. and Miller R.K, "Automated Inspection and Quality Assurance", Marcel Dekker Inc.1989.
- 3. Stout, K. "Quality Control in Automation", Prentice Hall, 1986.

IE6009	COMPUTATIONAL METHODS AND ALGORITHMS	L T 3 (	. Р	C 3
• A brief	: introduction to algorithmic design tools with some applications.		, ,	Ū
UNIT I Review of C/C	<b>INTRODUCTION</b> C++ - writing and debugging large programs - Controlling numerical errors.			5
<b>UNIT II</b> Greedy – Divid	ALGORITHM DESIGN METHODS de and conquer – Backtracking – Branch & bound – Heuristics- Meta heuristic	S		12
UNIT III Structured app	BASIC TOOLS proach – Networks – Trees – Data structures			12
<b>UNIT IV</b> Time complex	<b>COMPUTATIONAL PERFORMANCE</b> ity – Space complexity – Algorithm complexity			6
<b>UNIT V</b> Sorting – Sear	<b>APPLICATIONS</b> rching - Networks – Scheduling – Optimization models – IE applications			10

### OUTCOMES:

• Student must be able to design algorithm computational tools used in manufacturing process.

**TOTAL: 45 PERIODS** 

### **REFERENCES:**

- 1. Goodman S F and Headtruemu ST, "Introduction to design of algorithms", McGraw Hill, 2002.
- 2. Sahni, "Data Structures, algorithms and applications in C++", McGraw Hill, 2003.
- 3. Dromey, R.G., "How to solve it with computers?", PHI, 2002
- 4. Alfred V.Aho, K Jeffrey D. Ullman and John E. Hopcroft, "Data Structures and Algorithms", Addison -Wesley, 1993.

### IE6010 DECISION SUPPORT AND INTELLIGENT SYSTEMS L T P C

### **OBJECTIVES:**

• To learn about the components of decision support system and expert systems.

### UNIT I INTRODUCTION

Managerial decision making, system modeling and support - preview of the modeling process-phases of decision making process.

### UNIT II ANALYSIS

DSS components- Data warehousing, access, analysis, mining and visualization-modeling and analysis-DSS development.

### UNIT III TECHNOLOGIES

Group support systems- Enterprise DSS- supply chain and DSS - Knowledge management methods, technologies and tools.

### UNIT IV EXPERT SYSTEMS

Artificial intelligence and expert systems - Concepts, structure, types - Knowledge acquisition and validation - Difficulties, methods, selection.

### UNIT V SEMANTIC NETWORKS

Representation in logic and schemas, semantic networks, production rules and frames, inference techniques, intelligent system development, implementation and integration of management support systems.

### OUTCOMES:

• The students will be able to make decisions in the semi structured and unstructured problem situations using systems and semantic networks.

### **TEXT BOOKS:**

- 1. Efraim Turban and Jay E Aronson, "Decision Support and Business Intelligent Systems", Eighth edition, PHI, 2010.
- 2. Elain Rich and Kevin Knight, "Artificial intelligence", TMH, 1993.

### **REFERENCES**:

1. S S Mitra, "Decision Support Systems, Tools and Techniques", John Wiley, 1996.

### ME6006 DESIGN OF JIGS, FIXTURES AND PRESS TOOLS L T P C 3 0 0 3

### **OBJECTIVES:**

- To understand the functions and design principles of Jigs, fixtures and press tools
- To gain proficiency in the development of required views of the final design.

### UNIT I LOCATING AND CLAMPING PRINCIPLES:

Objectives of tool design- Function and advantages of Jigs and fixtures – Basic elements – principles of location – Locating methods and devices – Redundant Location – Principles of clamping –

TOTAL : 45 PERIODS

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Mechanical actuation – pneumatic and hydraulic actuation Standard parts – Drill bushes and Jig buttons – Tolerances and materials used.

### UNIT II JIGS AND FIXTURES

Design and development of jigs and fixtures for given component- Types of Jigs – Post, Turnover, Channel, latch, box, pot, angular post jigs – Indexing jigs – General principles of milling, Lathe, boring, broaching and grinding fixtures – Assembly, Inspection and Welding fixtures – Modular fixturing systems- Quick change fixtures.

UNIT IIIPRESS WORKING TERMINOLOGIES AND ELEMENTS OF CUTTING DIES10Press Working Terminologies - operations – Types of presses – press accessories – Computation of<br/>press capacity – Strip layout – Material Utilization – Shearing action – Clearances – Press Work<br/>Materials – Center of pressure- Design of various elements of dies – Die Block – Punch holder, Die<br/>set, guide plates – Stops – Strippers – Pilots – Selection of Standard parts – Design and preparation<br/>of four standard views of simple blanking, piercing, compound and progressive dies.

### UNIT IV BENDING AND DRAWING DIES

Difference between bending and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back – knockouts – direct and indirect – pressure pads – Ejectors – Variables affecting Metal flow in drawing operations – draw die inserts – draw beadsironing – Design and development of bending, forming, drawing, reverse redrawing and combination dies – Blank development for axisymmetric, rectangular and elliptic parts – Single and double action dies.

### UNIT V OTHER FORMING TECHNIQUES

Bulging, Swaging, Embossing, coining, curling, hole flanging, shaving and sizing, assembly, fine Blanking dies – recent trends in tool design- computer Aids for sheet metal forming Analysis – basic introduction - tooling for numerically controlled machines- setup reduction for work holding – Single minute exchange of dies – Poka Yoke.

TOTAL: 45 PERIODS

**Note:** (Use of P S G Design Data Book is permitted in the University examination)

### OUTCOMES:

• Upon completion of this course, the students can able to design jigs, fixtures and press tools.

### TEXT BOOKS:

- 1. Joshi, P.H. "Jigs and Fixtures", Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi, 2004.
- 2. Joshi P.H "Presstools Design and Construction", wheels publishing, 1996

### **REFERENCES:**

- 1. K. Venkataraman, "Design of Jigs Fixtures & Press Tools", Tata McGraw Hill, New Delhi, 2005.
- 2. Donaldson, Lecain and Goold "Tool Design", III rd Edition Tata McGraw Hill, 2000.
- 3. Kempster, "Jigs and Fixture Design", Hoddes and Stoughton Third Edition 1974.
- 4. Hoffman "Jigs and Fixture Design" Thomson Delmar Learning, Singapore, 2004.

**DISASTER MANAGEMENT** 

- 5. ASTME Fundamentals of Tool Design Prentice Hall of India.
- 6. Design Data Hand Book, PSG College of Technology, Coimbatore.

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### **OBJECTIVES:**

- To provide students an exposure to disasters, their significance and types.
- To ensure that students begin to understand the relationship between vulnerability, disasters, disaster prevention and risk reduction
- To gain a preliminary understanding of approaches of Disaster Risk Reduction (DRR)
- To enhance awareness of institutional processes in the country and
- To develop rudimentary ability to respond to their surroundings with potential disaster response in areas where they live, with due sensitivity

### UNIT I INTRODUCTION TO DISASTERS

Definition: Disaster, Hazard, Vulnerability, Resilience, Risks – Disasters: Types of disasters – Earthquake, Landslide, Flood, Drought, Fire etc - Classification, Causes, Impacts including social, economic, political, environmental, health, psychosocial, etc.- Differential impacts- in terms of caste, class, gender, age, location, disability - Global trends in disasters: urban disasters, pandemics, complex emergencies, Climate change- Dos and Don'ts during various types of Disasters.

### UNIT II APPROACHES TO DISASTER RISK REDUCTION (DRR)

Disaster cycle - Phases, Culture of safety, prevention, mitigation and preparedness community based DRR, Structural- nonstructural measures, Roles and responsibilities of- community, Panchayati Raj Institutions/Urban Local Bodies (PRIs/ULBs), States, Centre, and other stake-holders- Institutional Processess and Framework at State and Central Level- State Disaster Management Authority(SDMA) – Early Warning System – Advisories from Appropriate Agencies.

### UNIT III INTER-RELATIONSHIP BETWEEN DISASTERS AND DEVELOPMENT

Factors affecting Vulnerabilities, differential impacts, impact of Development projects such as dams, embankments, changes in Land-use etc.- Climate Change Adaptation- IPCC Scenario and Scenarios in the context of India - Relevance of indigenous knowledge, appropriate technology and local resources.

### UNIT IV DISASTER RISK MANAGEMENT IN INDIA

Hazard and Vulnerability profile of India, Components of Disaster Relief: Water, Food, Sanitation, Shelter, Health, Waste Management, Institutional arrangements (Mitigation, Response and Preparedness, Disaster Management Act and Policy - Other related policies, plans, programmes and legislation – Role of GIS and Information Technology Components in Preparedness, Risk Assessment, Response and Recovery Phases of Disaster – Disaster Damage Assessment.

### UNIT V DISASTER MANAGEMENT: APPLICATIONS AND CASE STUDIES AND FIELD WORKS

Landslide Hazard Zonation: Case Studies, Earthquake Vulnerability Assessment of Buildings and Infrastructure: Case Studies, Drought Assessment: Case Studies, Coastal Flooding: Storm Surge Assessment, Floods: Fluvial and Pluvial Flooding: Case Studies; Forest Fire: Case Studies, Man Made disasters: Case Studies, Space Based Inputs for Disaster Mitigation and Management and field works related to disaster management.

### TOTAL: 45 PERIODS

The students will be able to

- Differentiate the types of disasters, causes and their impact on environment and society
- Assess vulnerability and various methods of risk reduction measures as well as mitigation.
- Draw the hazard and vulnerability profile of India, Scenarious in the Indian context, Disaster damage assessment and management.

### TEXTBOOK:

**OUTCOMES:** 

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- 1. Singhal J.P. "Disaster Management", Laxmi Publications, 2010. ISBN-10: 9380386427 ISBN-13: 978-9380386423
- 2. Tushar Bhattacharya, "Disaster Science and Management", McGraw Hill India Education Pvt. Ltd., 2012. **ISBN-10**: 1259007367, **ISBN-13**: 978-1259007361]
- 3. Gupta Anil K, Sreeja S. Nair. Environmental Knowledge for Disaster Risk Management, NIDM, New Delhi, 2011
- 4. Kapur Anu Vulnerable India: A Geographical Study of Disasters, IIAS and Sage Publishers, New Delhi, 2010.

### REFERENCES

- 1. Govt. of India: Disaster Management Act , Government of India, New Delhi, 2005
- 2. Government of India, National Disaster Management Policy, 2009.

### MG6088

### SOFTWARE PROJECT MANAGEMENT

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### **OBJECTIVES:**

- To outline the need for Software Project Management
- To highlight different techniques for software cost estimation and activity planning.

### UNIT I PROJECT EVALUATION AND PROJECT PLANNING

Importance of Software Project Management – Activities Methodologies – Categorization of Software Projects – Setting objectives – Management Principles – Management Control – Project portfolio Management – Cost-benefit evaluation technology – Risk evaluation – Strategic program Management – Stepwise Project Planning.

### UNIT II PROJECT LIFE CYCLE AND EFFORT ESTIMATION

Software process and Process Models – Choice of Process models - mental delivery – Rapid Application development – Agile methods – Extreme Programming – SCRUM – Managing interactive processes – Basics of Software estimation – Effort and Cost estimation techniques – COSMIC Full function points - COCOMO II A Parametric Productivity Model - Staffing Pattern.

### UNIT III ACTIVITY PLANNING AND RISK MANAGEMENT

Objectives of Activity planning – Project schedules – Activities – Sequencing and scheduling – Network Planning models – Forward Pass & Backward Pass techniques – Critical path (CRM) method – Risk identification – Assessment – Monitoring – PERT technique – Monte Carlo simulation – Resource Allocation – Creation of critical patterns – Cost schedules.

### UNIT IV PROJECT MANAGEMENT AND CONTROL

Framework for Management and control – Collection of data Project termination – Visualizing progress – Cost monitoring – Earned Value Analysis- Project tracking – Change control- Software Configuration Management – Managing contracts – Contract Management.

### UNIT V STAFFING IN SOFTWARE PROJECTS

Managing people – Organizational behavior – Best methods of staff selection – Motivation – The Oldham-Hackman job characteristic model – Ethical and Programmed concerns – Working in teams – Decision making – Team structures – Virtual teams – Communications genres – Communication plans.

### TOTAL : 45 PERIODS

### OUTCOMES:

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 At the end of the course the students will be able to practice Project Management principles while developing a software.

### **TEXTBOOK:**

1. Bob Hughes, Mike Cotterell and Rajib Mall: Software Project Management – Fifth Edition, Tata McGraw Hill, New Delhi, 2012.

### **REFERENCE BOOK:**

- 1. Robert K. Wysocki "Effective Software Project Management" Wiley Publication, 2011.
- 2. Walker Royce: "Software Project Management"- Addison-Wesley, 1998.
- 3. Gopalaswamy Ramesh, "Managing Global Software Projects" McGraw Hill Education (India), Fourteenth Reprint 2013.

#### IE6011 PRODUCT DESIGN AND DEVELOPMENT LTPC 3 0 0 3

### **OBJECTIVES:**

• The course aims at providing the basic concepts of product design, product features and its architecture so that student can have a basic knowledge in the common features a product has and how to incorporate them suitably in product.

#### UNIT I INTRODUCTION

Need for IPPD – Strategic importance of Product development – integration of customer, designer, material supplier and process planner, Competitor and customer – Behaviour analysis. Understanding customer - prompting customer understanding - involve customer in development and managing requirements - Organization - process management and improvement - Plan and establish product specifications.

#### **CONCEPT GENERATION AND SELECTION** UNIT II

Task - Structured approaches - clarification - search - externally and internally - explore systematically – reflect on the solutions and processes – concept selection – methodology – benefits.

#### UNIT III PRODUCT ARCHITECTURE

Implications – Product change – variety – component standardization – product performance – manufacturability - product development management - establishing the architecture - creation clustering - geometric layout development - fundamental and incidental interactions - related system level design issues – secondary systems – architecture of the chunks – creating detailed interface specifications.

#### UNIT IV INDUSTRIAL DESIGN

Integrate process design – Managing costs – Robust design – Integrating CAE, CAD, CAM tools – Simulating product performance and manufacturing processes electronically - Need for industrial design – impact – design process – investigation of for industrial design – impact – design process – investigation of customer needs - conceptualization - refinement - management of the industrial design process - technology driven products - user - driven products - assessing the quality of industrial design.

#### UNIT V DESIGN FOR MANUFACTURING AND PRODUCT DEVELOPMENT

Definition – Estimation of Manufacturing cost – reducing the component costs and assembly costs – Minimize system complexity – Prototype basics – principles of prototyping – planning for prototypes –

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Economic Analysis – Understanding and representing tasks – baseline project planning – accelerating the project – project execution.

### **TOTAL: 45 PERIODS**

OUTCOMES:

 The student will be able to design some products for the given set of applications; also the knowledge gained through prototyping technology will help the student to make a prototype of a problem and hence product design and development can be achieved.

### **TEXT BOOK:**

1. Kari T.Ulrich and Steven D.Eppinger, "Product Design and Development", McGraw-Hill International Edns. 1999.

### **REFERENCES:**

- 1. Kemnneth Crow,"Concurrent Engg./Integrated Product Development", DRM Associates, 26/3, Via Olivera, Palos Verdes, CA 90274(310) 377-569, Workshop Book.
- 2. Stephen Rosenthal,"Effective Product Design and Development", Business One Orwin, Homewood, 1992, ISBN 1-55623-603-4.
- 3. Staurt Pugh,"Tool Design –Integrated Methods for Successful Product Engineering", Addison Wesley Publishing, New york, NY.

INDUSTRIAL ROBOTICS

### IE6012

### OBJECTIVES:

- To introduce the basic concepts, parts of robots and types of robots.
- To make the student familiar with the various drive systems for robot, sensors and their applications in robots and programming of robots.
- To discuss about the various applications of robots, justification and implementation of robot.

### UNIT I FUNDAMENTALS OF ROBOT

Robot Definition – Robot Anatomy – Co-ordinate Systems, Work Envelope, types and classification – Specifications – Pitch, Yaw, Roll, Joint Notations, Speed of Motion, Pay Load – Robot Parts and Their Functions – Need for Robots – Different Applications.

### UNIT II ROBOT DRIVE SYSTEMS AND END EFFECTORS

Pneumatic Drives – Hydraulic Drives – Mechanical Drives – Electrical Drives – D.C. Servo Motors, Stepper Motor, A.C. Servo Motors – Salient Features, Applications and Comparison of all these Drives. End Effectors – Grippers – Mechanical Grippers, Pneumatic and Hydraulic Grippers, Magnetic Grippers, Vacuum Grippers; Two Fingered and Three Fingered Grippers; Internal Grippers and External Grippers; Selection and Design Considerations.

### UNIT III SENSORS AND MACHINE VISION

Sensory Devices - Non optical - Position sensors - Optical position sensors - Velocity sensors-Proximity sensors - Contact and noncontact type - Touel and slip sensors - Force and torque sensors - Al and Robotics.

### UNIT IV ROBOT KINEMATICS AND ROBOT PROGRAMMING

Forward Kinematics and Reverse Kinematics of Manipulators with Two, Three Degrees of Freedom (In 2 Dimensional)-Teach Pendant Programming, Lead through programming, Robot programming Languages – VAL Programming – Motion Commands, Sensor Commands, End effecter commands, and Simple programs.

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### UNIT V ROBOT CELL DESIGN, CONTROL AND ECONOMICS

Work cell Control - Robot and machine Interface - Robot cycle time Analysis - Economic Analysis of Robots - Pay back Method, EUAC Method, Rate of Return Method.

### **TOTAL : 45 PERIODS**

### OUTCOMES:

 The Student must be able to design automatic manufacturing cells with robotic control using the principle behind robotic drive system, end effectors, sensor, machine vision robot kinematics and programming.

### **TEXT BOOK :**

1. M.P.Groover, "Industrial Robotics – Technology, Programming and Applications", McGraw-Hill, 2001.

### **REFERENCES**:

- 1. Fu.K.S. Gonzalz.R.C., and Lee C.S.G., "Robotics Control, Sensing, Vision and Intelligence", McGraw-Hill Book Co., 1987.
- 2. Yoram Koren, "Robotics for Engineers", McGraw-Hill Book Co., 1992.
- 3. Janakiraman.P.A., "Robotics and Image Processing", Tata McGraw-Hill, 1995.
- 4. Richard D. Klafter., Thomas A. Chmielewski, Michael Negin, "Robotic Engineering: An Integrated Approach", PHI.,1989.

### MF6004 ELECTRONICS MANUFACTURING TECHNOLOGY L T P C 3 0 0 3

### **OBJECTIVES:**

- To understand wafer preparation and PCB fabrication, the types of Mounting Technologies and components for electronics assembly and SMT process in detail.
- To know various Defects, Inspection Equipments SMT assembly process and repair, rework and quality aspects of Electronics assemblies.

### UNIT I INTRODUCTION TO ELECTRONICS MANUFACTURING

History, definition, wafer preparation by growing, machining, and polishing, diffusion, microlithography, etching and cleaning, Printed circuit boards, types- single sided, double sided, multi layer and flexible printed circuit board, design, materials, manufacturing, inspection.

### UNIT II COMPONENTS AND PACKAGING

Introduction to packaging, types-Through hole technology(THT) and Surface mount technology(SMT), Through hole components – Axial, radial, multi leaded, odd form. Surface-mount components - Active, passive. Interconnections - Chip to lead interconnection, die bonding, wire bonding, TAB, flip chip, chip on board, multi chip module, direct chip array module, leaded, leadless, area array and embedded packaging, miniaturization and trends.

### UNIT III SURFACE MOUNT TECHNOLOGY PROCESS

Introduction to the SMT Process, SMT equipment and material handling systems, handling of components and assemblies - Moisture sensitivity and ESD, safety and precautions needed, IPC and other standards, stencil printing process - Solder paste material, storage and handling, stencils and squeegees, process parameters, quality control. Component placement- equipment type, flexibility, accuracy of placement, throughput, packaging of components for automated assembly, Cp and Cpk and process control. soldering- Reflow process, process parameters, profile generation and control, solder joint metallurgy, adhesive, underfill and encapsulation process - applications, materials,

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storage and handling, process and parameters.

### UNIT IV INSPECTION AND TESTING

Inspection techniques, equipment and principle - AOI, X-ray. Defects and Corrective action - Stencil printing process, component placement process, reflow soldering process, underfill and encapsulation process, electrical testing of PCB assemblies- In circuit test, functional testing, fixtures and jigs.

### UNIT V REPAIR, REWORK, QUALITY AND RELIABILITY OF ELECTRONICS ASSEMBLIES

Repair tools, methods, rework criteria and process, thermo-mechanical effects and thermal management, Reliability fundamentals, reliability testing, failure analysis, design for manufacturability, assembly, reworkability, testing, reliability, and environment.

### OUTCOMES:

### **TOTAL: 45 PERIODS**

- Perform fabrication of PCBs and use of mounting technology for electronic assemblies.
- Perform quality inspection on the PCBs

### **TEXT BOOKS:**

- 1. Prasad R., "Surface Mount Technology Principles and Practice", Second Edition, Chapman and Hall, New York, 1997
- 2. Tummala R.R., "Fundamentals of Microsystem Packaging", McGraw Hill, 2001

### **REFERENCES:**

- 1. Puligandla Viswanadham and Pratap Singh, "Failure Modes and Mechanisms in Electronic Packages", Chapman and Hall, New York, 1997, ISBN 0-412-105591-8.
- 2. Totta P., Puttlitz K. and Stalter K., "Area Array Interconnection Handbook", Kluwer Academic Publishers, Norwell, MA, USA, 2001, ISBN 0-7923-7919-5.
- 3. Lee N.C., "Reflow Soldering Process and Trouble Shooting SMT,BGA, CSP and Flip Chip Technologies", Elsevier Science, 2001.
- 4. Zarrow P. and Kopp D. "Surface Mount Technology Terms and Concepts", Elsevier Science and Technology, 1997, ISBN 0750698756.
- 5. Harper C.A., "Electronic Packaging and Interconnection Handbook" Second Edition, McGraw Hill Inc., New York, 1997, ISBN 0-07-026694-8.
- 6. Martin B. and Jawitz W., "Printed Circuit board materials handbook", McGraw-Hill Professional, 1997.
- 7. Lau J.H., "Ball Grid Array Technology", McGraw-Hill Professional, 1997.
- 8. www.ipc.org.

### MF6701

### FLEXIBLE MANUFACTURING SYSTEMS

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### **OBJECTIVES:**

At the end of this course the student should be able to understand

- Modern manufacturing systems
- To understand the concepts and applications of flexible manufacturing systems

### UNIT I PLANNING, SCHEDULING AND CONTROL OF FLEXIBLE MANUFACTURING SYSTEMS

Introduction to FMS– development of manufacturing systems – benefits – major elements – types of flexibility – FMS application and flexibility –single product, single batch, n – batch scheduling problem – knowledge based scheduling system.

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### UNIT II COMPUTER CONTROL AND SOFTWARE FOR FLEXIBLE MANUFACTURING SYSTEMS

Introduction – composition of FMS- hierarchy of computer control –computer control of work center and assembly lines - FMS supervisory computer control - types of software specification and selection - trends.

#### UNIT III FMS SIMULATION AND DATA BASE

Application of simulation - model of FMS- simulation software - limitation - manufacturing data systems – data flow – FMS database systems – planning for FMS database.

#### **UNIT IV GROUP TECHNOLOGY AND JUSTIFICATION OF FMS**

Introduction – matrix formulation – mathematical programming formulation – graph formulation – knowledge based system for group technology - economic justification of FMS- application of possibility distributions in FMS systems justification.

#### UNIT V APPLICATIONS OF FMS AND FACTORY OF THE FUTURE

FMS application in machining, sheet metal fabrication, prismatic component production – aerospace application - FMS development towards factories of the future - artificial intelligence and expert systems in FMS – design philosophy and characteristics for future.

### **TOTAL: 45 PERIODS**

### OUTCOMES:

- Ability to perform Planning, Scheduling and control of Flexible Manufacturing systems
- Perform simulation on software's use of group technology to product classification •

### **TEXT BOOK**

1. Jha, N.K. "Handbook of Flexible Manufacturing Systems", Academic Press Inc., 1991.

### REFERENCES

- 1. Radhakrishnan P. and Subramanyan S., "CAD/CAM/CIM", Wiley Eastern Ltd., New Age International Ltd., 1994.
- 2. Raouf, A. and Ben-Daya, M., Editors, "Flexible manufacturing systems: recent development", Elsevier Science, 1995.
- 3. Groover M.P., "Automation, production systems and computer integrated manufacturing", Prentice Hall of India Pvt., New Delhi, 1996.
- 4. Kalpakijan, "Manufacturing engineering and technology", Addison-Wesley Publishsing Co., 1995.
- 5. Taiichi Ohno, "Toyota production system: beyond large-scale production", Productivity Press (India) Pvt. Ltd. 1992.

### MG6072

### MARKETING MANAGEMENT

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### **OBJECTIVES:**

To enable students to deal with newer concepts of marketing concepts like strategic marketing segmentation, pricing, advertisement and strategic formulation. The course will enable a student to take up marketing as a professional career.

#### UNIT I MARKETING PROCESS

Definition, Marketing process, dynamics, needs, wants and demands, marketing concepts, environment, mix, types. Philosophies, selling versus marketing, organizations, industrial versus consumer marketing, consumer goods, industrial goods, product hierarchy.

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#### UNIT II **BUYING BEHAVIOUR AND MARKET SEGMENTATION**

Cultural, demographic factors, motives, types, buying decisions, segmentation factors - demographic -Psycho graphic and geographic segmentation, process, patterns.

#### PRODUCT PRICING AND MARKETING RESEARCH UNIT III

Objectives, pricing, decisions and pricing methods, pricing management. Introduction, uses, process of marketing research.

#### UNIT IV MARKETING PLANNING AND STRATEGY FORMULATION

Components of marketing plan-strategy formulations and the marketing process, implementations, portfolio analysis, BCG, GEC grids.

#### UNIT V **ADVERTISING, SALES PROMOTION AND DISTRIBUTION**

Characteristics, impact, goals, types, and sales promotions - point of purchase - unique selling proposition. Characteristics, wholesaling, retailing, channel design, logistics, and modern trends in retailing, Modern Trends, e-Marketing. **TOTAL: 45 PERIODS** 

### **OUTCOME**:

 The learning skills of Marketing will enhance the knowledge about Marketer's Practices and create insights on Advertising, Branding, Retailing and Marketing Research.

### **TEXTBOOKS:**

- 1. Philip Kolter & Keller, "Marketing Management", Prentice Hall of India, 14<sup>th</sup> edition, 2012.
- 2. K.S. Chandrasekar, "Marketing Management Text and Cases", Vijaynicole1<sup>st</sup> Edition, Tata McGraw Hill, 2010.

### **REFERENCES:**

- 1. Ramasamy and Nama kumari, "Marketing Environment: Planning, implementation and control the Indian context", 1990.
- 2. Czinkota & Kotabe, "Marketing management", Thomson learning, Indian edition 2007
- 3. Adrain palmer, "Introduction to marketing theory and practice", Oxford university press IE 2004.
- 4. Donald S. Tull and Hawkins, "Marketing Reasearch", Prentice Hall of Inida-1997.
- 5. Philip Kotler and Gary Armstrong "Principles of Marketing" Prentice Hall of India, 2000.
- 6. Steven J.Skinner, "Marketing", All India Publishers and Distributes Ltd. 1998.
- 7. Graeme Drummond and John Ensor, Introduction to marketing concepts, Elsevier, Indian Reprint, 2007.

#### MG6071 ENTREPRENEURSHIP DEVELOPMENT LTPC 3003

### **OBJECTIVES**:

 To develop and strengthen entrepreneurial quality and motivation in students and to impart basic entrepreneurial skills and understanding to run a business efficiently and effectively.

#### UNIT I **ENTREPRENEURSHIP**

Entrepreneur – Types of Entrepreneurs – Difference between Entrepreneur and Intrapreneur Entrepreneurship Economic Growth, Factors Affecting Entrepreneurial Growth. in

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#### UNIT II MOTIVATION

Major Motives Influencing an Entrepreneur – Achievement Motivation Training, Self Rating, Business Games, Thematic Apperception Test - Stress Management, Entrepreneurship Development Programs - Need, Objectives.

#### UNIT III **BUSINESS**

Small Enterprises – Definition, Classification – Characteristics, Ownership Structures – Project Formulation – Steps involved in setting up a Business – identifying, selecting a Good Business opportunity, Market Survey and Research, Techno Economic Feasibility Assessment - Preparation of Preliminary Project Reports – Project Appraisal – Sources of Information – Classification of Needs and Agencies.

#### UNIT IV FINANCING AND ACCOUNTING

Need - Sources of Finance, Term Loans, Capital Structure, Financial Institution, Management of working Capital, Costing, Break Even Analysis, Taxation - Income Tax, Excise Duty - Sales Tax.

#### UNIT V SUPPORT TO ENTREPRENEURS

Sickness in small Business – Concept, Magnitude, Causes and Consequences, Corrective Measures - Business Incubators – Government Policy for Small Scale Enterprises – Growth Strategies in small industry – Expansion, Diversification, Joint Venture, Merger and Sub Contracting.

### **OUTCOMES:**

• Upon completion of the course, students will be able to gain knowledge and skills needed to run a business successfully.

### **TEXTBOOKS**:

- 1. S.S.Khanka, "Entrepreneurial Development" S.Chand & Co. Ltd., Ram Nagar, New Delhi, 2013.
- 2. Donald F Kuratko, "Entreprenuership Theory, Process and Practice", 9th Edition, Cengage Learning 2014.

### **REFERENCES:**

- Hisrich R D, Peters M P, "Entrepreneurship" 8<sup>th</sup> Edition, Tata McGraw-Hill, 2013. 1.
- Mathew J Manimala, Enterprenuership theory at cross roads: paradigms and praxis" 2<sup>nd</sup> Edition, 2. Dream Tech. 2005.
- 3. Rajeev Roy, 'Entrepreneurship' 2<sup>nd</sup> Edition, Oxford University Press, 2011.
- EDII "Faulty and External Experts A Hand Book for New Entrepreneurs Publishers: 4. Entrepreneurship Development", Institute of India, Ahmadabad, 1986.

### MF6001 PACKAGING MATERIALS AND TECHNOLOGY

### **OBJECTIVES:**

• To study the fundamentals of packaging, manufacturing process, packaging materials and package testing.

#### UNIT I FUNDAMENTALS OF PACKAGING

Definition, functions of packaging, types and selection of package, Packaging hazards, interaction of package and contents, materials and machine interface, Environmental and recycling considerations life cycle assessment Package Design - Fundamentals, factors influencing design, stages in package development, graphic design, Structural design - simulation softwares

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## **TOTAL: 45 PERIODS**

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### UNIT II PACKAGING MATERIALS

Major Plastic packaging materials viz. Polyolefins, Polystyrene, Polyvinylchloride, Polyesters, Polyamides (Nylons), Polycarbonate and newer materials such as High Nitrile Polymers, Polyethylene Napthalate (PEN), Nanomaterials, biodegradable materials – properties and applications, recycling; Wood, Paper, Textile, Glass, Metals - Tin, Steel, aluminum, Labelling materials, Cushioning Materials – properties and areas of application.

### UNIT III CONVERSION TECHNOLOGY

Extrusion – Blown film, cast film, sheet, multilayer film & sheet, Lamination, Injection moulding, Blow moulding, Thermoforming; Cartoning Machinery, Bottling, Can former, Form Fill and Seal machines, Corrugated box manufacturing machineries, Drums – types of drums, moulded pulp containers, Closures, Application of Robotics in packaging. Surface treatment for printing, Printing processes – offset, flexo, gravure and pad printing

### UNIT IV SPECIALITY PACKAGING

Aerosol packaging, Shrink and Stretch wrapping, Blister packaging, Anti-static ackaging, Aseptic packaging, Active packaging, Modified Atmospheric Packaging, Ovenable package; Cosmetic packaging, Hardware packaging, Textile packaging, Food packaging; Child resistant and Health care packaging, Export packaging, Lidding, RFID in packaging.

### UNIT V TESTING

Package Testing – Drop test, Impact test, Vibration Test, Stacking and Compression test, Packaging Materials Testing: Mechanical – Tensile, tear burst, impact, compression test, Elongation, barrier properties - WVTR test, Adhesion test, Optical – Gloss, haze and clarity; Chemical Resistance test – solvents and chemicals, solubility test, burning test, solvent retention; Hardness and corrosion test for metals; Clarity and brittleness test for glass.

### TOTAL: 45 PERIODS

### OUTCOMES:

- Ability to effectively use diffuse packing materials.
- Ability to test packaging materials.

### TEXT BOOKS:

- 1. Aaron L.Brody & Kenneth S.Marsh, "Encyclopedia of Packaging Technology", II Edition, John Wiley Interscience Publication, 1997.
- 2. F.A. Paine, "Fundamentals of Packaging", Brookside Press Ltd., London, 1990.
- 3. A.S.Athayle, "Plastics in Flexible Packaging", Multi-tech Publishing Co., First Edition, 1992.

### **REFERENCES:**

- 1. Mark J.Kirwar, "Paper and Paperboard Packaging Technology", Blackwell Publishing, 2005
- 2. "Handbook of Package Design Research", Water stem Wiley Intrascience, 1981.
- 3. Paine, "Packaging Development", PIRA International, 1990.
- 4. Arthur Hirsch, "Flexible Food Packaging", Van Nostor and Reinhold, New York, 1991.
- 5. E.P.Danger, "Selecting Colour for Packaging", Grover Technical Press, 1987.
- 6. Susan E.M.Salke & et al, Plastics Packaging, Hansar, 2nd edition 2004.
- 7. Bill Stewart, "Packaging Design Strategies", Pira International Ltd, 2nd Edition 2004.
- 8. Gunilla Johnson, "Corrugated Board Packaging", PIRA International, 1993.

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### GE6075

### PROFESSIONAL ETHICS IN ENGINEERING

### **OBJECTIVES:**

To enable the students to create an awareness on Engineering Ethics and Human Values, to instill Moral and Social Values and Loyalty and to appreciate the rights of others.

#### UNIT I **HUMAN VALUES**

Morals, values and Ethics - Integrity - Work ethic - Service learning - Civic virtue - Respect for others - Living peacefully - Caring - Sharing - Honesty - Courage - Valuing time - Cooperation -Commitment - Empathy - Self confidence - Character - Spirituality - Introduction to Yoga and meditation for professional excellence and stress management.

#### UNIT II ENGINEERING ETHICS

Senses of 'Engineering Ethics' – Variety of moral issues – Types of inquiry – Moral dilemmas – Moral Autonomy - Kohlberg's theory - Gilligan's theory - Consensus and Controversy - Models of professional roles - Theories about right action - Self-interest - Customs and Religion - Uses of Ethical Theories

#### UNIT III **ENGINEERING AS SOCIAL EXPERIMENTATION**

Engineering as Experimentation – Engineers as responsible Experimenters – Codes of Ethics – A Balanced Outlook on Law.

#### SAFETY, RESPONSIBILITIES AND RIGHTS UNIT IV

Safety and Risk - Assessment of Safety and Risk - Risk Benefit Analysis and Reducing Risk -Respect for Authority – Collective Bargaining – Confidentiality – Conflicts of Interest – Occupational Crime – Professional Rights – Employee Rights – Intellectual Property Rights (IPR) – Discrimination

#### UNIT V **GLOBAL ISSUES**

Multinational Corporations - Environmental Ethics - Computer Ethics - Weapons Development -Engineers as Managers - Consulting Engineers - Engineers as Expert Witnesses and Advisors -Moral Leadership –Code of Conduct – Corporate Social Responsibility

### **OUTCOMES:**

• Upon completion of the course, the student should be able to apply ethics in society, discuss the ethical issues related to engineering and realize the responsibilities and rights in the society

### **TEXTBOOKS:**

- 1. Mike W. Martin and Roland Schinzinger, "Ethics in Engineering", Tata McGraw Hill, New Delhi, 2003.
- 2. Govindarajan M, Natarajan S, Senthil Kumar V. S, "Engineering Ethics", Prentice Hall of India, New Delhi, 2004.

### **REFERENCES:**

- 1. Charles B. Fleddermann, "Engineering Ethics", Pearson Prentice Hall, New Jersey, 2004.
- 2. Charles E. Harris, Michael S. Pritchard and Michael J. Rabins, "Engineering Ethics Concepts and Cases", Cengage Learning, 2009
- 3. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, New Delhi, 2003
- 4. Edmund G Seebauer and Robert L Barry, "Fundametals of Ethics for Scientists and Engineers", Oxford University Press, Oxford, 2001
- 5. Laura P. Hartman and Joe Desjardins, "Business Ethics: Decision Making for Personal Integrity and Social Responsibility" Mc Graw Hill education, India Pvt. Ltd., New Delhi 2013.
- 6. World Community Service Centre, 'Value Education', Vethathiri publications, Erode, 2011

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**TOTAL: 45 PERIODS** 

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### Web sources:

- 1. www.onlineethics.org
- 2. www.nspe.org
- 3. www.globalethics.org
- 4. www.ethics.org

### ME6009 ENERGY CONSERVATION AND MANAGEMENT L T P C

### **OBJECTIVES:**

At the end of the course, the student is expected to

- understand and analyse the energy data of industries
- carryout energy accounting and balancing
- conduct energy audit and suggest methodologies for energy savings and
- utilise the available resources in optimal ways

### UNIT I INTRODUCTION

Energy - Power – Past & Present scenario of World; National Energy consumption Data – Environmental aspects associated with energy utilization –Energy Auditing: Need, Types, Methodology and Barriers. Role of Energy Managers. Instruments for energy auditing.

### UNIT II ELECTRICAL SYSTEMS

Components of EB billing – HT and LT supply, Transformers, Cable Sizing, Concept of Capacitors, Power Factor Improvement, Harmonics, Electric Motors - Motor Efficiency Computation, Energy Efficient Motors, Illumination – Lux, Lumens, Types of lighting, Efficacy, LED Lighting and scope of Encon in Illumination.

### UNIT III THERMAL SYSTEMS

Stoichiometry, Boilers, Furnaces and Thermic Fluid Heaters – Efficiency computation and encon measures. Steam: Distribution &U sage: Steam Traps, Condensate Recovery, Flash Steam Utilization, Insulators & Refractories

### UNIT IV ENERGY CONSERVATION IN MAJOR UTILITIES

Pumps, Fans, Blowers, Compressed Air Systems, Refrigeration and Air Conditioning Systems – Cooling Towers – D.G. sets

### UNIT V ECONOMICS

Energy Economics – Discount Rate, Payback Period, Internal Rate of Return, Net Present Value, Life Cycle Costing –ESCO concept

### OUTCOMES:

Upon completion of this course, the students can able to analyse the energy data of industries.

- Can carry out energy accounting and balancing
- Can suggest methodologies for energy savings

### TEXT BOOK:

1. Energy Manager Training Manual(4 Volumes) available at www.energymanagertraining.com, a website administered by Bureau of Energy Efficiency (BEE), a statutory body under Ministry of Power, Government of India.2004.

### **TOTAL: 45 PERIODS**

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### **REFERENCES:**

- 1. L.C. Witte, P.S. Schmidt, D.R. Brown, "Industrial Energy Management and Utilisation" Hemisphere Publ, Washington, 1988.
- 2. Callaghn, P.W. "Design and Management for Energy Conservation", Pergamon Press, Oxford, 1981.
- 3. I.G.C. Dryden, "The Efficient Use of Energy" Butterworths, London, 1982
- 4. W.C. Turner, "Energy Management Hand book" Wiley, New York, 1982.
- 5. W.R. Murphy and G. Mc KAY "Energy Management" Butterworths, London 1987.